

VOLUME **1** Si, Ge, C (Diamond), GaAs, GaP, GaSb, InAs, InP, InSb

HANDBOOK SERIES ON
SEMICONDUCTOR
PARAMETERS

HANDBOOK SERIES ON SEMICONDUCTOR PARAMETERS

edited by M. Levinshtein, S. Rumyantsev and M. Shur

Vol. 1: Si, Ge, C (Diamond), GaAs, GaP, GaSb, InAs, InP, InSb

Vol. 2: Ternary and Quaternary A_3B_5 Semiconductors

Vol. 3: A_4B_4 , A_4B_6 and A_3N Semiconductors

Vol. 4: A_2B_6 Semiconductors and Ternary A_2B_6 Compounds

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To our children,
Alexandra, Dina, Ira, Natasha, Vladimir, and Luba,
their mothers, and our wives.

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PREFACE

This handbook contains frequently needed information for the most important semiconductor materials. We have also included basic references where one can find additional information if required.

The data for each material is organized in the same way in order to facilitate searching for information. We have tried to come up with a handbook which will be useful for every semiconductor student, researcher, or engineer.

For almost every parameter given in this handbook, different sources give somewhat different values. Often, these differences are larger than the stated accuracy. In such cases, we chose the values which we believe to be more reliable.

In compiling this handbook, we took advantage of generous help from many colleagues at the A. F. Ioffe Institute and the University of Virginia who made many excellent suggestions, and, in some cases, provided us with more accurate values of material parameters.

The Editors

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CHAPTER 1

SILICON (Si)

M. E. Levinshtein and S. L. Rumyantsev
Ioffe Institute, St. Petersburg, Russia

1.1. Basic Parameters at 300 K

Crystal structure		Diamond
Group of symmetry		O_h^7 -Fd3m
Number of atoms in 1 cm ³		5×10^{22}
Auger recombination		
coefficient	(cm ⁶ s ⁻¹)	
	C_n	1.1×10^{-30}
	C_p	3×10^{-31}
Debye temperature	(K)	640
Density	(g cm ⁻³)	2.329
Dielectric constant		11.7
Effective electron masses (in units of m_o)		
longitudinal m_l/m_o		0.98
transverse m_t/m_o		0.19
Effective hole masses	(in units of m_o)	
heavy m_h/m_o		0.49
light m_{lp}/m_o		0.16
Electron affinity	(eV)	4.05
Lattice constant	(Å)	5.431
Optical phonon energy	(eV)	0.063

Band structure and carrier concentration

Energy gap	(eV)	1.12
Energy separation (E_{Γ_2})	(eV)	4.2
Energy spin-orbital splitting	(eV)	0.044
Intrinsic carrier concentration	(cm^{-3})	1×10^{10}
Intrinsic resistivity	($\Omega \times \text{cm}$)	3.2×10^5
Effective conduction band density of states	(cm^{-3})	3.2×10^{19}
Effective valence band density of states	(cm^{-3})	1.8×10^{19}

Electrical properties

Breakdown field	(V cm^{-1})	$\simeq 3 \times 10^5$
Mobility	($\text{cm}^2 \text{ V}^{-1} \text{ s}^{-1}$)	
	electrons	≤ 1400
	holes	≤ 450
Diffusion coefficient	($\text{cm}^2 \text{ s}^{-1}$)	
	electrons	≤ 36
	holes	≤ 12
Electron thermal velocity	(m s^{-1})	2.3×10^5
Hole thermal velocity	(m s^{-1})	1.65×10^5

Optical properties

Index of refraction	3.42
Radiative recombination coefficient ($\text{cm}^3 \text{ s}^{-1}$)	1.1×10^{-14}

Thermal and mechanical properties

Bulk modulus	(dyn cm^{-2})	9.8×10^{11}
Melting point	($^{\circ}\text{C}$)	1412
Specific heat	($\text{J g}^{-1} ^{\circ}\text{C}^{-1}$)	0.7
Thermal conductivity	($\text{W cm}^{-1} ^{\circ}\text{C}^{-1}$)	1.3
Thermal diffusivity	($\text{cm}^2 \text{ s}^{-1}$)	0.8
Thermal expansion, linear	($^{\circ}\text{C}^{-1}$)	2.6×10^{-6}

1.2. Band Structure and Carrier Concentration

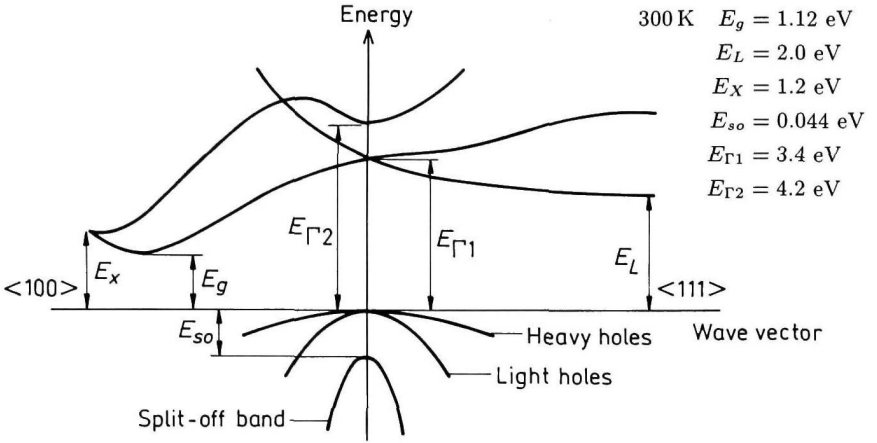


Fig. 1.2.1. Band structure of Si. Important minima of the conduction band and maxima of the valence band.

1.2.1. Temperature Dependences

Temperature dependence of the energy gap

$$E_g = 1.17 - 4.73 \times 10^{-4} \frac{T^2}{T + 636} \text{ (eV) }, \quad (1.2.1)$$

where T is temperature in degrees K.

Temperature dependence of the direct band gap E_{Γ_2}

$$E_{\Gamma_2} = 4.34 - 3.91 \times 10^{-4} \frac{T^2}{T + 125} \text{ (eV) }. \quad (1.2.2)$$

Intrinsic carrier concentration

$$n_i = (N_c \cdot N_v)^{1/2} \exp \left[-\frac{E_g}{2k_B T} \right]. \quad (1.2.3)$$

Effective density of states in the conduction band

$$\begin{aligned}
 N_c &= 4.82 \times 10^{15} M \left(\frac{m_c}{m_o} \right)^{3/2} \times T^{3/2} \\
 &= 4.82 \times 10^{15} \left(\frac{m_{cd}}{m_o} \right)^{3/2} \times T^{3/2} \text{ (cm}^{-3}\text{)} \quad (1.2.4)
 \end{aligned}$$

or

$$N_c = 6.2 \times 10^{15} \times T^{3/2} \text{ (cm}^{-3}\text{)},$$

$M = 6$ is the number of equivalent valleys in the conduction band.

$m_c = 0.36 m_o$ is the effective mass of the density of states in one valley of conduction band.

$m_{cd} = 1.18 m_o$ is the effective mass of density of states.

Effective density of states in the valence band

$$N_v = 3.5 \times 10^{15} \times T^{3/2} \text{ (cm}^{-3}\text{)} \quad (1.2.5)$$

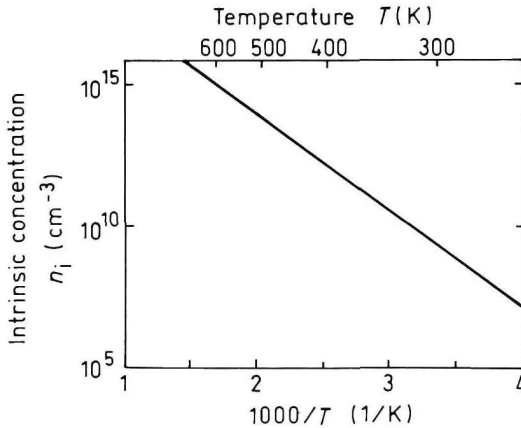


Fig. 1.2.2. The temperature dependence of the intrinsic carrier concentration (Shur [1990]). (Figure reprinted with permission of Prentice Hall, Inc.)

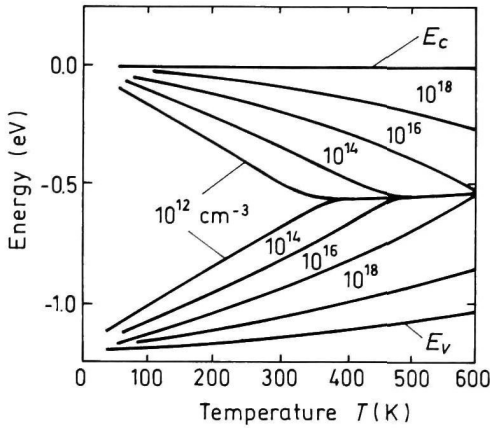


Fig. 1.2.3. Fermi level versus temperature for different concentrations of shallow donors and acceptors (Grove [1967]). (Figure reprinted by permission of John Wiley and Sons, Inc.)

1.2.2. Dependence of the Energy Gap on Hydrostatic Pressure

$$E_g = E_g(0) - 1.4 \times 10^{-3} P \text{ (eV)} \quad (1.2.6)$$

where P is pressure in kbar.

1.2.3. Energy Gap Narrowing at High Doping Levels

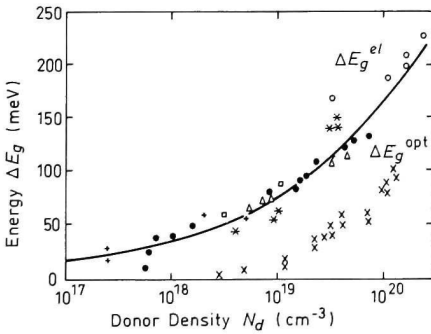


Fig. 1.2.4. Electrical and optical energy gap narrowing versus donor doping density (Van Overstraeten and Mertens [1987]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

For $10^{17} \leq N_d \leq 3 \times 10^{20} \text{ cm}^{-3}$, $\Delta E_g^{el} \simeq 3.5 \times 10^{-8} \cdot N_d^{1/3} \text{ (eV)}$ (N_d in cm^{-3}).

1.2.4. *Effective Masses*

Electrons

The surfaces of equal energy are ellipsoids. $m_l = 0.98 m_0$
 $m_t = 0.19 m_0$

Effective mass of density of states $m_c = 0.36 m_0$.

There are 6 equivalent valleys in the conduction band.

Effective mass of conductivity $m_{cc} = 0.26 m_0$

Holes

heavy	$m_h = 0.49 m_0$
light	$m_{lp} = 0.16 m_0$
split-off band	$m_{so} = 0.24 m_0$
Effective mass of density of states	$m_v = 0.81 m_0$ (300 K)

1.2.5. *Donors and Acceptors*

Ionization energies of shallow donors (eV)

As	0.054
P	0.045
Sb	0.043

Ionization energies of shallow acceptors (eV)

Al	0.072
B	0.045
Ga	0.074
In	0.157

The most important deep levels with impurities

Impurity	Type	Position in the forbidden gap	$\sigma_n(\text{cm}^2)$	$\sigma_p(\text{cm}^2)$
Au	d	$E_v + 0.35 \text{ eV}$	10^{-15}	3.5×10^{-15}
	a	$E_c - 0.55 \text{ eV}$	8×10^{-17}	9.0×10^{-15}
Cu	d	$E_v + 0.24 \text{ eV}$		3.5×10^{-20}
	a	$E_v + 0.37 \text{ eV}$		
	a	$E_v + 0.52 \text{ eV}$		
Fe	d	$E_v + 0.39 \text{ eV}$		2.0×10^{-17}
Ni	a	$E_c - 0.35 \text{ eV}$	7×10^{-12}	
	a	$E_v + 0.23 \text{ eV}$		
Pt	d	$E_v + 0.32 \text{ eV}$		$\sim 10^{-15}$
	a	$E_v + 0.36 \text{ eV}$		
	a	$E_c - 0.25 \text{ eV}$	5×10^{-14}	
Zn	a	$E_v + 0.32 \text{ eV}$	10^{-15}	10^{-13}
	a	$E_c - 0.5 \text{ eV}$	10^{-19}	10^{-13}

a – acceptor, d – donor

The most important deep levels with radiation defects

Defect	Type	Position in the forbidden gap	$\sigma_n(\text{cm}^2)$	$\sigma_p(\text{cm}^2)$
A-center	a	$E_c - 0.17 \text{ eV}$	10^{-14}	$> 5 \times 10^{-14}$
E-center	a	$E_c - 0.45 \text{ eV}$	5×10^{-15}	$> 10^{-13}$
K-center	d	$E_v + 0.35 \text{ eV}$	$\ll 10^{-15}$	$(0.1 \div 1) \times 10^{-15}$
Vac-Vac	d	$E_v + 0.20 \text{ eV}$	4×10^{-14}	5×10^{-16}
	a	$E_c - 0.23 \text{ eV}$	5×10^{-16}	4×10^{-14}
	a	$E_c - 0.41 \text{ eV}$	$\sim 10^{-14}$	3×10^{-15}

a – acceptor, d – donor

1.3. Electrical Properties

1.3.1. Mobility and Hall Effect

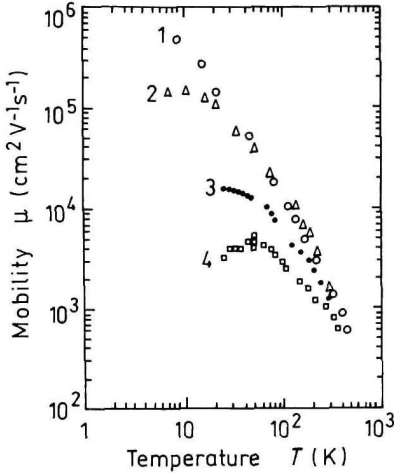


Fig. 1.3.1. Electron mobility versus temperature for different doping levels.

1. High purity Si ($N_d < 10^{12} \text{ cm}^{-3}$); time-of-flight technique (Canali *et al.* [1975]).
2. High purity Si ($N_d = 4 \times 10^{13} \text{ cm}^{-3}$); photo-Hall effect (Norton *et al.* [1973]).
3. $N_d = 1.75 \times 10^{16} \text{ cm}^{-3}$; $N_a = 1.48 \times 10^{15} \text{ cm}^{-3}$; Hall-effect (Morin and Maita [1954]).
4. $N_d = 1.3 \times 10^{17} \text{ cm}^{-3}$; $N_a = 2.2 \times 10^{15} \text{ cm}^{-3}$; Hall-effect (Morin and Maita [1954]).

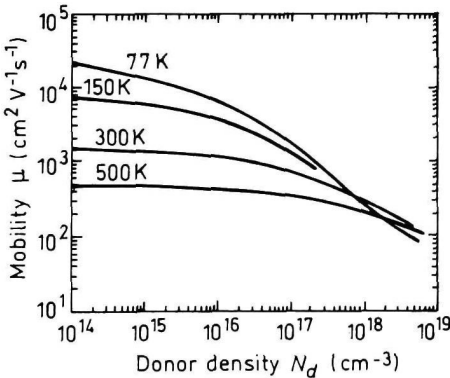


Fig. 1.3.2. Electron drift mobility versus donor density at different temperatures (Li and Thurber [1977]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

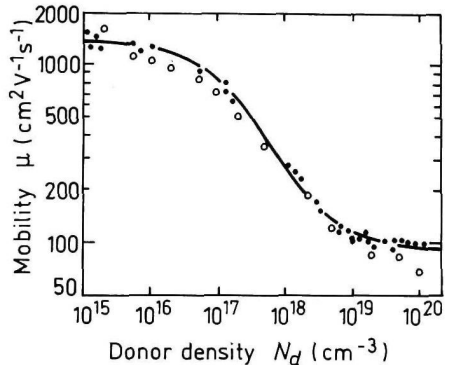


Fig. 1.3.3. Electron drift mobility versus donor density, 300 K (Jacoboni *et al.* [1977]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

At 300 K for $10^{15} \text{ cm}^{-3} \leq N_d \leq 10^{20} \text{ cm}^{-3}$ electron drift mobility μ_n

$$\mu_n \simeq \mu_{\min} + \frac{\mu_{\max} - \mu_{\min}}{1 + (N_d/N_{\text{ref}})^\alpha}, \quad (1.3.1)$$

where $\mu_{\min} = 92 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, $\mu_{\max} = 1360 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, $\alpha = 0.91$, $N_{\text{ref}} = 1.3 \times 10^{17} \text{ cm}^{-3}$ (Baccarani and Ostojia [1975]).

For $N_d \leq 10^{15} \text{ cm}^{-3}$ and $250 \leq T \leq 600 \text{ K}$,

$$\mu_n \simeq 1430 \times \left(\frac{300}{T} \right)^{2.2} (\text{cm}^2 \text{ V}^{-1} \text{ s}^{-1}) \quad (1.3.2)$$

(Dorkel and Leturcq [1981]).

For $N_d \leq 10^{18} \text{ cm}^{-3}$ and $200 \text{ K} \leq T \leq 600 \text{ K}$,

$$\mu_n \simeq \frac{\mu_L \times \mu_I}{\mu_L + \mu_I}, \quad (1.3.3)$$

where

$$\mu_L = 1430 \left(\frac{300}{T} \right)^{2.2} (\text{cm}^2 \text{ V}^{-1} \text{ s}^{-1})$$

$$\mu_I = \frac{A \times T^{3/2}}{N_d} \times \left[\ln \left(1 + \frac{B \times T^2}{N_d} \right) - \frac{B \times T^2}{N_d + B \times T^2} \right]^{-1},$$

where $A = 4.61 \times 10^{17} \text{ cm}^{-1} \text{ V}^{-1} \text{ s}^{-1} \text{ K}^{-3/2}$, $B = 1.52 \times 10^{15} \text{ cm}^{-3} \text{ K}^{-2}$ (Dorkel and Leturcq [1981]).

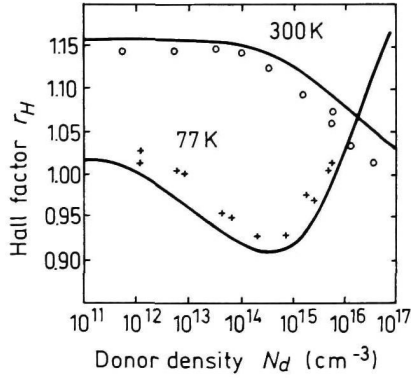


Fig. 1.3.4. The electron Hall factor versus donor density for 77 K and 300 K. Solid lines show the results of calculations. Symbols represent experimental data (Kirnas *et al.* [1974]).

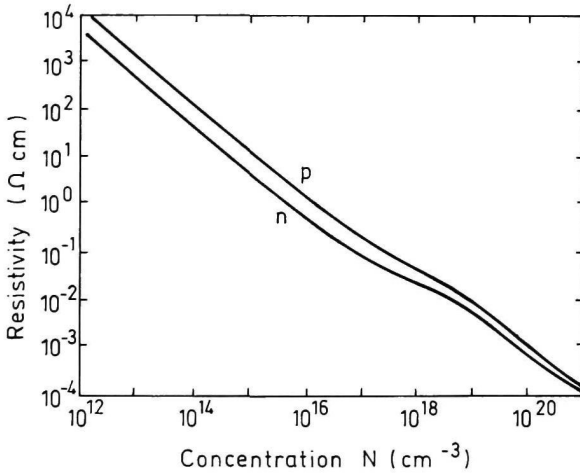


Fig. 1.3.5. Resistivity versus impurity concentration for Si at 300 K (Sze [1980]). (Figure reprinted by permission of John Wiley and Sons, Inc.)

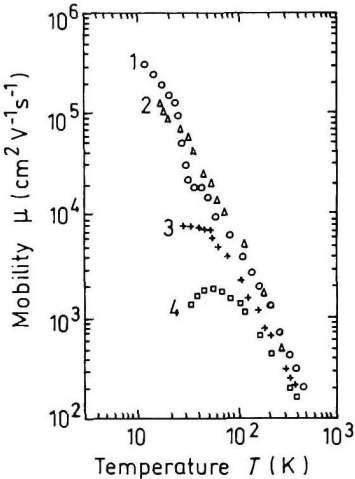


Fig. 1.3.6. Temperature dependences of hole mobility for different doping levels.

- 1. High purity Si ($N_a \leq 10^{12} \text{ cm}^{-3}$); time-of-flight technique (Ottaviani *et al.* [1975]).
- 2. High purity Si ($N_a \approx 10^{14} \text{ cm}^{-3}$); Hall-effect (Logan and Peters [1960]).
- 3. $N_a = 2.4 \times 10^{16} \text{ cm}^{-3}$; $N_d = 2.3 \times 10^{15} \text{ cm}^{-3}$; Hall-effect (Morin and Maita [1954]).
- 4. $N_a = 2 \times 10^{17} \text{ cm}^{-3}$; $N_d = 4.9 \times 10^{15} \text{ cm}^{-3}$; Hall-effect (Morin and Maita [1954]).

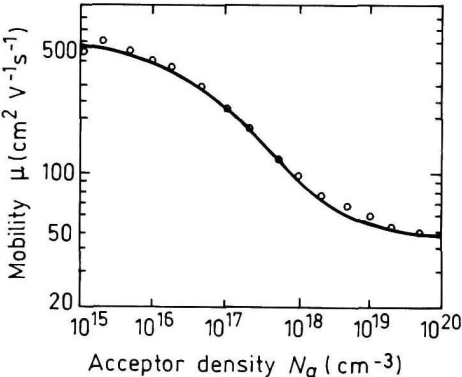
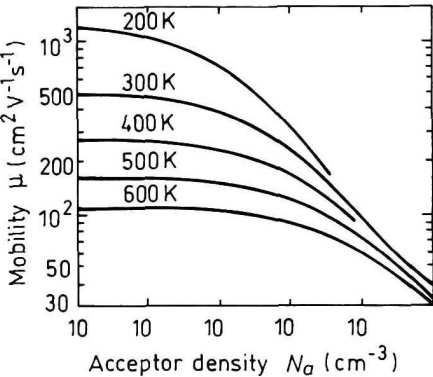


Fig. 1.3.7. Hole drift mobility versus acceptor density at different temperatures (Dorkel and Leturcq [1981]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

Fig. 1.3.8. Hole drift mobility versus acceptor density, 300 K (Jacoboni *et al.* [1977]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

At 300 K for $10^{15}\text{cm}^{-3} \leq N_a \leq 10^{20}\text{cm}^{-3}$ hole drift mobility μ_p

$$\mu_p \simeq \mu_{\min} + \frac{\mu_{\max} - \mu_{\min}}{1 + (N_a/N_{\text{ref}})^\alpha}, \quad (1.3.4)$$

where $\mu_{\min} = 48 \text{ cm}^2\text{V}^{-1}\text{s}^{-1}$, $\mu_{\max} = 450 \text{ cm}^2\text{V}^{-1}\text{s}^{-1}$, $\alpha = 0.76$, $N_{\text{ref}} = 6.3 \times 10^{16} \text{ cm}^{-3}$.

For $N_a \leq 10^{18} \text{ cm}^{-3}$ and $200 \text{ K} \leq T \leq 600 \text{ K}$,

$$\mu_p \simeq \frac{\mu_L \times \mu_I}{\mu_L + \mu_I}, \quad (1.3.5)$$

where

$$\mu_L = 495 \left(\frac{300}{T} \right)^{2.2} \quad (\text{cm}^2\text{V}^{-1}\text{s}^{-1})$$

$$\mu_I = \frac{A \times T^{3/2}}{N_a} \times \left[\ln \left(1 + \frac{B \times T^2}{N_a} \right) - \frac{B \times T^2}{N_a + B \times T^2} \right]^{-1},$$

where $A = 1 \times 10^{17} \text{ cm}^{-1}\text{V}^{-1}\text{s}^{-1}\text{K}^{-3/2}$, $B = 6.25 \times 10^{14} \text{ cm}^{-3}\text{K}^{-2}$ (Dorkel and Leturcq [1981]).

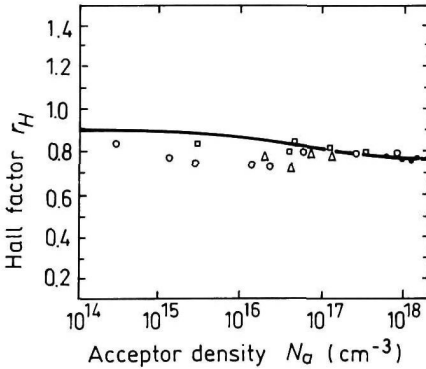


Fig. 1.3.9. The hole Hall factor versus acceptor density, 300 K (Lin *et al.* [1981]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

1.3.2. Transport Properties in High Electric Field

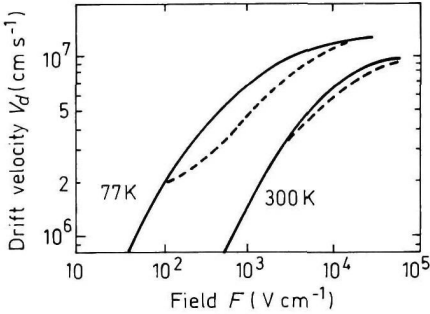


Fig. 1.3.10. Field dependences of the electron drift velocity. Solid lines: $F \parallel (111)$; Dashed lines: $F \parallel (100)$ (Jacoboni *et al.* [1977]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

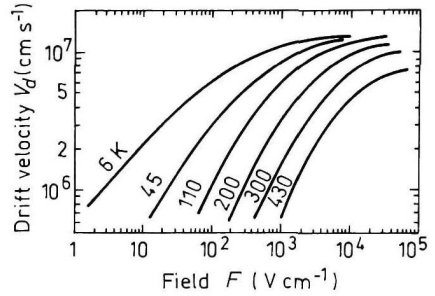


Fig. 1.3.11. Field dependences of the electron drift velocity at different temperatures. $F \parallel (111)$ (Jacoboni *et al.* [1977]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

For $F \parallel (111)$, $N_d \leq 10^{16} \text{ cm}^{-3}$ and $T > 250 \text{ K}$ electron drift velocity v_d can be fitted by the equation

$$v_d \simeq v_s \times \frac{F}{F_c} \times [1 + (F/F_c)^\beta]^{-1/\beta}, \quad (1.3.6)$$

where $v_s = 1.53 \times 10^9 \times T^{-0.87} \text{ cm s}^{-1}$; $F_c = 1.01 \times T^{1.55} \text{ V cm}^{-1}$, $\beta = 2.57 \times 10^{-2} \times T^{0.66}$ (Jacoboni *et al.* [1977]).

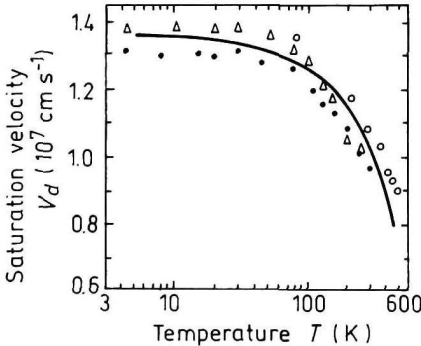


Fig. 1.3.12. Temperature dependence of the saturation electron drift velocity (Jacoboni *et al.* [1977]).

Solid line is calculated according to equation

$$v_s = v_{s0} \times [1 + C \times \exp(T/\theta)]^{-1},$$

where $v_s = 2.4 \times 10^7 \text{ cm s}^{-1}$, $C = 0.8$, $\theta = 600 \text{ K}$. (Figure reprinted with kind permission from Elsevier Science Ltd.)

At 300 K the dependence of the electron drift velocity versus field at different donor concentrations can be calculated as

$$v_d \simeq \frac{\mu_0 \times F}{\left[1 + \frac{N_d}{N_d/C_n + N_{\text{ref}}} + \frac{(F/A_n)^2}{F/A_n + G_n} + \left(\frac{F}{B_n} \right)^2 \right]^{1/2}} \quad (1.3.7)$$

where $\mu_0 = 1400 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, $N_{\text{ref}} = 3 \times 10^{16} \text{ cm}^{-3}$, $C_n = 350$, $A_n = 3.5 \times 10^3 \text{ V cm}^{-1}$, $B_n = 7.4 \times 10^3 \text{ V cm}^{-1}$, $G_n = 8.8$ (Scharfetter and Gummel [1969]).

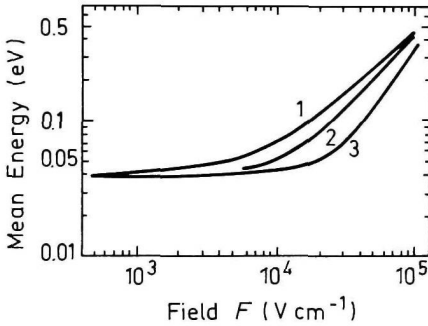


Fig. 1.3.13. Mean energy of electrons as a function of electric field F at different donor densities, $F \parallel (111)$, 300 K (Jacoboni *et al.* [1977]).

1. $N_d = 0$,
2. $N_d = 4 \times 10^{18} \text{ cm}^{-3}$;
3. $N_d = 4 \times 10^{19} \text{ cm}^{-3}$. (Reprinted with kind permission from Elsevier Science Ltd.)

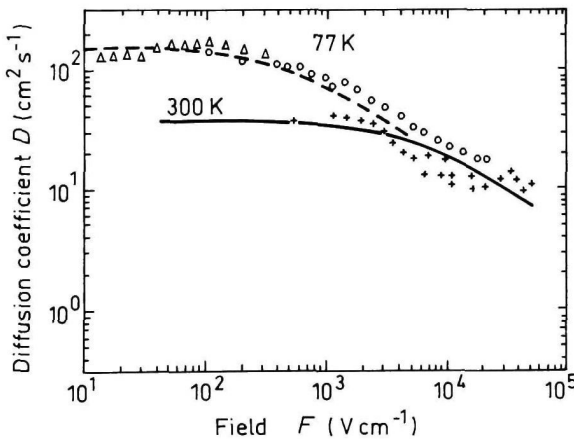


Fig. 1.3.14. The field dependence of longitudinal electron diffusion coefficient D for 77 K and 300 K, $F \parallel (111)$. Dashed and solid lines show the results of the Monte-Carlo simulation. Symbols represent measured data (Canali *et al.* [1985]).

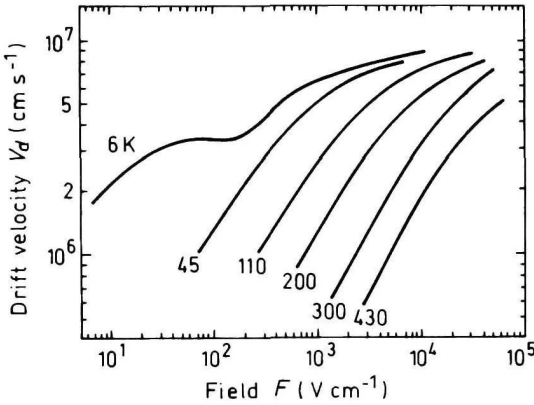


Fig. 1.3.15. Field dependences of the hole drift velocity at different temperatures, $F \parallel (100)$ (Jacoboni *et al.* [1977]). (Reprinted with kind permission from Elsevier Science Ltd.)

For $N_a \leq 10^{16} \text{ cm}^{-3}$ and $T > 250 \text{ K}$ hole drift velocity v_d can be fitted by the equation

$$v_d \simeq v_s \times \frac{F}{F_c} \times [1 + (F/F_c)^\beta]^{-1/\beta}, \quad (1.3.8)$$

where

$$v_s \simeq 1.62 \times 10^8 \times T^{-0.52} \text{ (cm s}^{-1}\text{)}, \quad (1.3.9)$$

$$F_c = 1.24 \times T^{1.68} \text{ V cm}^{-1}, \quad \beta = 0.46 \times T^{0.17} \text{ (Jacoboni et al. [1977])}.$$

At 300 K the dependence of the hole drift velocity versus field at different acceptor concentrations can be calculated as

$$v_d \simeq \frac{\mu_0 \times F}{\left[1 + \frac{N_a}{N_a/C_p + N_{\text{ref}}} + \frac{(F/A_p)^2}{F/A_p + G_p} + \left(\frac{F}{B_p} \right)^2 \right]^{1/2}} \quad (1.3.10)$$

where $\mu_0 = 480 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, $N_{\text{ref}} = 4 \times 10^{16} \text{ cm}^{-3}$, $C_p = 81$, $A_p = 6.1 \times 10^3 \text{ V cm}^{-1}$, $B_p = 2.5 \times 10^3 \text{ V cm}^{-1}$, $G_p = 1.6$ (Scharfetter and Gummel [1969]).

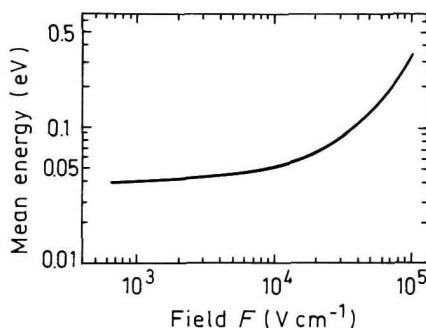


Fig. 1.3.16. Mean energy of holes as a function of electric field F . $N_a = 0$, 300 K (Jacoboni *et al.* [1977]). (Reprinted with kind permission from Elsevier Science Ltd.)

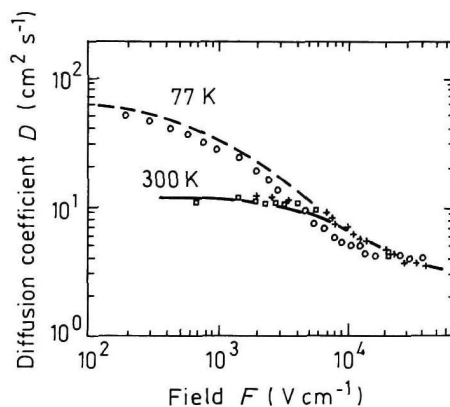


Fig. 1.3.17. The field dependence of longitudinal hole diffusion coefficient D for 77 K and 300 K, $F \parallel (111)$. Dashed and solid lines show the results of the Monte-Carlo simulation. Symbols represent measured data (Canali *et al.* [1985]).

1.3.3. Impact Ionization

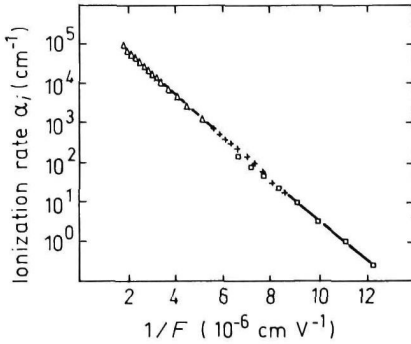


Fig. 1.3.18. The dependence of ionization rate α_i for electrons versus $1/F$, 300 K (Maes *et al.* [1990]). (Reprinted with kind permission from Elsevier Science Ltd.)

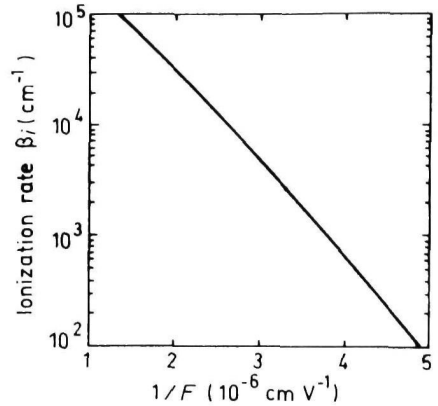


Fig. 1.3.19. The dependence of ionization rate β_i for holes versus $1/F$, 300 K (Grant [1973]). (Reprinted with kind permission from Elsevier Science Ltd.)

For electrons

$$\alpha_i = \alpha_0 \times \exp[-F_{no}/F] \quad (1.3.11)$$

For 300 K, $\alpha_0 = 3.318 \times 10^5 \text{ cm}^{-1}$, $F_{no} = 1.174 \times 10^6 \text{ V cm}^{-1}$ (Maes *et al.* [1990]).

For holes

$$\beta_i = \beta_0 \times \exp[-F_{po}/F] \quad (1.3.12)$$

For 300 K (Grant [1973])

$2 \times 10^5 \text{ V cm}^{-1} < F < 5.3 \times 10^5 \text{ V cm}^{-1}$, $\beta_0 = 2 \times 10^6 \text{ cm}^{-1}$, $F_{po} = 1.97 \times 10^6 \text{ V cm}^{-1}$
 $F > 5.3 \times 10^5 \text{ V cm}^{-1}$, $\beta_0 = 5.6 \times 10^5 \text{ cm}^{-1}$, $F_{po} = 1.32 \times 10^6 \text{ V cm}^{-1}$

The dependence of ionization rates α_i and β_i on crystal orientation has not been found.

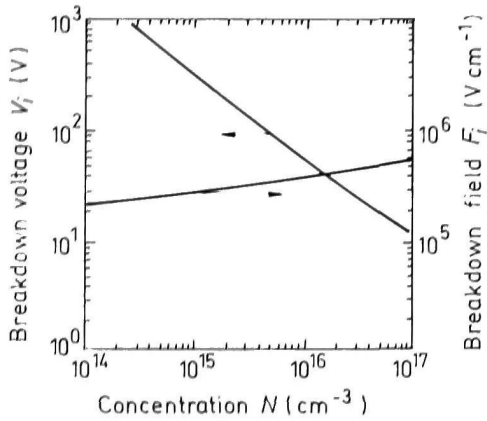


Fig. 1.3.20. Breakdown voltage and breakdown field versus doping density for an abrupt p - n junction, 300 K (Sze [1981]). (Figure reprinted by permission of John Wiley and Sons, Inc.)

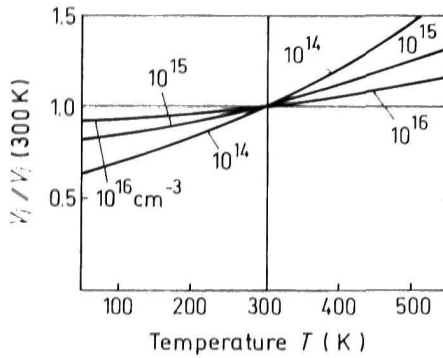


Fig. 1.3.21. Normalized breakdown voltage versus temperature for an abrupt p - n junction at different doping levels (Crowell and Sze [1966]).

1.3.4. Recombination Parameters

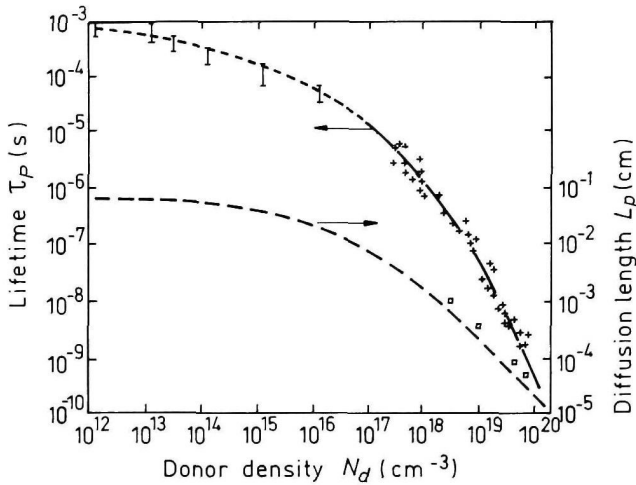


Fig. 1.3.22. Lifetime τ_p and diffusion length L_p of holes in n -type Si versus donor density, 300 K.

$\tau_p(N_d)$ dependence:

For $10^{12}\text{cm}^{-3} < N_d \leq 10^{17}\text{cm}^{-3}$ from numerous experimental data for good quality industrial produced n -Si.

For $N_d \geq 10^{17}\text{cm}^{-3}$ – (Alamo and Swanson [1987]).

$L_p(N_d)$ dependence (dashed line) is calculated as

$$L_p(N_d) = [D_p(N) \times \tau_p(N)]^{1/2}$$

where

$$D_p = \frac{k_B \times T}{q} \times \mu_p .$$

The dependence of μ_p versus N is taken from Fig. 1.3.8. The dependence of τ_p versus N is taken from this figure. Squares indicate experimental results of Wang *et al.* [1989].

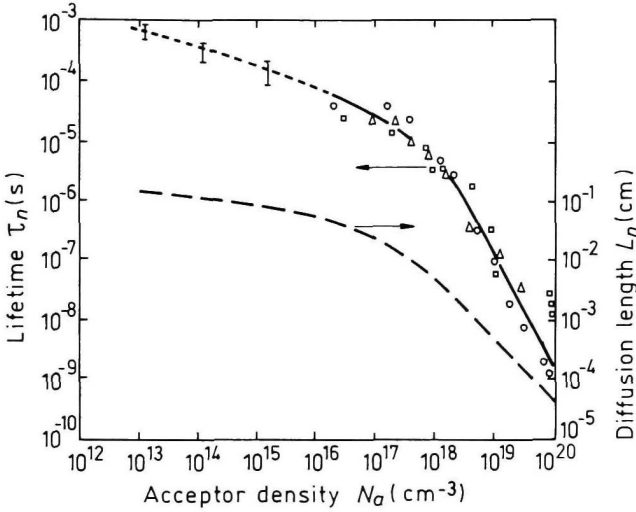


Fig. 1.3.23. Lifetime τ_n and diffusion length L_n of electrons in p -type Si versus acceptor density, 300 K.

$\tau_n(N_a)$ dependence:

For $10^{13}\text{cm}^{-3} < N_a \leq 10^{16}\text{cm}^{-3}$ — from numerous experimental data for good quality industrial produced p -Si.

For $N_a \geq 10^{16}\text{cm}^{-3}$ — (Tyagi and Van Overstraeten [1983]).

$L_n(N_a)$ dependence (dashed line) is calculated as

$$L_n(N_a) = [D_n(N) \times \tau_n(N)]^{1/2}$$

where

$$D_n = \frac{k_B \times T}{q} \times \mu_n .$$

The dependence of μ_n versus N is taken from Fig. 1.3.3. The dependence of τ_n versus N is taken from this figure.

Surface recombination

Surface recombination rate depending on treatment of Si surface lies in the range between $10^2 \div (6\text{--}8) \times 10^4 \text{ cm s}^{-1}$. Surface recombination rate on the Si–SiO₂ interface can be as small as $\leq 0.5 \text{ cm s}^{-1}$.

Radiative recombination coefficient at 300 K (Gerlach *et al.* [1972])
 $1.1 \times 10^{-14} \text{ cm}^3 \text{ s}^{-1}$

Auger coefficient at 300 K

C_n	$1.1 \times 10^{-30} \text{ cm}^6 \text{ s}^{-1}$
C_p	$0.3 \times 10^{-30} \text{ cm}^6 \text{ s}^{-1}$
$C = C_n + C_p$	$1.4 \times 10^{-30} \text{ cm}^6 \text{ s}^{-1}$

for $180 \text{ K} \leq T \leq 400 \text{ K}$

$$C \simeq 1.4 \times 10^{-30} \left(\frac{T}{300} \right)^{0.5} \quad (\text{cm}^6 \text{ s}^{-1}) \; . \qquad (1.3.13)$$

1.4. Optical Properties

Infrared refractive index $n_{\infty} = (k_{\infty})^{1/2}$

for $77\text{ K} < T < 400\text{ K}$.

$$n_{\infty} = 3.38 \times (1 + 3.9 \times 10^{-5} \times T) \quad (1.4.1))$$

for $T = 300\text{ K}$

$$n_{\infty} = 3.42$$

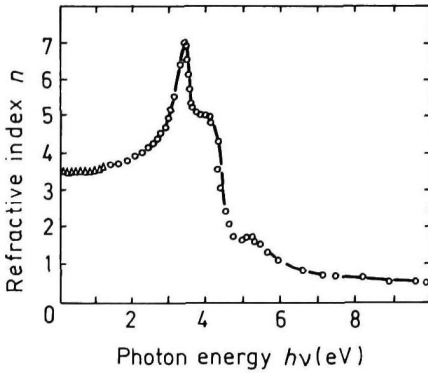


Fig. 1.4.1. Refractive index n versus photon energy, 300 K (Philipp and Taft [1960]).

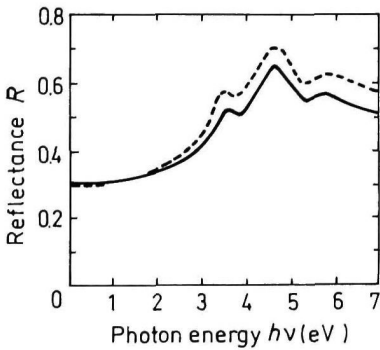


Fig. 1.4.2. Experimental (dashed line) and theoretical (solid line) values of reflectance versus photon energy for Si (Chelikowsky and Cohen [1976]).

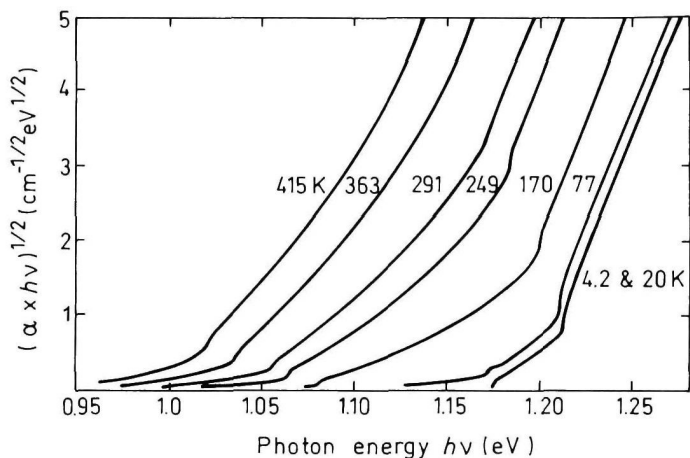


Fig. 1.4.3. Low-level absorption spectrum of high purity Si at various temperatures (Macfarlane *et al.* [1959]). (Reprinted with kind permission from Elsevier Science Ltd.)

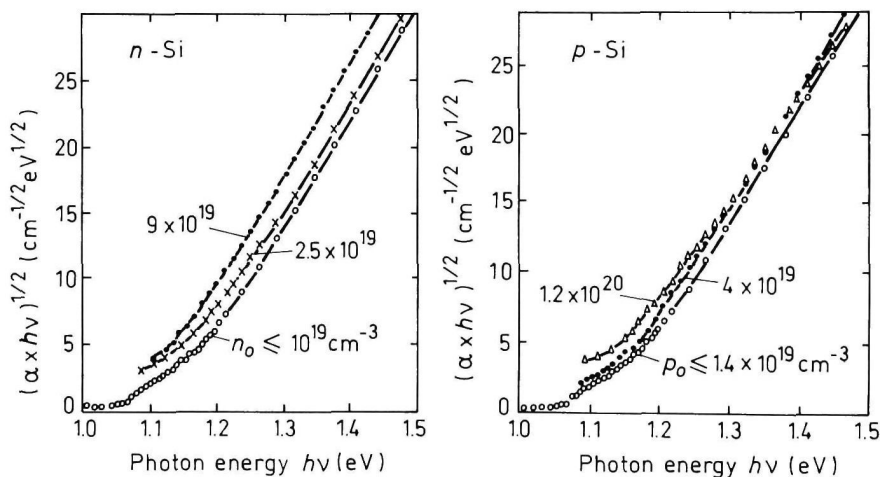


Fig. 1.4.4. Intrinsic absorption edge at different doping levels, 300 K (Wolfson and Subashiev [1967]).

A ground state Rydberg energy $R_0 = 14.7$ meV.

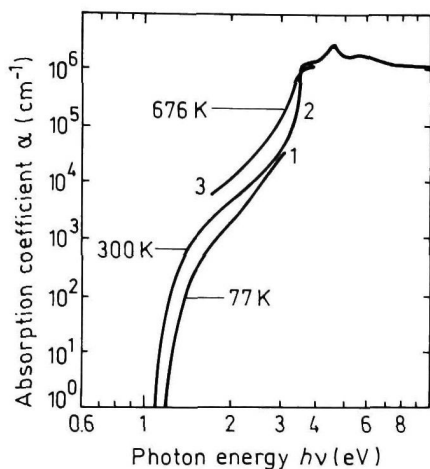


Fig. 1.4.5. The absorption coefficient versus photon energy at different temperatures.

Curves 1 and 2 – Sze [1981],
Curve 3 – Jellison and Modine [1982].

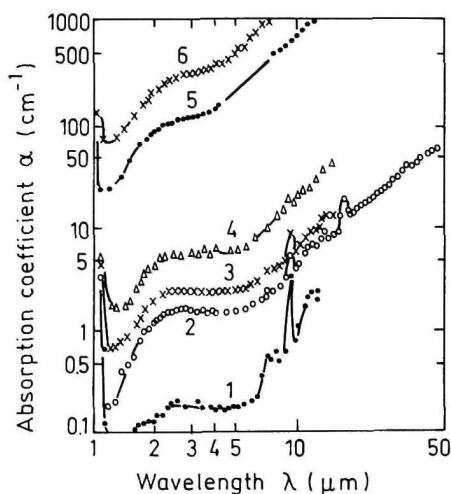


Fig. 1.4.6. Free carrier absorption versus wavelength at different doping levels, *n*-Si, 300 K (Spitzer and Fan [1957]).

Conduction electron concentrations are:

1. $1.4 \times 10^{16} \text{ cm}^{-3}$, 2. $8 \times 10^{16} \text{ cm}^{-3}$
3. $1.7 \times 10^{17} \text{ cm}^{-3}$, 4. $3.2 \times 10^{17} \text{ cm}^{-3}$
5. $6.1 \times 10^{18} \text{ cm}^{-3}$, 6. $1 \times 10^{19} \text{ cm}^{-3}$

At 300 K for $\lambda \geq 5 \mu\text{m}$, $\alpha_n \simeq 10^{-18} \times n_0 \lambda^2$ (Schroeder *et al.* [1978]).

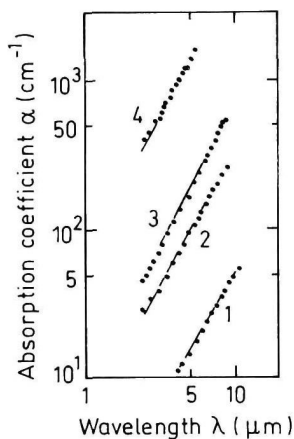


Fig. 1.4.7. Free carrier absorption versus wavelength at different doping levels (*p*-Si), 300 K (Hara and Nishi [1966]).

Hole concentrations are

1. $4.6 \times 10^{17} \text{ cm}^{-3}$, 2. $1.4 \times 10^{18} \text{ cm}^{-3}$
3. $2.5 \times 10^{18} \text{ cm}^{-3}$, 4. $1.68 \times 10^{19} \text{ cm}^{-3}$

At 300 K for $\lambda \geq 5 \mu\text{m}$, $\alpha_p \approx 2.7 \times 10^{-18} \times p_0 \lambda^2$ (Schroeder *et al.* [1978]).

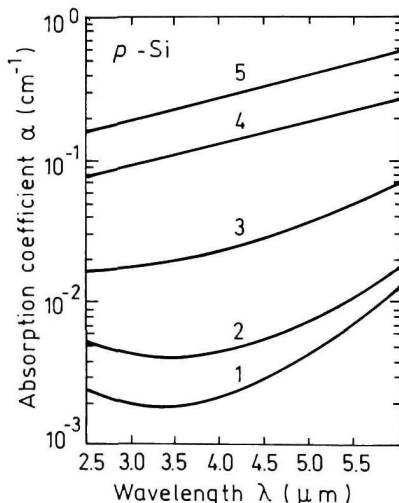
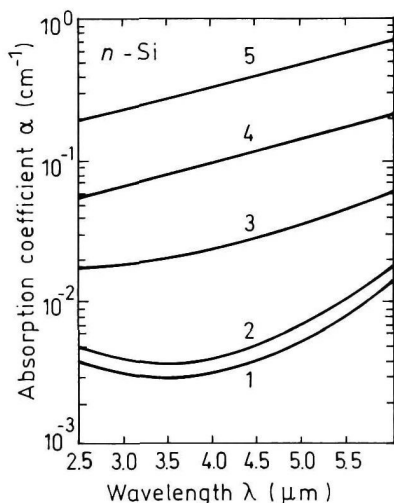


Fig. 1.4.8. Free carrier absorption versus wavelength for high purity Si at different temperatures (Runyan [1966]).

Temperatures are 1. 300 K, 2. 473 K, 3. 573 K, 4. 623 K, 5. 673 K (Figure reprinted with permission of McGraw-Hill Book Co.).

1.5. Thermal Properties

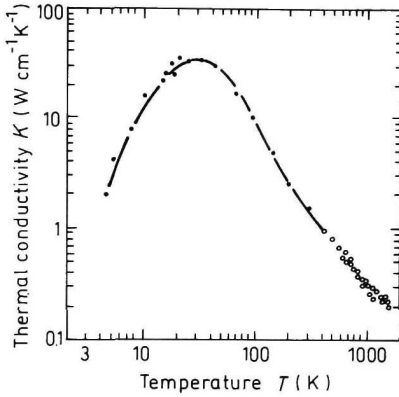


Fig. 1.5.1. Temperature dependence of thermal conductivity for high purity Si (Glassbrenner and Slack [1964]).

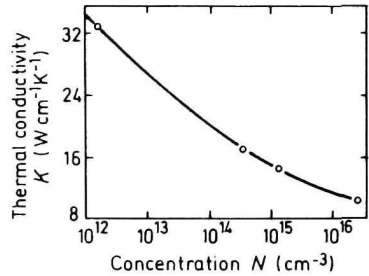


Fig. 1.5.2. The dependence of thermal conductivity K versus doping level N at 20 K, p -Si (Thompson and Younglove [1961]). (Reprinted with kind permission from Elsevier Science Ltd.)

For $T > 100$ K thermal conductivity is practically independent on doping level N .

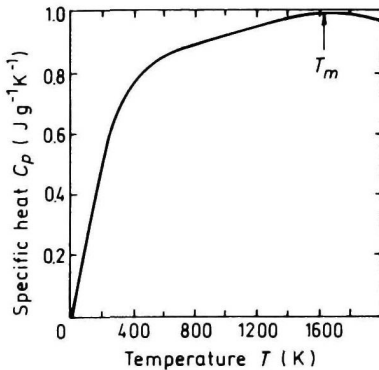


Fig. 1.5.3. Temperature dependence of specific heat at constant pressure. T_m is the melting point (Okhotin *et al.* [1972]).

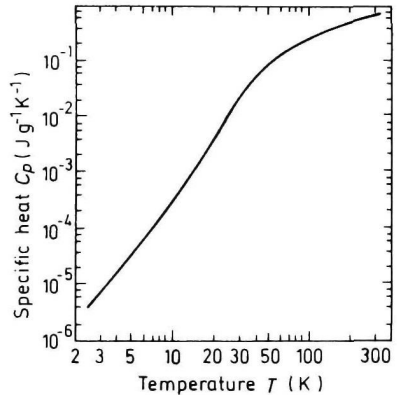


Fig. 1.5.4. Temperature dependence of specific heat at low temperatures (Flubacher *et al.* [1959]).

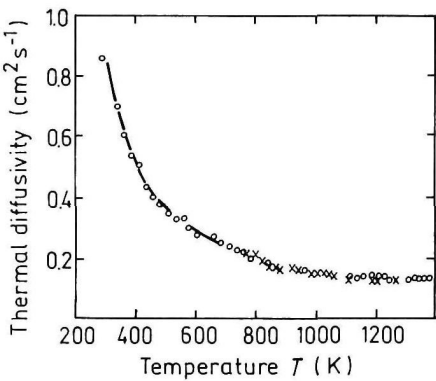


Fig. 1.5.5. Temperature dependence of thermal diffusivity (Shanks *et al.* [1963]).

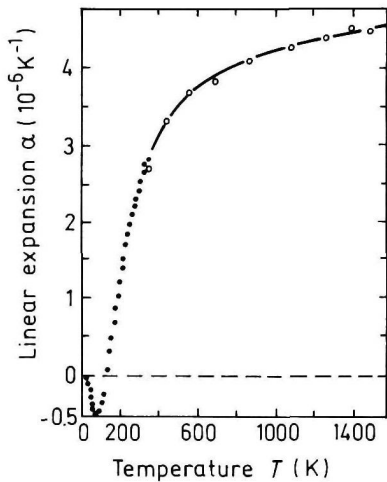


Fig. 1.5.6. Temperature dependence of linear expansion coefficient α (Okada and Tokumaru [1984]).

Melting point $T_m = 1685\text{ K}$

$$T_m \simeq 1685 - 3.8 P \quad (P \text{ in kbar})$$

Saturated vapor pressure (in Pascals)

for 850°C	2×10^{-9}
for 1100°C	2×10^{-5}
for 1300°C	5×10^{-3}

1.6. Mechanical Properties, Elastic Constants, Lattice Vibrations, Other Properties

Density	2.329 g cm^{-3}
Hardness	7 on the Mohs scale
Surface microhardness (using Knoop's pyramid test)	1150 kg mm^{-2}
Cleavage plane	$\{111\}$
Elastic constants at 300 K	
C_{11}	$16.60 \times 10^{11} \text{ dyn cm}^{-2}$
C_{12}	$6.40 \times 10^{11} \text{ dyn cm}^{-2}$
C_{44}	$7.96 \times 10^{11} \text{ dyn cm}^{-2}$

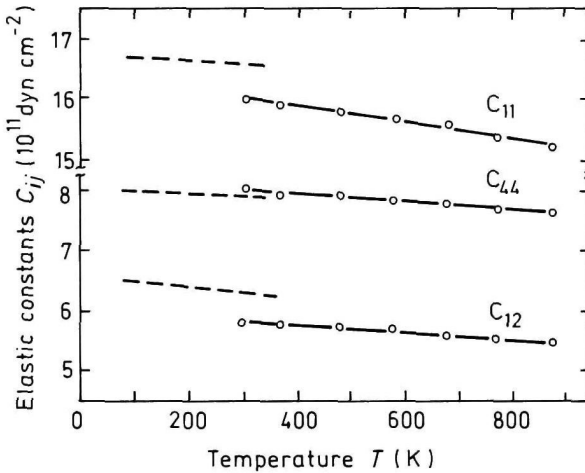


Fig. 1.6.1. Temperature dependences of elastic constants. Dashed lines (McSkimin [1953]). Circles (Nikanorov *et al.* [1971]).

For $400 \text{ K} < T < 873 \text{ K}$ (in units of $10^{11} \text{ dyn cm}^{-2}$)

$$C_{11} \simeq 16.38 - 1.28 \times 10^{-3} T$$

$$C_{12} \simeq 5.92 - 0.48 \times 10^{-3} T$$

$$C_{44} \simeq 8.17 - 0.59 \times 10^{-3} T$$

For 300 K

Bulk modulus (compressibility ⁻¹)	$B_s = 9.8 \times 10^{11} \text{ dyn cm}^{-2}$
Shear modulus	$C' = 5.2 \times 10^{11} \text{ dyn cm}^{-2}$
[111] Young's modulus	$Y_{111} = 18.5 \times 10^{11} \text{ dyn cm}^{-2}$
[110] Young's modulus	$Y_{110} = 17.0 \times 10^{11} \text{ dyn cm}^{-2}$
[100] Young's modulus	$Y_{100} = 13.0 \times 10^{11} \text{ dyn cm}^{-2}$
[100] Poisson ratio	$\sigma_{100} = 0.28$
[111] Poisson ratio	$\sigma_{111} = 0.26$

Acoustic Wave Speeds

Wave propagation direction	Wave character	Expression for wave speed	Wave speed (in units of 10^5 cm s^{-1})
[100]	V_L	$(C_{11}/\rho)^{1/2}$	8.43
	V_T	$(C_{44}/\rho)^{1/2}$	5.84
[110]	V_l	$[(C_{11} + C_{12} + 2C_{44})/2\rho]^{1/2}$	9.13
	$V_{t\parallel}$	$V_t = V_T = (C_{44}/\rho)^{1/2}$	5.84
	$V_{t\perp}$	$[(C_{11} - C_{12})/2\rho]^{1/2}$	4.67
[111]	V_l'	$[(C_{11} + 2C_{12} + 4C_{44})/3\rho]^{1/2}$	9.36
	V_t'	$[(C_{11} - C_{12} + C_{44})/3\rho]^{1/2}$	5.10

Phonon frequencies (in units of 10^{12} Hz)

$\nu_{LTO}(\Gamma_{25'})$	15.5	$\nu_{TA}(L_3)$	3.45
$\nu_{TA}(X_3)$	4.5	$\nu_{LA}(L_{2'})$	11.3
$\nu_{LAO}(X_1)$	12.3	$\nu_{LO}(L_1)$	12.6
$\nu_{TO}(X_4)$	13.9	$\nu_{TO}(L_{3'})$	14.7

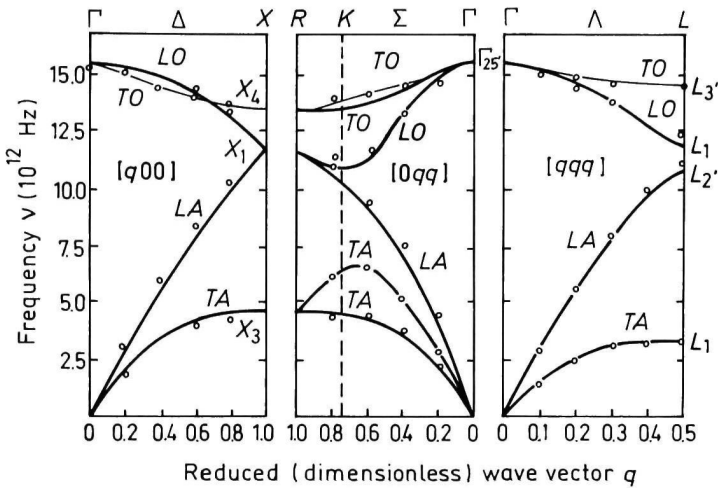


Fig. 1.6.2. Room temperature dispersion curves for acoustic and optical branch phonons. Solid lines are theoretical calculations. Symbols are experimental data (Dolling [1963] and Tubino *et al.* [1972]).

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CHAPTER 2

GERMANIUM (Ge)

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2.1. Basic Parameters at 300 K

Crystal structure		Diamond
Group of symmetry		O_h^7 -Fd3m
Number of atoms in 1 cm ³		4.4×10^{22}
Auger recombination		
coefficient	(cm ⁶ s ⁻¹)	10 ⁻³⁰
Debye temperature	(K)	374
Density	(g cm ⁻³)	5.3234
Dielectric constant		16.2
Effective electron masses (in units of m_o)		
longitudinal m_l/m_o		1.6
transverse m_t/m_o		0.08
Effective hole masses	(in units of m_o)	
heavy m_h/m_o		0.33
light m_{lp}/m_o		0.043
Electron affinity	(eV)	4.0
Lattice constant	(Å)	5.658
Optical phonon energy	(eV)	0.037

Band structure and carrier concentration

Energy gap	(eV)	0.661
Energy separation ($E_{\Gamma 1}$)	(eV)	0.8
Energy separation (ΔE)	(eV)	0.85
Energy spin-orbital splitting	(eV)	0.29
Intrinsic carrier concentration	(cm^{-3})	2.0×10^{13}
Intrinsic resistivity	($\Omega \times \text{cm}$)	46
Effective conduction band density of states	(cm^{-3})	1.0×10^{19}
Effective valence band density of states	(cm^{-3})	5.0×10^{18}

Electrical properties

Breakdown field	(V cm^{-1})	$\simeq 10^5$
Mobility	($\text{cm}^2 \text{ V}^{-1} \text{ s}^{-1}$)	
	electrons	≤ 3900
	holes	≤ 1900
Diffusion coefficient	($\text{cm}^2 \text{ s}^{-1}$)	
	electrons	≤ 100
	holes	≤ 50
Electron thermal velocity	(ms^{-1})	3.1×10^5
Hole thermal velocity	(ms^{-1})	1.9×10^5

Optical properties

Index of refraction		4.0
Radiative recombination coefficient	($\text{cm}^3 \text{ s}^{-1}$)	6.4×10^{-14}

Thermal and mechanical properties

Bulk modulus	(dyn cm^{-2})	7.5×10^{11}
Melting point	($^{\circ}\text{C}$)	937
Specific heat	($\text{J g}^{-1} \text{ }^{\circ}\text{C}^{-1}$)	0.31
Thermal conductivity	($\text{W cm}^{-1} \text{ }^{\circ}\text{C}^{-1}$)	0.58
Thermal diffusivity	($\text{cm}^2 \text{ s}^{-1}$)	0.36
Thermal expansion, linear	($^{\circ}\text{C}^{-1}$)	5.9×10^{-6}

2.2. Band Structure and Carrier Concentration

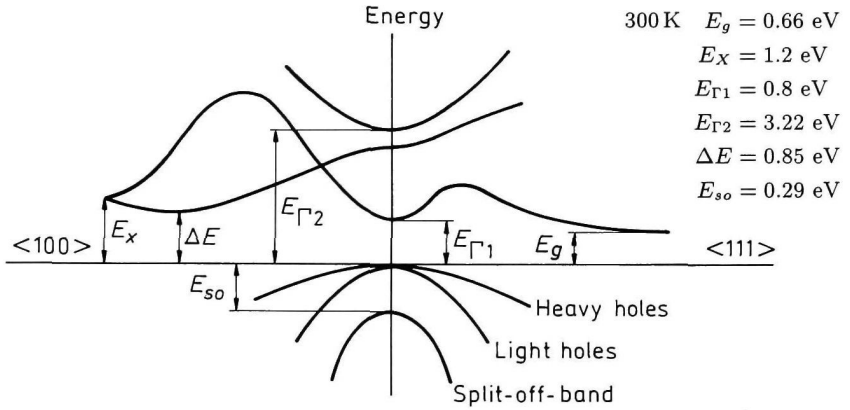


Fig. 2.2.1. Band structure of Ge. Important minima of the conduction band and maxima of the valence band.

2.2.1. Temperature Dependences

Temperature dependence of the energy gap

$$E_g = 0.742 - 4.8 \times 10^{-4} \frac{T^2}{T + 235} \text{ (eV) ,} \quad (2.2.1)$$

where T is temperature in degrees K.

Temperature dependence of the direct band gap E_{Γ_1}

$$E_{\Gamma_1} = 0.89 - 5.82 \times 10^{-4} \frac{T^2}{T + 296} \text{ (eV) .} \quad (2.2.2)$$

Effective density of states in the conduction band

$$N_c = 4.82 \times 10^{15} M \left(\frac{m_c}{m_o} \right)^{3/2} \times T^{3/2} \text{ (cm}^{-3}\text{)}, \quad (2.2.3)$$

or

$$N_c = 1.98 \times 10^{15} \times T^{3/2} \text{ (cm}^{-3}\text{)},$$

$M = 4$ is the number of equivalent valleys in the conduction band. $m_c = 0.22m_o$ is the effective mass of the density of states in one valley of the conduction band.

Effective density of states in the valence band

$$N_v = 9.6 \times 10^{14} \times T^{3/2} \text{ (cm}^{-3}\text{)}. \quad (2.2.4)$$

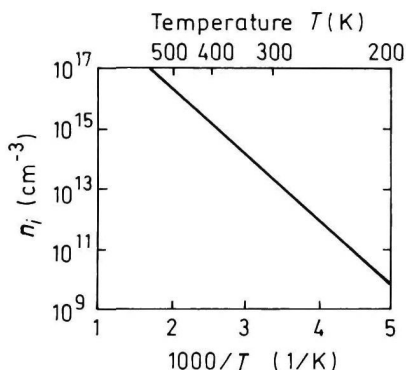


Fig. 2.2.2. The temperature dependence of the intrinsic carrier concentration n_i .

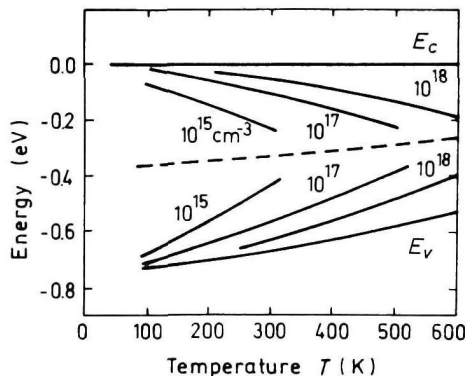


Fig. 2.2.3. Fermi level versus temperature for different concentrations of shallow donors and acceptors. Dashed line shows Fermi level dependence versus temperature for intrinsic Ge.

2.2.2. Dependences on Hydrostatic Pressure

$$E_g = E_g(0) + 5.1 \times 10^{-3} P \text{ (eV)} \quad (2.2.5)$$

$$E_{\Gamma 1} = E_{\Gamma 1}(0) + 1.53 \times 10^{-2} P \text{ (eV)}$$

where P is pressure in kbar.

2.2.3. Energy Gap Narrowing at High Doping Levels

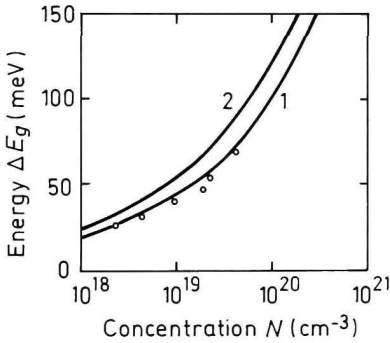


Fig. 2.2.4. Energy gap narrowing versus donor (Curve 1) and acceptor (Curve 2) doping density. Open curves are experimental values (Jain and Roulston [1991]). (Reprinted with kind permission from Elsevier Science Ltd.)

For n -type Ge

$$\Delta E_g = 8.67 \times \left(\frac{N_d}{10^{18}} \right)^{1/3} + 8.14 \times \left(\frac{N_d}{10^{18}} \right)^{1/4} + 4.31 \times \left(\frac{N_d}{10^{18}} \right)^{1/2} \text{ (eV)}$$

For p -type Ge

(2.2.6)

$$\Delta E_g = 8.21 \times \left(\frac{N_a}{10^{18}} \right)^{1/3} + 9.18 \times \left(\frac{N_a}{10^{18}} \right)^{1/4} + 5.77 \times \left(\frac{N_a}{10^{18}} \right)^{1/2} \text{ (eV)}$$

(Jain and Roulston [1991]).

2.2.4. *Effective Masses*

Electrons

The surfaces of equal energy are ellipsoids.

$$m_l = 1.59m_0$$

$$m_t = 0.0815m_0$$

Effective mass of density of states $m_c = 0.22m_0$

There are 4 equivalent valleys in the conduction band.

Effective mass of conductivity $m_{cc} = 0.12m_0$

Holes

$$\text{heavy} \quad m_h = 0.33m_0$$

$$\text{light} \quad m_{lp} = 0.043m_0$$

$$\text{split-off band} \quad m_{so} = 0.084m_0$$

Effective mass of density of states $m_v = 0.34m_0$

2.2.5. *Donors and Acceptors*

Ionization energies of shallow donors (eV)

$$\text{As} \quad 0.014$$

$$\text{P} \quad 0.013$$

$$\text{Sb} \quad 0.010$$

$$\text{Bi} \quad 0.013$$

$$\text{Li} \quad 0.093$$

Ionization energies of shallow acceptors (eV)

$$\text{Al} \quad 0.011$$

$$\text{B} \quad 0.011$$

$$\text{Ga} \quad 0.011$$

$$\text{In} \quad 0.012$$

$$\text{Tl} \quad 0.013$$

2.3. Electrical Properties

2.3.1. Mobility and Hall Effect

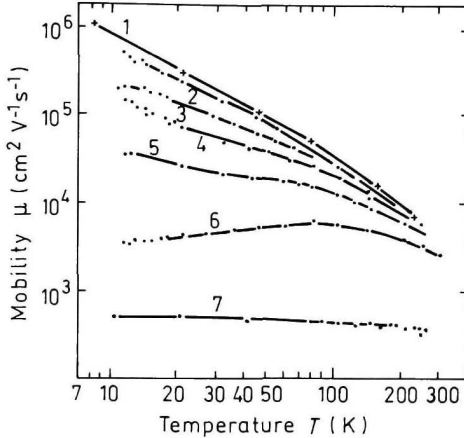


Fig. 2.3.1. Electron mobility versus temperature for different doping levels. 1. High purity Ge; time-of-flight technique (Jacoboni *et al.* [1981]). 2.-6. Hall effect (Debye and Conwell [1954]). $N_d - N_a$ (cm^{-3}). 2. 1×10^{13} ; 3. 1.4×10^{14} ; 4. 1.7×10^{15} ; 5. 7.5×10^{15} ; 6. 5.5×10^{16} ; 7. $N_d - N_a = 1.2 \times 10^{19} \text{ cm}^{-3}$; Hall-effect (Fistul *et al.* [1962]).

For weakly doped Ge in the range 77÷300 K electron mobility $\mu_n \simeq 4.9 \times 10^7 \times T^{-1.66}$ ($\text{cm}^2 \text{ V}^{-1} \text{ s}^{-1}$).

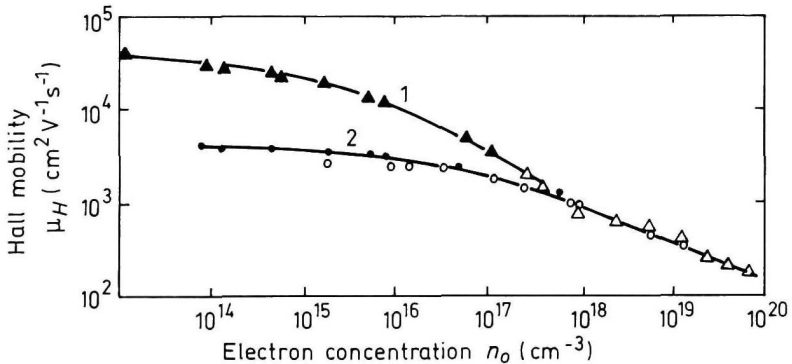


Fig. 2.3.2. Electron Hall mobility versus electron concentration (Fistul *et al.* [1962]).
1. 77 K 2. 300 K.

Approximate formula for the Hall mobility. 300 K. (Hilsum [1974]), $\mu = \mu_{OH} / [1 + (N_d/10^{17})^{1/2}]$, where $\mu_{OH} \simeq 3900 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, N_d - in cm^{-3} .

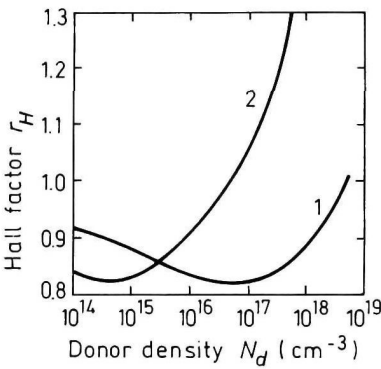


Fig. 2.3.3. The electron Hall factor versus donor density for 300 K (Curve 1) and 77 K (Curve 2) (Babich *et al.* [1969]).

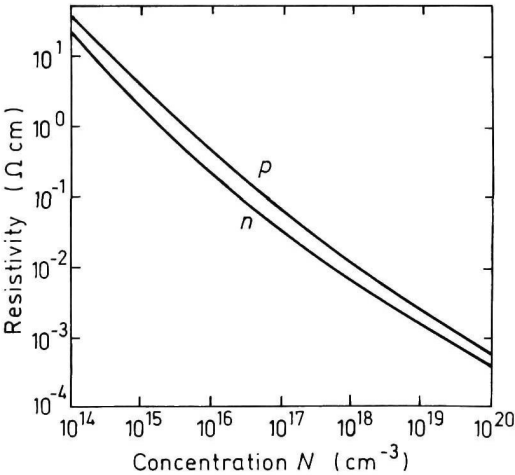


Fig. 2.3.4. Resistivity versus impurity concentration for Ge at 300 K (Cuttris [1961]).

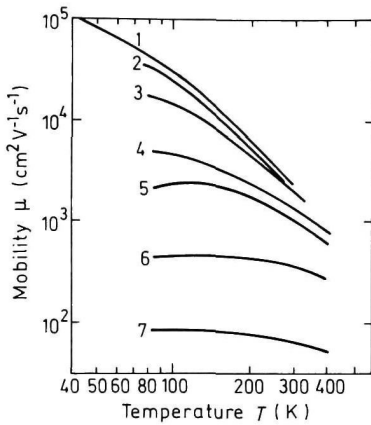


Fig. 2.3.5. Temperature dependences of hole mobility for different doping levels. 1. High purity Ge; time-of-flight technique (Ottaviani *et al.* [1973]). 2.-7. Hall effect (Golikova *et al.* [1961]). $N_a - N_d$ (cm⁻³): 2. 4.9×10^{13} , 3. 3.2×10^{15} , 4. 2.7×10^{16} , 5. 1.2×10^{17} , 6. 4.9×10^{18} , 7. 2.0×10^{20} .

For weakly doped Ge in the range $100 \div 300$ K hole mobility $\mu_p \approx 1.05 \times 10^9 \times T^{-2.33}$ (cm² V⁻¹ s⁻¹).

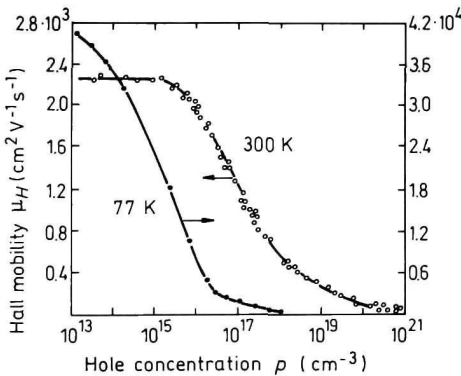


Fig. 2.3.6. The hole Hall mobility versus hole concentration. Experimental points: data from three References (Golikova *et al.* [1961]).

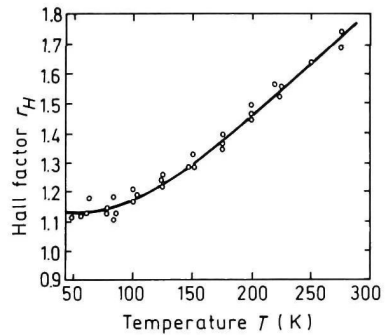


Fig. 2.3.7. The hole Hall factor versus temperature for high purity *p*-Ge (Morin [1954]).

2.3.2. Transport Properties in High Electric Field

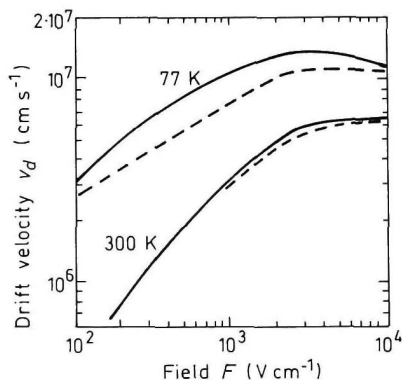


Fig. 2.3.8. Field dependences of the electron drift velocity. Solid lines: $F \parallel (100)$. Dashed lines: $F \parallel (111)$ (Jacoboni *et al.* [1981]).

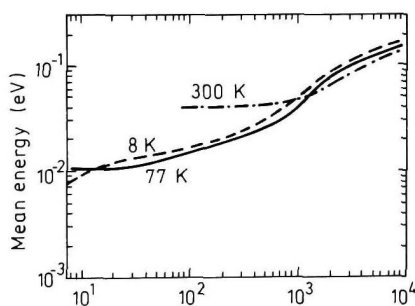


Fig. 2.3.9. Mean energy of electrons in lower valleys as a function of electric field for three lattice temperatures. $F \parallel (100)$ (Jacoboni *et al.* [1981]).

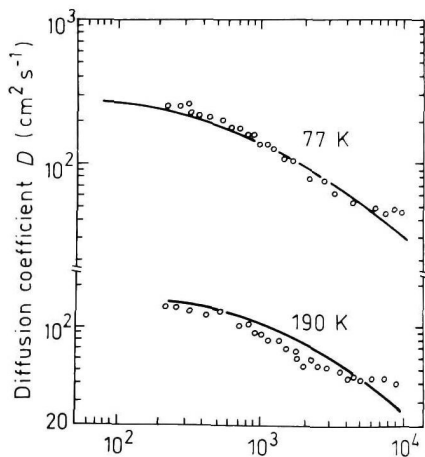


Fig. 2.3.10. The field dependences of longitudinal electron diffusion coefficient D for 77 K and 190 K. $F \parallel (100)$. Solid lines shows the result of calculation. Symbols represent measured data (Jacoboni *et al.* [1981]).

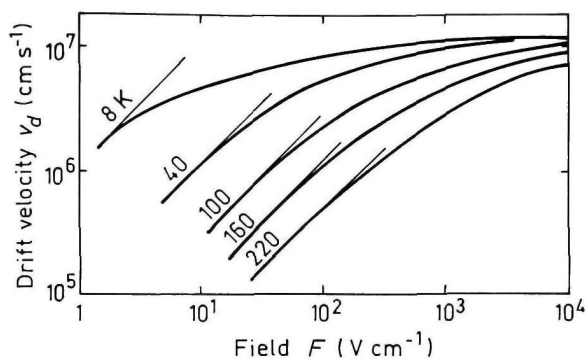


Fig. 2.3.11. Field dependences of the hole drift velocity at different temperatures. $F \parallel (100)$ (Ottaviani *et al.* [1973]).

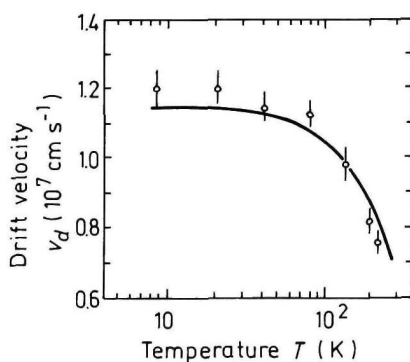


Fig. 2.3.12. Drift velocity v_d as a function of temperature for an electric field $F = 10^4 \text{ V cm}^{-1}$. $F \parallel (100)$. Solid line shows the results of calculation in the case where non-parabolic effects are taken into account (Reggiani *et al.* [1977]).

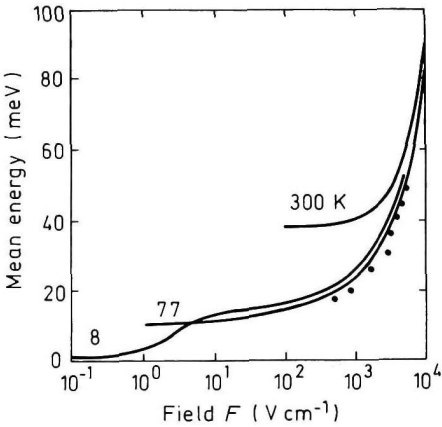


Fig. 2.3.13. Mean energy of holes versus electric field at different lattice temperatures. Solid lines are Monte-Carlo calculations for $F \parallel (111)$ (Reggiani *et al.* [1977]). Points show experimental results for 82 K (Vorob'ev *et al.* [1978]).

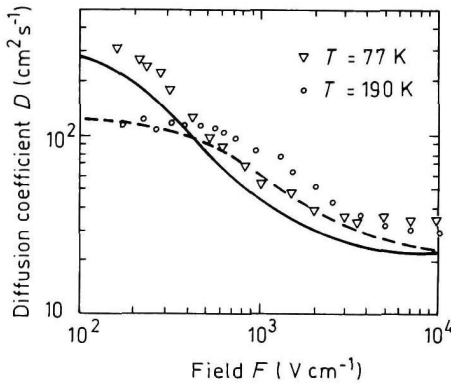


Fig. 2.3.14. The field dependence of longitudinal hole diffusion coefficient D for 77 K and 190 K. $F \parallel (111)$. Dashed and solid lines show the results of the calculations. Symbols represent measured data (Reggiani *et al.* [1978]).

2.3.3. Impact Ionization

There are two schools of thought regarding the impact ionization in Ge. The first one states that impact ionization rates α_i and β_i for electrons and holes in Ge are known accurately enough to distinguish such subtle details as the anisotropy of α_i and β_i for different crystallographic directions.

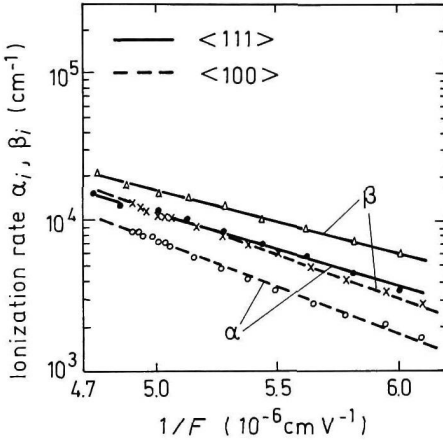


Fig. 2.3.15. Ionization rates in (111) and (100) directions versus $1/F$ for Ge, 300 K (Mikawa *et al.* [1980]).

For electrons

$$\alpha_i = \alpha_0 \times \exp[-F_{no}/F] \quad (2.3.1)$$

(111) direction:	$\alpha_o = 2.72 \times 10^6 \text{ cm}^{-1}$,	$F_{no} = 1.1 \times 10^6 \text{ V cm}^{-1}$
(100) direction:	$\alpha_o = 8.04 \times 10^6 \text{ cm}^{-1}$,	$F_{no} = 1.4 \times 10^6 \text{ V cm}^{-1}$

For holes

$$\beta_i = \beta_0 \times \exp[-F_{po}/F] \quad (2.3.2)$$

(111) direction:	$\beta_o = 1.72 \times 10^6 \text{ cm}^{-1}$,	$F_{po} = 9.37 \times 10^5 \text{ V cm}^{-1}$
(100) direction:	$\beta_o = 6.39 \times 10^6 \text{ cm}^{-1}$,	$F_{po} = 1.27 \times 10^6 \text{ V cm}^{-1}$

(Mikawa *et al.* [1980]).

The second school contends that the values of α_i and β_i for the same electric field reported by different researches differ by an order of magnitude. This point of view is explained by Kyuregyan and Yurkov [1989]. In accordance with this approach we can assume that

For electrons

$$\alpha_i = \alpha_0 \times \exp[-F_{no}/F] \quad (2.3.3)$$

where

$$\alpha_0 = 2.84 \times 10^6 \text{ cm}^{-1}, \quad F_{no} = 1.14 \times 10^6 \text{ V cm}^{-1}$$

For holes

$$\beta_i = \beta_0 \times \exp[-F_{po}/F] \quad (2.3.4)$$

where

$$\beta_0 = 4.21 \times 10^6 \text{ cm}^{-1}, \quad F_{po} = 1.11 \times 10^6 \text{ V cm}^{-1}$$

for all crystallographic directions.

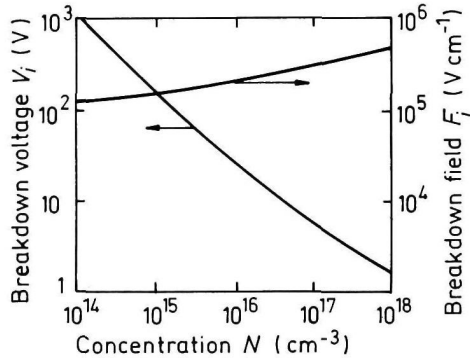


Fig. 2.3.16. Breakdown voltage and breakdown field versus doping density for an abrupt p - n junction (Kyuregyan and Yurkov [1989]).

2.3.4. Recombination Parameters

Pure *n*-type material

300 K

The longest lifetime of holes

$$\tau_p \geq 10^{-3} \text{ s}$$

Diffusion length

$$L_p = (D_p \times \tau_p)^{1/2}$$

$$L_p \geq 0.2 \text{ cm}$$

77 K

The longest lifetime of holes

$$\tau_p \geq 10^{-4} \text{ s}$$

Diffusion length

$$L_p = (D_p \times \tau_p)^{1/2}$$

$$L_p \geq 0.15 \text{ cm}$$

Pure *p*-type material

300 K

The longest lifetime of electrons

$$\tau_n \geq 10^{-3} \text{ s}$$

Diffusion length

$$L_n = (D_n \times \tau_n)^{1/2}$$

$$L_n \geq 0.3 \text{ cm}$$

77 K

The longest lifetime of electrons

$$\tau_n \geq 10^{-4} \text{ s}$$

Diffusion length

$$L_n = (D_n \times \tau_n)^{1/2}$$

$$L_n \geq 0.15 \text{ cm}$$

Surface recombination

Surface recombination rate depending on the treatment of Ge surface lies in the range between $10 \div 10^6 \text{ cm s}^{-1}$.

Radiative recombination coefficient at 300 K

$$6.4 \times 10^{-14} \text{ cm}^3 \text{ s}^{-1}$$

Auger coefficient at 300 K

$$\sim 10^{-30} \text{ cm}^6 \text{ s}^{-1}$$

2.4. Optical Properties

Infrared refractive index $n_{\infty} = 4.00$ (300 K)

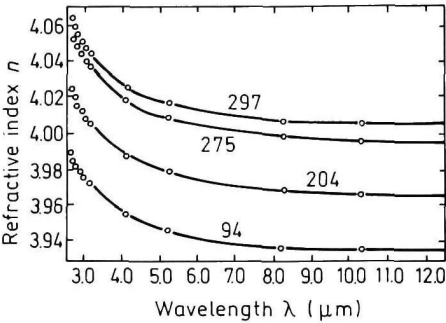


Fig. 2.4.1. Refractive index n versus wavelength at four different temperatures (Icenogle *et al.* [1976]).

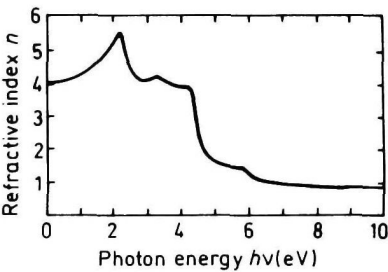


Fig. 2.4.2. Refractive index n versus photon energy, 300 K (Philipp and Taft [1959]).

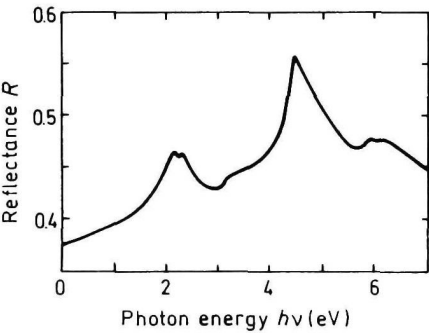


Fig. 2.4.3. Reflectance versus photon energy, 300 K (Cordona *et al.* [1967]).

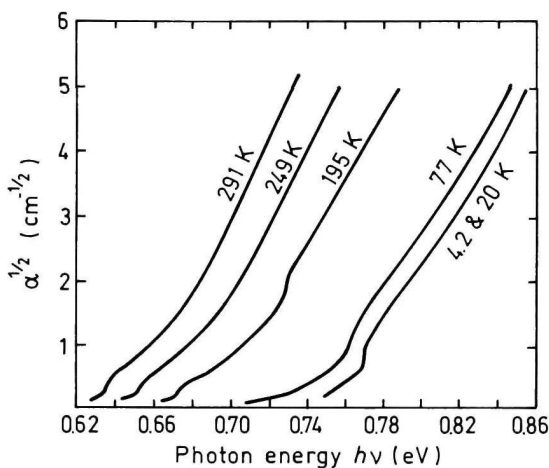


Fig. 2.4.4. Low-level absorption spectrum of high purity Ge at various temperatures (Macfarlane *et al.* [1957]).

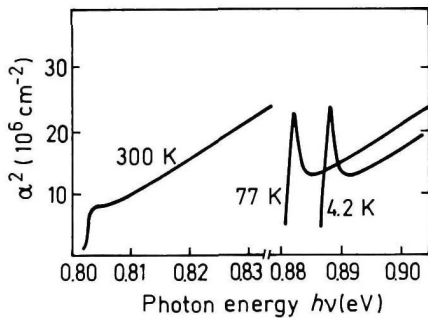


Fig. 2.4.5. The absorption edge at three different temperatures (Seysyan *et al.* [1968]).

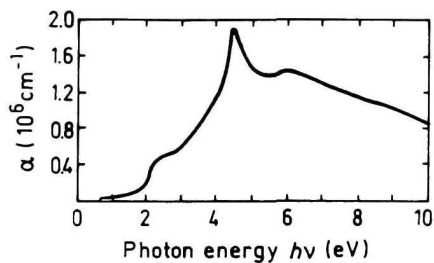


Fig. 2.4.6. The absorption coefficient versus photon energy, 300 K (Phillipp and Taft [1959]).

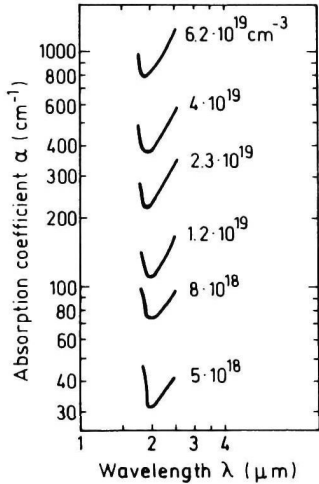


Fig. 2.4.7. The absorption coefficient at different donor (As) concentrations, 300 K (Pankove and Aigrain [1962]).

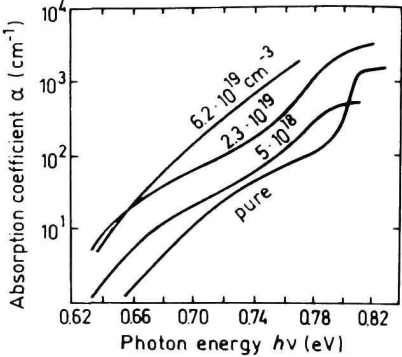


Fig. 2.4.8. Intrinsic absorption edges at different donor (As) concentrations at 300 K obtained after subtracting the free carrier absorption from the measured values (Pankove and Aigrain [1962]).

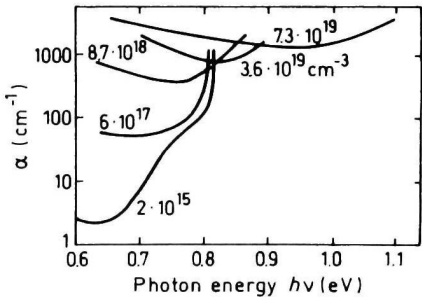


Fig. 2.4.9. The absorption coefficient at different acceptor (Ga) concentrations, 293 K (Bagaev *et al.* [1962]).

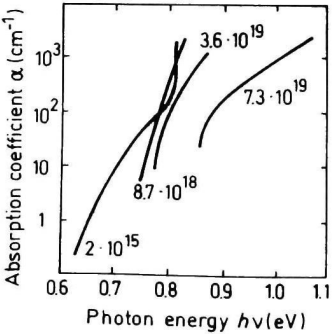


Fig. 2.4.10. Intrinsic absorption edge at different doping (Ga) level at 293 K obtained from Fig. 2.4.9 by subtracting the free carrier absorption (Bagaev *et al.* [1962]).

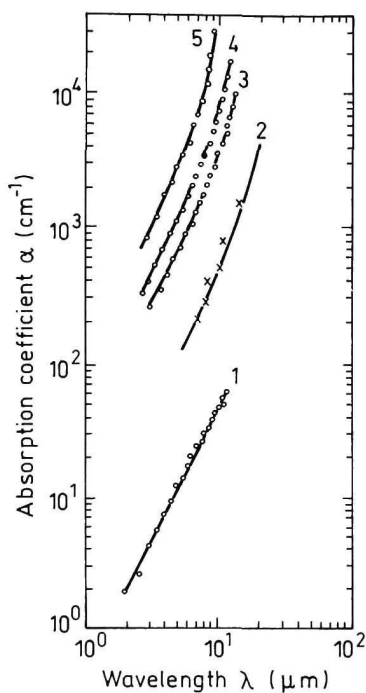


Fig. 2.4.11. Free carrier absorption versus wavelength at different doping levels. *n*-Ge, 300 K (Fistul [1967]). Conduction electron concentration n_0 (cm^{-3}):

1. 8×10^{17} , 2. 4.8×10^{18} , 3. 1.35×10^{19} ,
4. 1.8×10^{19} , 5. 3.6×10^{19} .

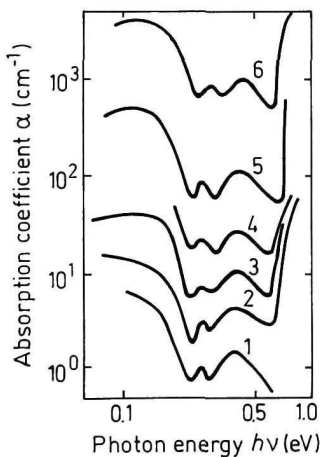


Fig. 2.4.12. Free carrier absorption versus photon energy at different doping levels. *p*-Ge, 300 K (Ukhanov [1977] and Vasilyeva *et al.* [1967]). Free hole concentration p_0 (cm^{-3}):

1. 7.3×10^{15} , 2. 1.6×10^{16} , 3. 6.0×10^{16} ,
4. 1.9×10^{17} , 5. 1.2×10^{18} , 6. 1.0×10^{19} .

2.5. Thermal Properties

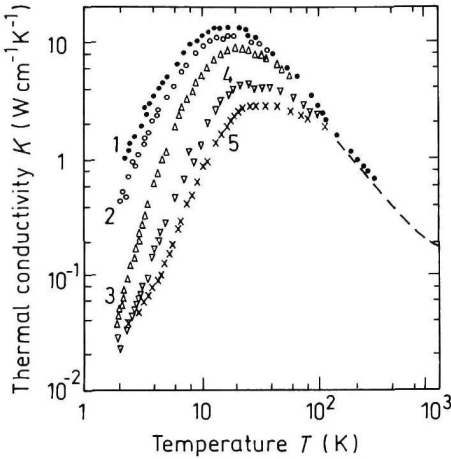


Fig. 2.5.1. Temperature dependences of thermal conductivity at different doping levels. (Carruthes *et al.* [1957]). Dashed line (Glassbrenner and Slack [1964]). *p*-Ge, N_a (cm^{-3}):

1. $\sim 10^{13}$, 2. 10^{15} , 3. 2.3×10^{16} ,
4. 2.0×10^{18} , 5. 10^{19} .

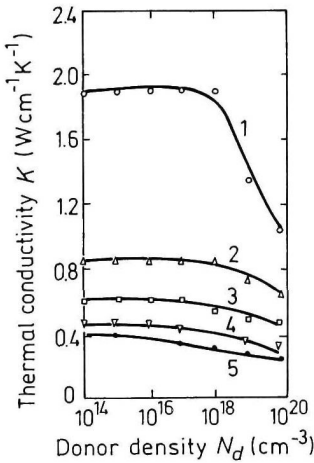


Fig. 2.5.2. The dependences of thermal conductivity versus doping level (Okhotin *et al.* [1972]) *n*-Ge, $T^\circ(\text{K})$:

1. 100, 2. 200, 3. 300, 4. 400, 5. 500.

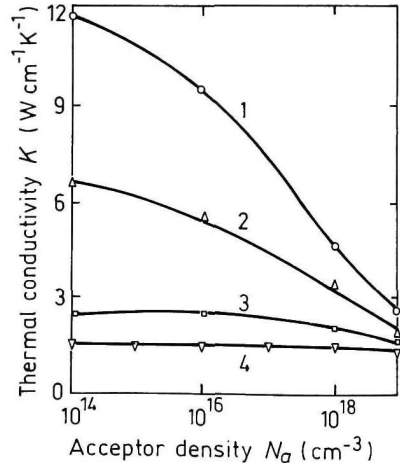


Fig. 2.5.3. The dependences of thermal conductivity versus doping level (Okhotin *et al.* [1972]) *p*-Ge, $T^\circ(\text{K})$:

1. 20, 2. 50, 3. 100, 4. 200.

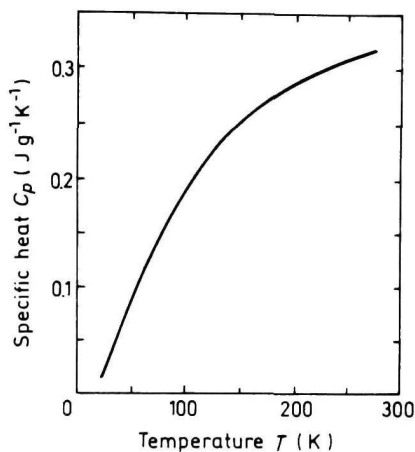


Fig. 2.5.4. Temperature dependence of specific heat at constant pressure (Piesbergen [1963]).

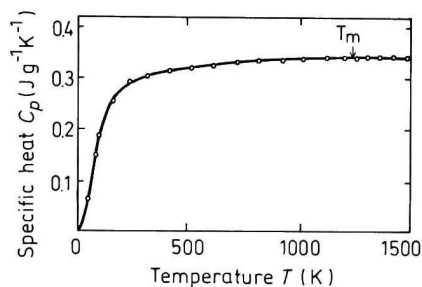


Fig. 2.5.5. Temperature dependence of specific heat (high temperatures) (Okhotin *et al.* [1972]).

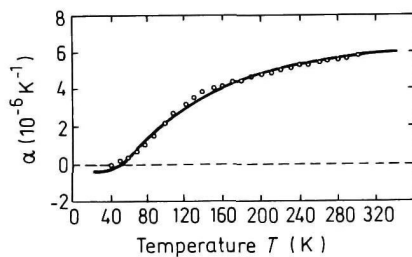


Fig. 2.5.6. Temperature dependence of linear expansion coefficient α (Novikova [1960]).

Melting point $T_m = 1210$ K

$$T_m \simeq 1210 - 2.0 \times P \quad (P \text{ in kbar}).$$

Saturated vapor pressure (in Pascals)

$$\begin{array}{ll} \text{For } 760^\circ\text{C} & 10^{-6} \\ \text{For } 1330^\circ\text{C} & 1 \end{array}$$

2.6. Mechanical Properties, Elastic Constants,
Lattice Vibrations, Other Properties

Density	5.323 g cm ⁻³
Hardness on the Mohs scale	6
Surface microhardness	
(using Knoop's pyramid test)	780 kg mm ⁻²
Cleavage plane	{001}
Elastic constants at 300 K	
C ₁₁	12.60 × 10 ¹¹ dyn cm ⁻²
C ₁₂	4.40 × 10 ¹¹ dyn cm ⁻²
C ₄₄	6.77 × 10 ¹¹ dyn cm ⁻²

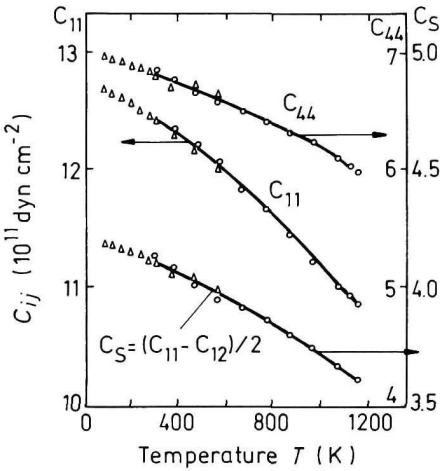


Fig. 2.6.1. Temperature dependences of elastic constants (Nikanorov and Kardashev [1985]).

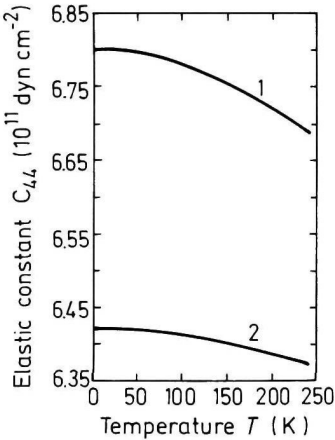


Fig. 2.6.2. Elastic constant C_{44} versus temperature for pure (Curve 1) and doped (Curve 2, $N_d = 3.5 \times 10^{19}$ cm⁻³) samples (Bruner and Keyes [1961]).

For $T = 300\text{ K}$ Bulk modulus (compressibility⁻¹)

$$B_s = \frac{C_{11} + 2C_{12}}{3}$$

$$B_s = 7.13 \times 10^{11} \text{ dyn cm}^{-2}$$

Shear modulus

$$C' = (C_{11} - C_{12})/2$$

$$C' = 4.1 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Young's modulus

$$Y_o = \frac{(C_{11} + 2C_{12})(C_{11} - C_{12})}{(C_{11} + C_{12})}$$

$$Y_o = 10.3 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Poisson ratio

$$\sigma_0 = \frac{C_{12}}{C_{11} + C_{12}}$$

$$\sigma_0 = 0.26$$

Acoustic Wave Speeds

Wave propagation direction	Wave character	Expression for wave speed	Wave speed (in units of 10^5 cm s^{-1})
[100]	V_L	$(C_{11}/\rho)^{1/2}$	4.87
	V_T	$(C_{44}/\rho)^{1/2}$	3.57
[110]	V_l	$[(C_{11} + C_{12} + 2C_{44})/2\rho]^{1/2}$	5.36
	$V_{t\parallel}$	$V_{t\parallel} = V_T = (C_{44}/\rho)^{1/2}$	3.57
	$V_{t\perp}$	$[(C_{11} - C_{12})/2\rho]^{1/2}$	2.77
[111]	V_l'	$[(C_{11} + 2C_{12} + 4C_{44})/3\rho]^{1/2}$	5.51
	V_t'	$[(C_{11} - C_{12} + C_{44})/3\rho]^{1/2}$	3.06

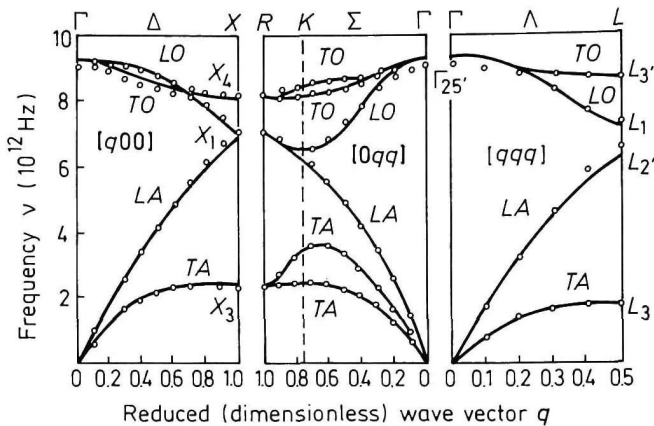


Fig. 2.6.3. Room temperature dispersion curves for acoustic and optical branch phonons. Solid lines are theoretical calculations. Symbols are experimental data (Weber [1977]).

Phonon frequencies (in units of 10^{12} Hz) (Nilsson and Nelin [1972]).

$\nu_{LTO}(\Gamma_{25'})$	9.02
$\nu_{TO}(X_4)$	8.17
$\nu_{LAO}(X_1)$	7.14
$\nu_{TA}(X_3)$	2.38
$\nu_{TO}(L_{3'})$	8.55
$\nu_{LO}(L_1)$	7.27
$\nu_{LA}(L_{2'})$	6.63
$\nu_{TA}(L_3)$	1.87

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CHAPTER 3

DIAMOND (C)

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3.1. Basic Parameters at 300 K (Field [1992])

Crystal structure	Diamond
Group of symmetry	O_h^7 -Fd3m
Number of atoms in 1 cm^3	1.764×10^{23}
Debye temperature (K)	1860
Density (g cm^{-3})	3.515
Dielectric constant ($10^2 \div 10^4\text{ Hz}$)	5.7
Effective electron masses at 85 K (in units of m_o)	
longitudinal m_l/m_o	1.4
transverse m_t/m_o	0.36
Effective hole masses at 1.2 K (in units of m_o)	
heavy m_h/m_o	2.12
light m_l/m_o	0.70
split-off m_{so}/m_o	1.06
Lattice constant ($\text{\AA}$)	3.567
Optical phonon energy (eV)	0.16

Band structure and carrier concentration

Energy gap	(eV)	5.46–5.6
Energy separation ($E_{\Gamma 1}$)	(eV)	7.3–7.4
Energy of spin-orbital splitting E_{so}	(eV)	0.006
Intrinsic carrier concentration	(cm^{-3})	$\sim 10^{-27}$
Intrinsic resistivity	($\Omega \times \text{cm}$)	$\gtrsim 10^{42}$
Resistivity of natural diamonds	($\Omega \times \text{cm}$)	
	Types I and IIa (usually)	$\sim 10^{16}$
	Type IIb	$\sim 1\text{--}10^3$
Effective conduction band density of states	(cm^{-3})	$\sim 10^{20}$
Effective valence band density of states	(cm^{-3})	$\sim 10^{19}$

Electrical properties

Breakdown field	(V cm^{-1})	$10^6\text{--}10^7$
Mobility	($\text{cm}^2 \text{V}^{-1} \text{s}^{-1}$)	
	electrons	≤ 2200
	holes	≤ 1800
Diffusion coefficient	($\text{cm}^2 \text{s}^{-1}$)	
	electrons	≤ 57
	holes	≤ 46
Electron thermal velocity	(m s^{-1})	$\sim 10^5$
Hole thermal velocity	(m s^{-1})	$\sim 10^5$

Optical properties

Index of refraction	2.4
Radiative recombination coefficient ($\text{cm}^3 \text{s}^{-1}$)	9×10^{-12}

Thermal and mechanical properties

Bulk modulus	(dyn cm^{-2})	44.2×10^{11}
Melting point ($^{\circ}\text{C}$) (at pressure $p = 125$ kbar)		4373
Specific heat	($\text{J g}^{-1} ^{\circ}\text{C}^{-1}$)	0.52
Thermal conductivity	($\text{W cm}^{-1} ^{\circ}\text{C}^{-1}$)	6–20
Thermal diffusivity	($\text{cm}^2 \text{s}^{-1}$)	3–11
Thermal expansion, linear	($^{\circ}\text{C}^{-1}$)	0.8×10^{-6}

3.2. Band Structure and Carrier Concentration

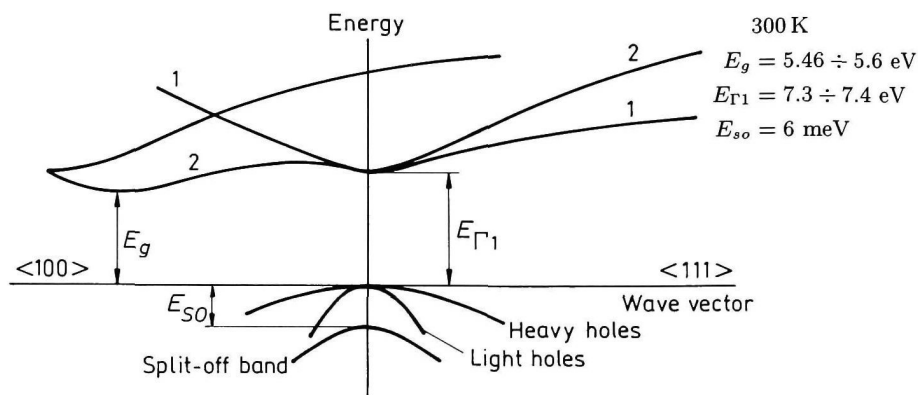


Fig. 3.2.1. Schematic representation of major extrema in the conduction and valence bands of C (diamond).

3.2.1. Temperature Dependences

Temperature dependence of the energy gap

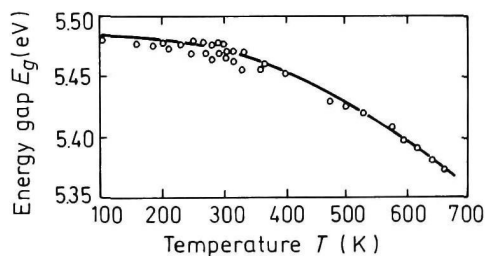


Fig. 3.2.2. Energy gap E_g versus temperature (Clark *et al.* [1964]).

At 300 K: $dE_g/dT = -(5.4 \pm 0.5) \times 10^{-5} \text{ eV K}^{-1}$ (Vavilov and Konorova [1976])

Temperature dependence of the direct band gap E_{Γ_1} at 300 K:

$$dE_{\Gamma_1}/dT \simeq -6 \cdot 10^{-4} \text{ eV K}^{-1} \quad (\text{Clark } et al. [1964])$$

3.2.2. *Effective Masses and Density of States*

Electrons

The surfaces of equal energy are ellipsoids.

$$\begin{aligned} m_l &= 1.4m_0 \\ m_t &= 0.36m_0 \end{aligned}$$

Effective mass of density of states
in one valley of conduction band

$$m_c = (m_l \times m_t^2)^{1/3} = 0.57m_0$$

There are 6 equivalent valleys in the “Si-like” conduction band of diamond.

Effective mass of density of states
for all valleys of conduction band

$$m_{cd} \simeq 1.9m_0$$

Effective mass of conductivity

$$m_{cc} = 3 \times \left(\frac{1}{m_l} + \frac{2}{m_t} \right)^{-1} = 0.48m_0$$

Holes

Cyclotron resonance measurement data (Rauch [1962]):

heavy	$m_h = 2.12m_0$
light	$m_{lp} = 0.7m_0$
split-off band	$m_{so} = 1.06m_0$

Effective mass of density of states $m_v = 0.8m_0$

There is a considerable uncertainty regarding the density of states effective mass. The values as low as $m_v = 0.16m_0$ (Kemney and Wederpohl [1965]) and as high as $m_v = 1.1m_0$ (Dean [1965]) have been reported. For estimations, one can use the value of $m_v = 0.8m_0$ which is close to $m_v = 0.75m_0$ (Collins and Williams [1971]) and $m_v = 0.88m_0$ (Prosser [1964]).

3.2.3. Donors and Acceptors

B (boron):

Boron is a deep acceptor level with an activation energy of 0.37 eV. So far semiconductor applications of diamond have been based almost exclusively on boron-doped *p*-type samples (Gildenblat *et al.* [1991]).

N (nitrogen):

Nitrogen is a most common impurity (donor) in diamond. It is difficult to specify the activation energy since nitrogen can appear as isolated substitutional impurity, simple aggregates or platelets (Stoneham [1992]). In particular, the energy levels of 1.7 eV and 4 eV below the bottom of the conduction band are often ascribed to nitrogen impurities (Davies [1977]; Vermeulen and Farer [1975]; Novikov [1987]).

P (phosphorus):

There are indications that doping with phosphorus results in donor states with activation energies $0.84 \div 1.16$ eV (Okano *et al.* [1990]). Further details are reviewed in Gildenblat *et al.* [1991] and Stoneham [1992].

3.3. Electrical Properties

3.3.1. Mobility and Hall Effect

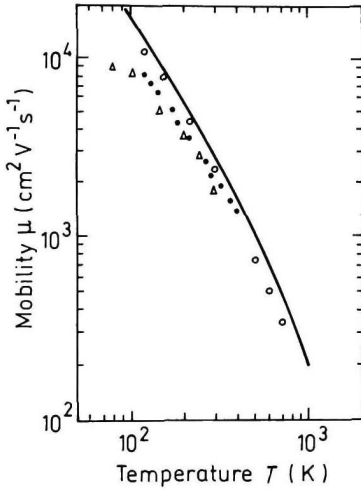


Fig. 3.3.1. Electron mobility as a function of temperature in natural diamond. The continuous curve refers to theoretical calculation. Open circles are experimental data for drift mobility. Triangles and closed circles are experimental data for Hall mobility (Nava *et al.* [1980]).

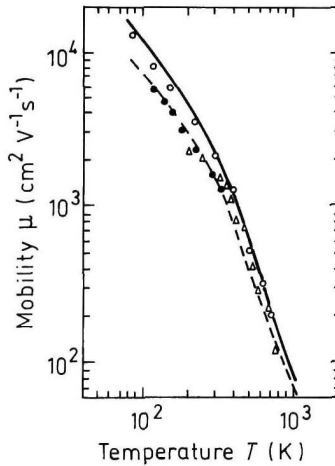


Fig. 3.3.2. Hole mobility as a function of temperature in natural diamond. Curves show the results of calculations of drift mobility (solid line) and Hall mobility (dashed line). Open circles are experimental data for drift mobility. Triangles and closed circles are experimental data for Hall mobility (Reggiani *et al.* [1983]).

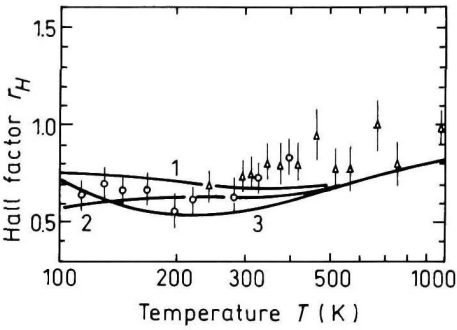


Fig. 3.3.3. The hole Hall factor versus temperature at different impurity concentrations. N_a (cm^{-3}): 1. 10^{11} , 2. 10^{13} , 3. 10^{15} . Points show experimental data from Konorova and Shevchenko [1967] and Dean *et al.* [1965] (Reggiani *et al.* [1983]).

3.3.2. Transport Properties in High Electric Field

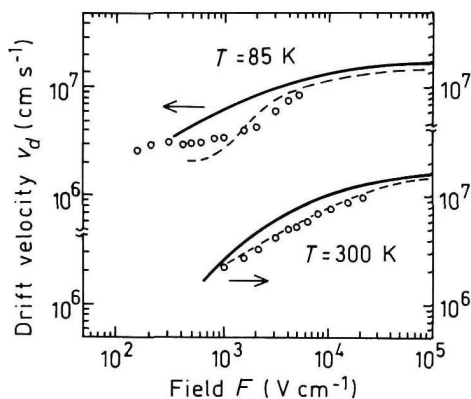


Fig. 3.3.4. Field dependences of the electron drift velocity. Solid lines: $F \parallel (111)$. Dashed lines: $F \parallel (100)$ (Nava *et al.* [1980]).

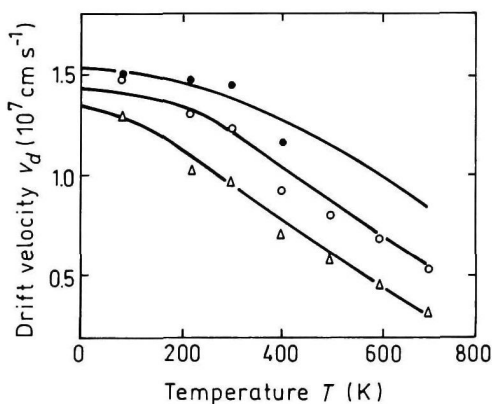


Fig. 3.3.5. Temperature dependences of the electron drift velocity at different fields. $F \parallel (111) \pm 15^\circ$. Field (kV cm⁻¹): closed circles – 40, open circles – 20, triangles – 10. Lines refer to theoretical calculations (Nava *et al.* [1980]).

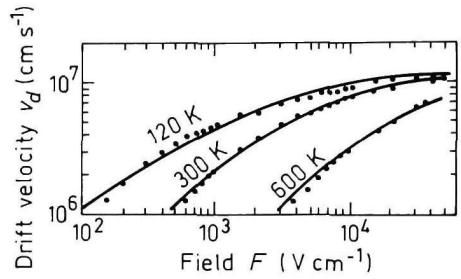


Fig. 3.3.6. Field dependences of the hole drift velocity $F \parallel (100)$ (Reggiani *et al.* [1981]).

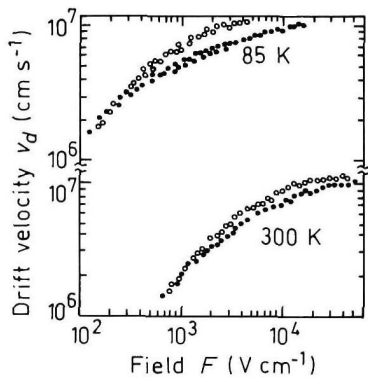


Fig. 3.3.7. Field dependences of the hole drift velocity for $F \parallel (110)$ (filled circles) and $F \parallel (100)$ (open circles). (Reggiani *et al.* [1981]).

3.3.3. Impact Ionization

Breakdown fields in the $10^6 \div 10^7$ V cm $^{-1}$ range have been reported in several papers for natural diamonds (Bogdanov *et al.* [1982]; Konorova *et al.* [1983]). Breakdown fields in excess of $2 \cdot 10^7$ V cm $^{-1}$ have been reported by Landstrass *et al.* [1993] for homoepitaxial diamond films.

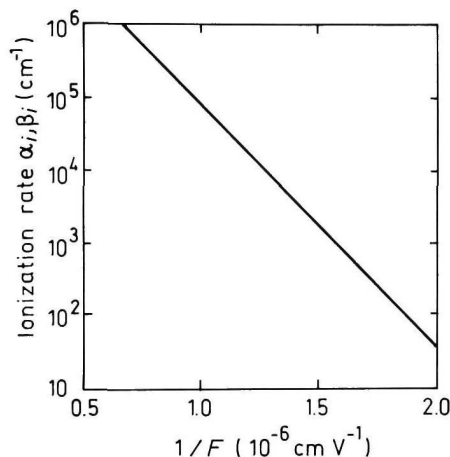


Fig. 3.3.8. Ionization rates for electrons and holes ($\alpha_i = \beta_i$) versus $1/F$ (Trew *et al.* [1991]). $\alpha_i = \beta_i = 1.935 \times 10^8 \exp(-7.749 \cdot 10^6/F)$, where F is electric field in V cm $^{-1}$.

3.4. Optical Properties

Infrared refractive index $n_{\infty} = 2.375$.

At 300 K

$$\frac{1}{n} \frac{dn}{dT} = 4.04 \times 10^{-6} \text{ K}^{-1}$$

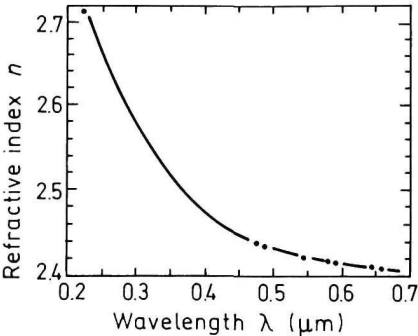


Fig. 3.4.1. Type IIa diamond refractive index versus wavelength. Experimental points: data from four references (Edwards and Ochoa [1981]).

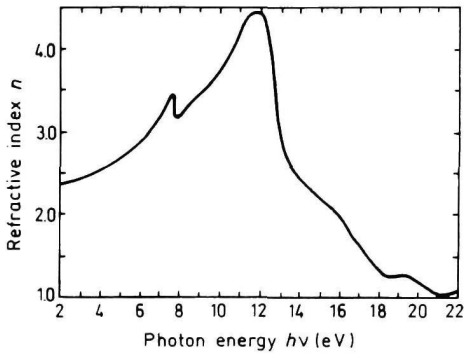


Fig. 3.4.2. Type IIa diamond refractive index versus photon energy at 300 K (Walker and Osantowski [1964]).

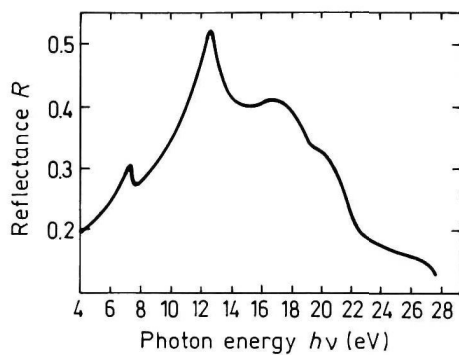


Fig. 3.4.3. Reflectance versus photon energy, 300 K (Walker and Osantowski [1964]).

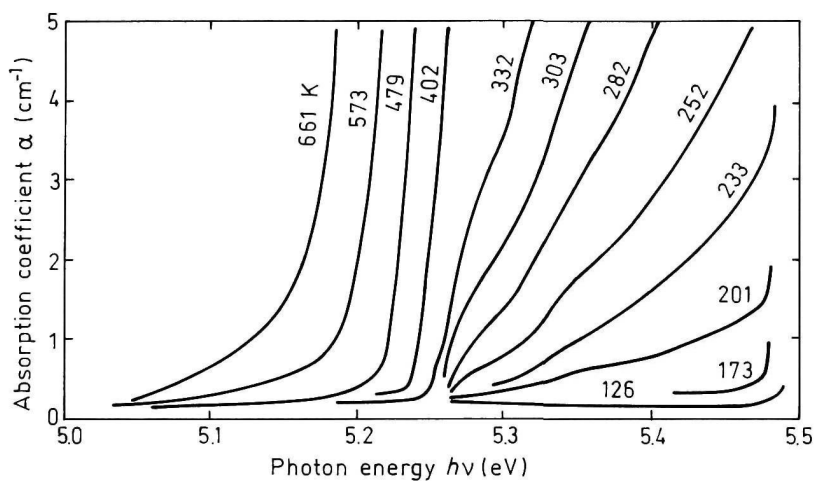


Fig. 3.4.4. Absorption edge spectrum of diamond at various temperatures (Clark *et al.* [1964]).

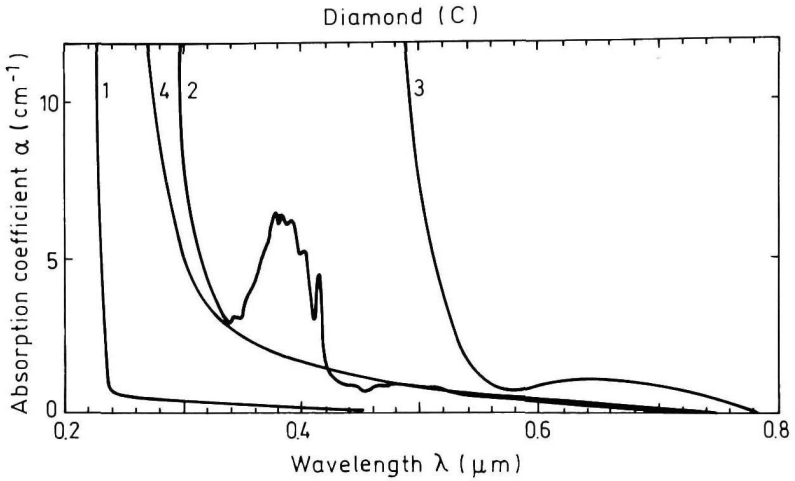


Fig. 3.4.5. Visible and ultraviolet absorption spectra of a diamond with different types of impurities. Predominant type of impurity is: 1. boron atoms, 2. N3 centers, 3. single nitrogen atoms, 4. absorption spectra of a brown diamond (Wilks and Wilks [1991]).

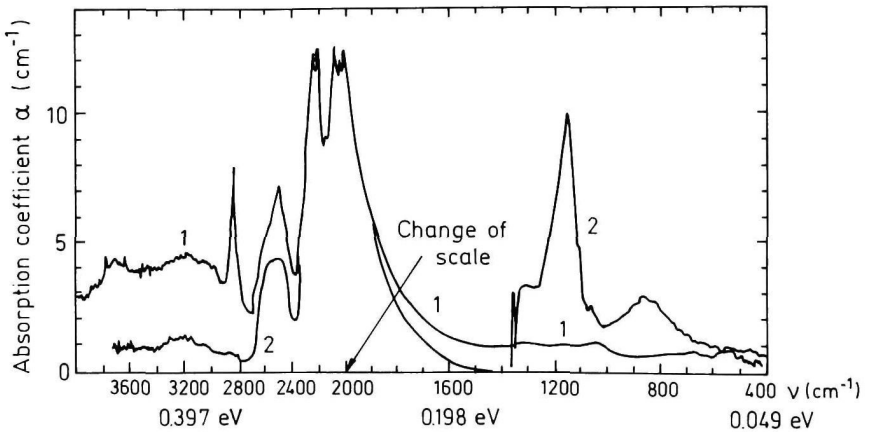


Fig. 3.4.6. Infrared absorption spectra of a diamond in which 1. boron atoms are predominant impurities, 2. single nitrogen atoms are predominant impurities (Wilks and Wilks [1991]).

3.5. Thermal Properties

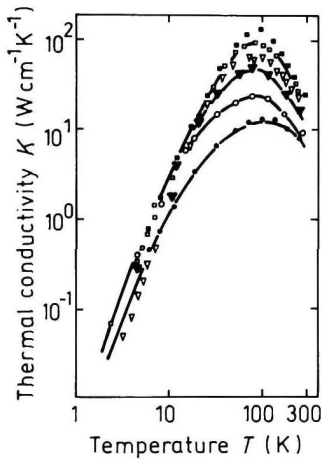


Fig. 3.5.1. Thermal conductivity versus temperature for different diamond types (low temperatures) $\blacktriangledown, \circ, \bullet$ – Type Ia (three different specimens), ∇ – Type Ib, $\square, \blacksquare$ – Type IIb (Berman *et al.* [1975]).

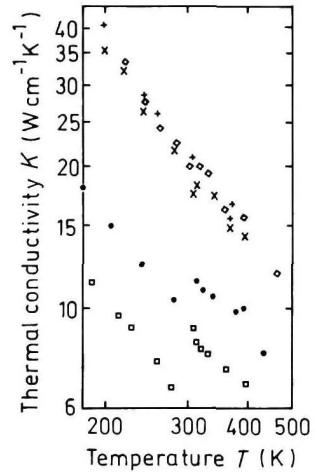


Fig. 3.5.2. Thermal conductivity versus temperature (high temperatures). $\bullet, \square$ – Type Ia, $\times$ – Type Ib, $\diamond$ – Type IIa, $+$ – Type IIb (Burgemeister [1978]).

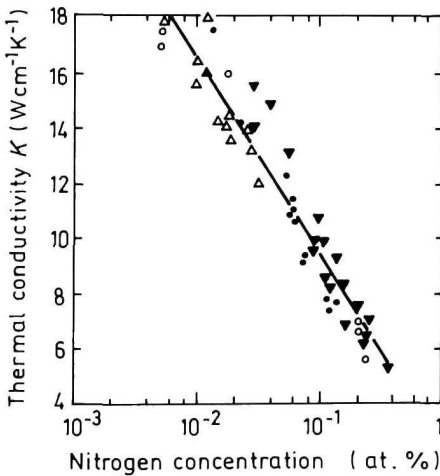


Fig. 3.5.3. Thermal conductivity versus nitrogen concentration, 320 K. Measurements of various authors (Burgemeister [1978]).

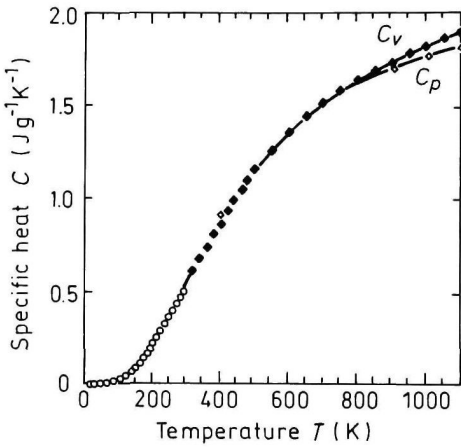


Fig. 3.5.4. Specific heat C_p versus temperature from 20 K to 300 K (DeSorbo [1953]) and C_p ($\diamond$) and C_v ($\blacklozenge$) from 273 K to 1073 K (Viktor [1962]).

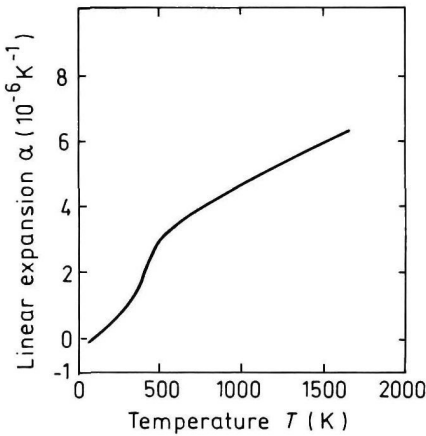


Fig. 3.5.5. Temperature dependence of linear expansion coefficient α (Slack and Batram [1975]).

Melting point $T_m = 4100 \text{ K}$ (for $P = 125 \text{ kbar}$).

3.6. Mechanical Properties, Elastic Constants, Lattice Vibrations, Other Properties (Field [1979]; Field [1992])

Density	3.515 g cm^{-3}
Hardness on the Mohs scale	10
Surface microhardness (using Knoop's pyramid test)	$(8 \div 10) \times 10^3 \text{ kg mm}^{-2}$
Cleavage plane	{111}
Elastic constants at 300 K (McSkimin and Andreatch, Jr. [1972]).	
C_{11}	$107.9 \times 10^{11} \text{ dyn cm}^{-2}$
C_{12}	$12.4 \times 10^{11} \text{ dyn cm}^{-2}$
C_{44}	$57.8 \times 10^{11} \text{ dyn cm}^{-2}$

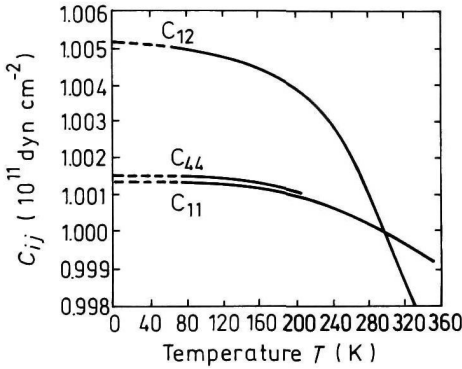


Fig. 3.6.1. Ratio of modulus at temperature T to modulus at 25°C (McSkimin and Andreatch, Jr. [1972]).

Bulk modulus (compressibility $^{-1}$)

$$B_s = \frac{C_{11} + 2C_{12}}{3}$$

For $T = 300 \text{ K}$

$$B_s = 44.2 \times 10^{11} \text{ dyn cm}^{-2}$$

Shear modulus

$$C' = (C_{11} - C_{12})/2$$

$$C' = 47.8 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Young's modulus

$$Y_0 = \frac{(C_{11} + 2C_{12})(C_{11} - C_{12})}{C_{11} + C_{12}}$$

$$Y_0 = 105 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Poisson ratio

$$\sigma_0 = \frac{C_{12}}{C_{11} + C_{12}}$$

$$\sigma_0 = 0.1$$

Acoustic Wave Speeds

Wave propagation direction	Wave character	Expression for wave speed	Wave speed (in units of 10^5 cm s^{-1})
[100]	V_L	$(C_{11}/\rho)^{1/2}$	17.52
	V_T	$(C_{44}/\rho)^{1/2}$	12.82
[110]	V_l	$[(C_{11} + C_{12} + 2C_{44})/2\rho]^{1/2}$	18.32
	$V_{t\parallel}$	$V_{t\parallel} = V_T = (C_{44}/\rho)^{1/2}$	12.82
	$V_{t\perp}$	$[(C_{11} - C_{12})/2\rho]^{1/2}$	11.66
[111]	V'_l	$[(C_{11} + 2C_{12} + 4C_{44})/3\rho]^{1/2}$	18.58
	V'_t	$[(C_{11} - C_{12} + C_{44})/3\rho]^{1/2}$	12.06

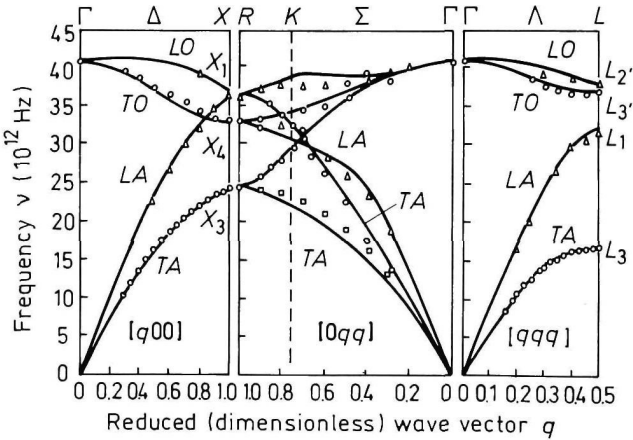


Fig. 3.6.2. Room temperature dispersion curves for acoustic and optical branch phonons. Solid lines are theoretical calculations. Symbols are experimental data (Warren *et al.* [1967]).

Phonon frequencies (in units of 10^{12} Hz) (Solín and Ramdas [1970]).

$\nu_{LTO}(\Gamma_{25'})$	39.9
$\nu_{LAO}(X_1)$	35.5
$\nu_{TA}(X_3)$	24.2
$\nu_{TO}(X_4)$	32.1
$\nu_{LA}(L_1)$	30.2
$\nu_{LO}(L_{2'})$	37.6
$\nu_{TO}(L_{3'})$	36.2
$\nu_{TA}(L_3)$	16.9

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CHAPTER 4

GALLIUM ARSENIDE (GaAs)

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4.1. Basic Parameters at 300 K

Crystal structure	Zinc Blende
Group of symmetry	$T_d^2-F\bar{4}3m$
Number of atoms in 1 cm^3	4.42×10^{22}
de Broglie electron wavelength ($\text{\AA}$)	240
Debye temperature (K)	360
Density (g cm^{-3})	5.32
Dielectric constant	static 12.9
Dielectric constant	high frequency 10.89
Effective electron mass (in units of m_o)	0.063
Effective hole masses (in units of m_o)	
heavy m_h/m_o	0.51
light m_{lp}/m_o	0.082
Electron affinity (eV)	4.07
Lattice constant ($\text{\AA}$)	5.65325
Optical phonon energy (eV)	0.035

Band structure and carrier concentration

Energy gap (eV)	1.424
Energy separation ($E_{\Gamma L}$)	
between Γ and L valleys (eV)	0.29

Energy separation ($E_{\Gamma X}$)		
between Γ and X valleys	(eV)	0.48
Energy spin-orbital splitting	(eV)	0.34
Intrinsic carrier concentration	(cm^{-3})	2.1×10^6
Intrinsic resistivity	($\Omega \times \text{cm}$)	3.3×10^8
Effective conduction band density of states	(cm^{-3})	4.7×10^{17}
Effective valence band density of states	(cm^{-3})	9.0×10^{-18}

Electrical properties

Breakdown field	(V cm^{-1})	$\simeq 4 \times 10^5$
Mobility	($\text{cm}^2 \text{V}^{-1} \text{s}^{-1}$)	
	electrons	≤ 8500
	holes	≤ 400
Diffusion coefficient	($\text{cm}^2 \text{s}^{-1}$)	
	electrons	≤ 200
	holes	≤ 10
Electron thermal velocity	(m s^{-1})	4.4×10^5
Hole thermal velocity	(m s^{-1})	1.8×10^5

Optical properties

Infrared refractive index		3.3
Radiative recombination coefficient	($\text{cm}^3 \text{s}^{-1}$)	7×10^{-10}

Thermal and mechanical properties

Bulk modulus	(dyn cm^{-2})	7.53×10^{11}
Melting point	($^{\circ}\text{C}$)	1240
Specific heat	($\text{J g}^{-1} ^{\circ}\text{C}^{-1}$)	0.33
Thermal conductivity	($\text{W cm}^{-1} ^{\circ}\text{C}^{-1}$)	0.55
Thermal diffusivity	($\text{cm}^2 \text{s}^{-1}$)	0.31
Thermal expansion, linear	($^{\circ}\text{C}^{-1}$)	5.73×10^{-6}

4.2. Band Structure and Carrier Concentration

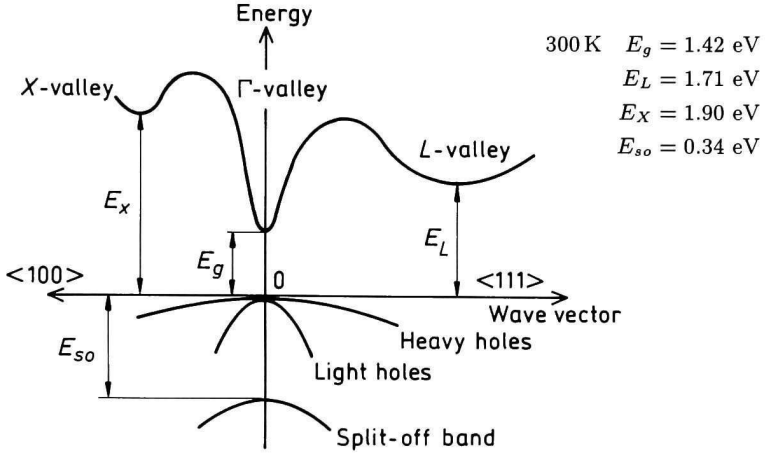


Fig. 4.2.1. Band structure of GaAs. Important minima of the conduction band and maxima of the valence band.

4.2.1. Temperature Dependences

Temperature dependence of the energy gap

$$E_g = 1.519 - 5.405 \times 10^{-4} \frac{T^2}{T + 204} \text{ (eV) }, \quad (4.2.1)$$

where T is temperatures in degrees K ($0 < T < 10^3$).

Temperature dependence of the energy difference between the top of the valence band and the bottom of the L -valley of the conduction band

$$E_L = 1.815 - 6.05 \times 10^{-4} \frac{T^2}{T + 204} \text{ (eV) }. \quad (4.2.2)$$

Temperature dependence of the energy difference between the top of the valence band and the bottom of the X -valley of the conduction band

$$E_X = 1.981 - 4.60 \times 10^{-4} \frac{T^2}{T + 204} \text{ (eV) }. \quad (4.2.3)$$

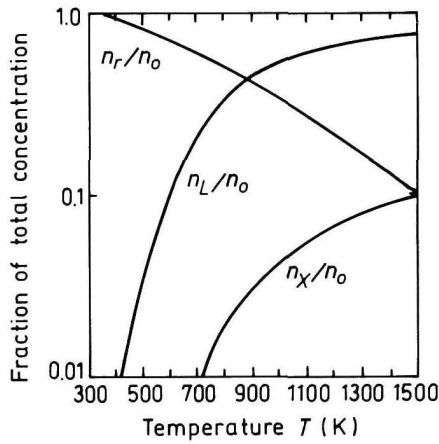


Fig. 4.2.2. The temperature dependences of the relative populations of the Γ , L and X valleys (Blakemore [1982]).

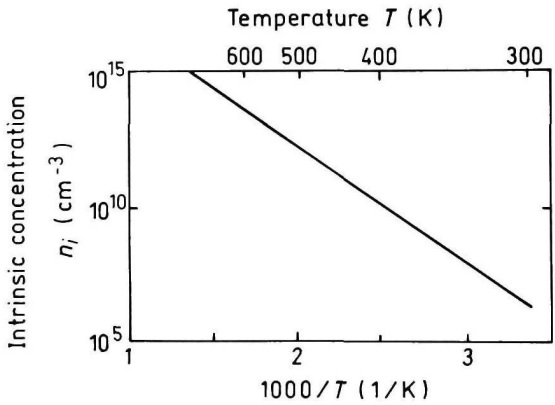


Fig. 4.2.3. The temperature dependence of the intrinsic carrier concentration (Shur [1990]). (Figure reprinted with permission of Prentice Hall Inc.)

Intrinsic carrier concentration

$$n_i = (N_c \cdot N_v)^{1/2} \exp \left[-\frac{E_g}{2k_B T} \right]. \quad (4.2.4)$$

Effective density of states in the conduction band taking into account the non-parabolicity of the Γ -valley and contributions from the X and L -valleys

$$N_c = 8.63 \times 10^{13} T^{3/2} \left[1 - 1.93 \times 10^{-4} T - 4.19 \times 10^{-8} T^2 + 21 \exp \left(-\frac{E_{\Gamma L}}{k_B T} \right) + 44 \exp \left(-\frac{E_{\Gamma X}}{k_B T} \right) \right] \text{ (cm}^{-3}\text{)} \quad (4.2.5)$$

Effective density of states in the valence band

$$N_v = 1.83 \times 10^{15} \times T^{3/2} \text{ (cm}^{-3}\text{)}. \quad (4.2.6)$$

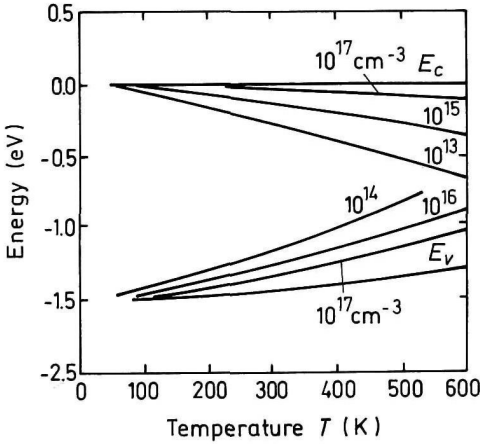


Fig. 4.2.4. Fermi level versus temperature for different concentrations of shallow donors and acceptors.

4.2.2. Dependences on Hydrostatic Pressure

$$\begin{aligned}
 E_g &= E_g(0) + 0.0126P - 3.77 \times 10^{-5} P^2 \text{ (eV)} \\
 E_L &= E_L(0) + 5.5 \times 10^{-3} P \text{ (eV)} \\
 E_X &= E_X(0) - 1.5 \times 10^{-3} P \text{ (eV)}
 \end{aligned}
 \tag{4.2.7}$$

where P is pressure in kbar.

4.2.3. Energy Gap Narrowing at High Doping Levels

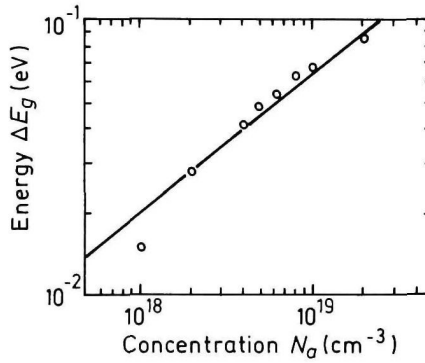


Fig. 4.2.5. Energy gap narrowing at high doping levels (Tiwari and Wright [1990]).

$$\Delta E_g \simeq 2 \times 10^{-11} N_a^{1/2} \text{ (eV)} \quad (N_a - \text{in cm}^{-3})$$

4.2.4. *Effective Masses*

Electrons

For Γ -valley $m_{\Gamma} = 0.063m_0$

In the L -valley the surfaces of equal energy are ellipsoids

$$m_l = 1.9m_0$$

$$m_t = 0.075m_0$$

Effective mass of density of states

$$m_L = (16m_lm_t^2)^{1/3} = 0.56m_0$$

In the X -valley surfaces of equal energy are ellipsoids

$$m_l = 1.9m_0$$

$$m_t = 0.19m_0$$

Effective mass of density of states

$$m_X = (9m_lm_t^2)^{1/3} = 0.85m_0$$

Holes

$$\text{heavy} \quad m_h = 0.51m_0$$

$$\text{light} \quad m_{lp} = 0.082m_0$$

$$\text{split-off band} \quad m_{so} = 0.15m_0$$

$$\text{Effective mass of density of states} \quad m_v = 0.53m_0$$

4.2.5. *Donors and Acceptors*

Ionization energies of shallow donors (Milnes [1973]) (eV)

S	~ 0.006
Se	~ 0.006
Si	~ 0.006
Ge	~ 0.006
Sn	~ 0.006
Te	~ 0.03

Ionization energies of shallow acceptors (Milnes [1973]) (eV)

C	~ 0.02
Si three acceptor levels	$\sim 0.03, 0.1 \text{ and } 0.22$
Ge	~ 0.03
Zn	~ 0.025
Sn	~ 0.2

4.3. Electrical Properties

4.3.1. Mobility and Hall Effect

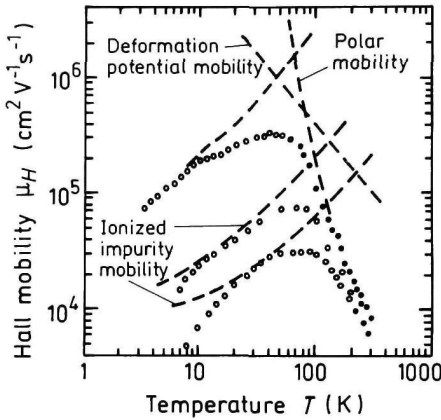


Fig. 4.3.1. Electron Hall mobility versus temperature for different doping levels.

1. Bottom curve: $N_d = 5 \times 10^{15} \text{ cm}^{-3}$,
2. Middle curve: $N_d = 10^{15} \text{ cm}^{-3}$,
3. Top curve: $N_d = 5 \times 10^{13} \text{ cm}^{-3}$.

(Stillman *et al.* [1970]). (Figure reprinted with kind permission from Elsevier Science Ltd.).

For weakly doped GaAs at temperature close to 300 K, electron Hall mobility $\mu_H \simeq 9400(300/T)^{2/3} \text{ (cm}^2 \text{ V}^{-1} \text{ s}^{-1}\text{)}$.

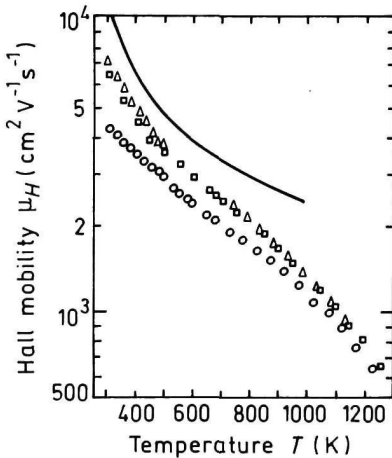


Fig. 4.3.2. Electron Hall mobility versus temperature for different doping levels and degrees of compensation (high temperatures):

- Open circles $N_d = 4N_a = 1.2 \times 10^{17} \text{ cm}^{-3}$
 Open squares $N_d = 4N_a = 10^{16} \text{ cm}^{-3}$
 Open triangles $N_d = 3N_a = 2 \times 10^{15} \text{ cm}^{-3}$.

Solid curve represents the calculation for pure GaAs (Blakemore [1982]).

For weakly doped GaAs at temperatures, close to 300 K, electron drift mobility $\mu_n \simeq 8000(300/T)^{2/3} \text{ (cm}^2 \text{ V}^{-1} \text{ s}^{-1}\text{)}$.

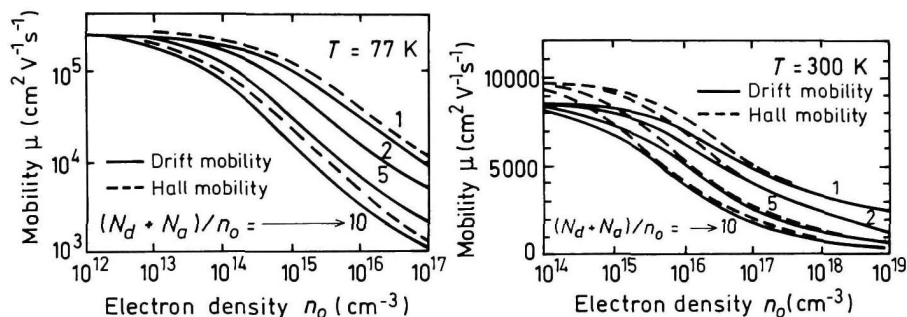


Fig. 4.3.3. Drift and Hall mobilities versus electron concentration for different degrees of compensation (Rode [1975]).

Approximate formula for the Hall mobility $\mu = \mu_{OH}/[1 + (N_d/10^{17})^{1/2}]$, where $\mu_{OH} \simeq 9400\text{ cm}^2\text{V}^{-1}\text{s}^{-1}$, N_d – in cm^{-3} (Hilsum [1974]).

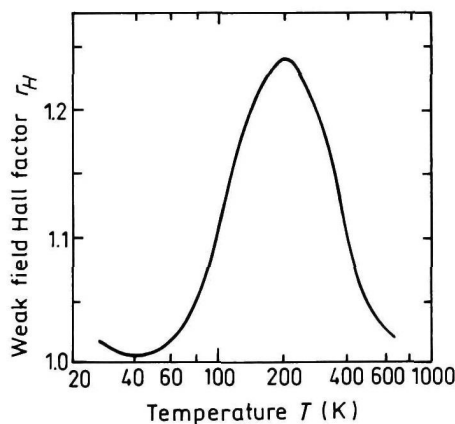


Fig. 4.3.4. Temperature dependence of the Hall factor for pure n -type GaAs in a weak magnetic field (Rode [1975]).

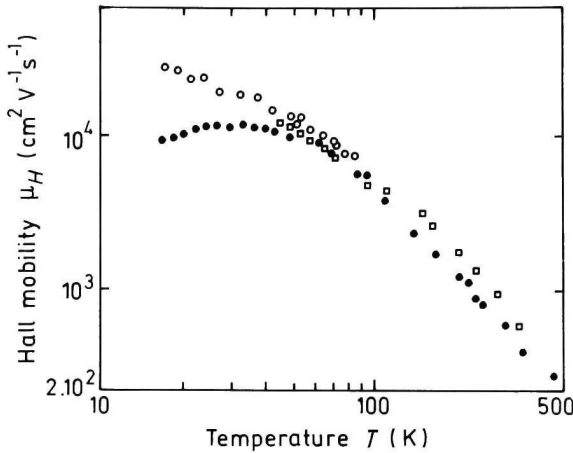


Fig. 4.3.5. Temperature dependences of hole Hall mobility for three high-purity samples (Wiley [(1975)].

For GaAs at temperatures close to 300 K, hole Hall mobility

$$\mu_{pH} = \left[0.0025 \left(\frac{T}{300} \right)^{2.3} + 4 \times 10^{-21} p \left(\frac{T}{300} \right)^{1.5} \right]^{-1} \text{ (cm}^2 \text{ V}^{-1} \text{ s}^{-1}\text{)}$$

(p – in cm^{-3}).

For weakly doped GaAs at temperatures close to 300 K, hole Hall mobility

$$\mu_{pH} = 400(300/T)^{2.3} \text{ (cm}^2 \text{ V}^{-1} \text{ s}^{-1}\text{)}$$

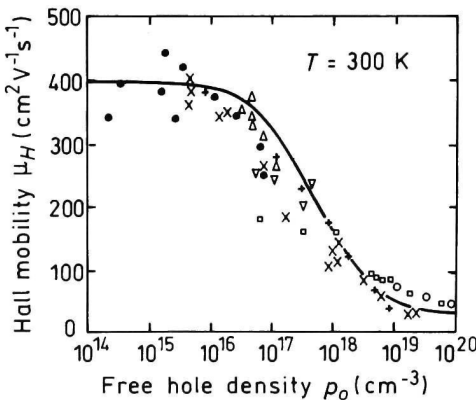


Fig. 4.3.6. Hall hole mobility versus hole density (Wiley [1975]).

At $T = 300 \text{ K}$, the hole Hall factor in pure GaAs $r_H \approx 1.25$.

4.3.2. Transport Properties in High Electric Field

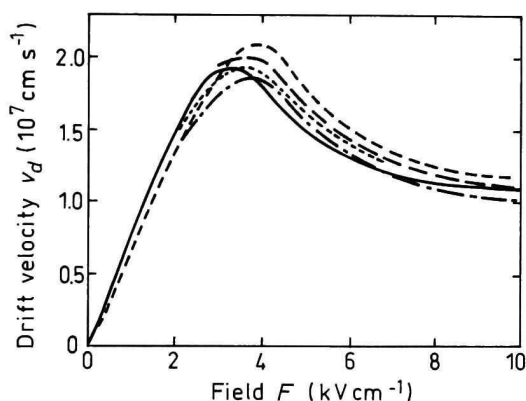


Fig. 4.3.7. Field dependences of the electron drift velocity (Blakemore [1982]). Solid curve was calculated by Pozhela and Reklaitis [1980]. Dashed and dotted curves are measured data, 300 K.

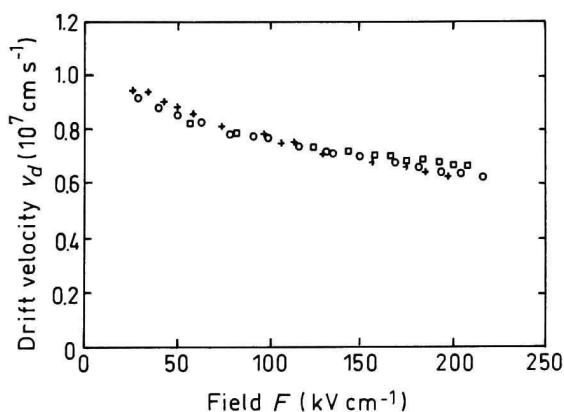


Fig. 4.3.8. The field dependence of the electron drift velocity for high electric fields, 300 K (Blakemore [1982]).

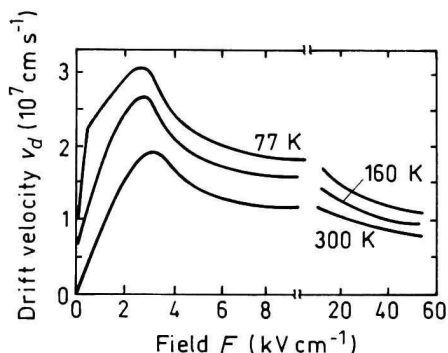
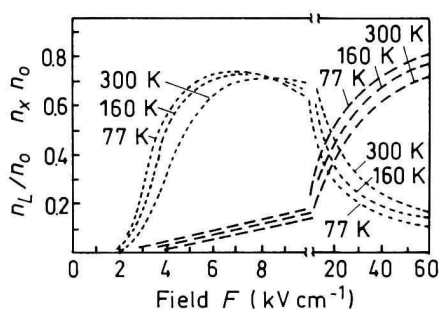
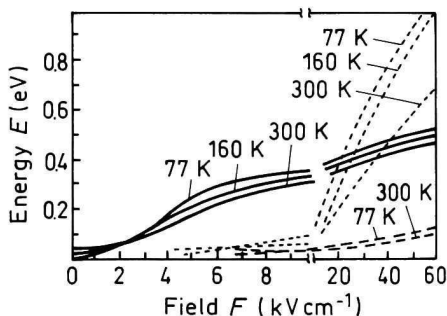


Fig. 4.3.9. Field dependences of the electron drift velocity at different temperatures (Pozhela and Reklaitis [1980]). (Figure reprinted with kind permission from Elsevier Science Ltd.)



(a)



(b)

Fig. 4.3.10. Fraction of electrons in L and X valleys. n_L and n_X (a) and mean energy E in Γ , L , and X valleys (b) as a function of electric field F at 77, 160, and 300 K, $N_d = 0$ (Pozhela and Reklaitis [1980]). Solid curves – Γ valley, dotted curves – L valleys, dashed curves – X valleys. (Figure reprinted with kind permission from Elsevier Science Ltd.)

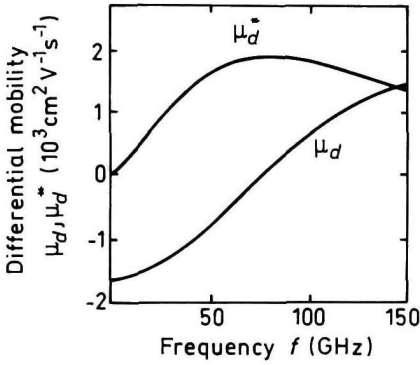


Fig. 4.3.11. Frequency dependences of electron differential mobility in GaAs. μ_d is a real part of the differential mobility; μ_d^* is an imaginary part of differential mobility. $F = 5.5 \text{ kV cm}^{-1}$ (Rees [1969]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

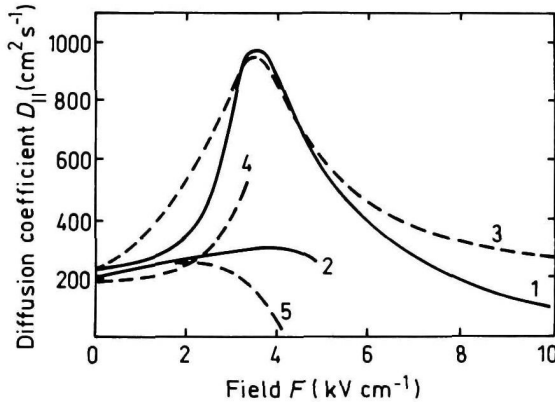


Fig. 4.3.12. The field dependences of longitudinal electron diffusion coefficient $D_{||}/F$. Solid curves 1 and 2 are theoretical calculations. Dashed curves 3, 4, and 5 are experimental data. Curve 1 – from Pozhela and Reklaitis [1980]. Curve 2 – from Fauquembergue *et al.* [1980]. Curve 3 – from Ruch and Kino [1968]. Curve 4 – from Bareikis *et al.* [1978]. Curve 5 – from de Murcia [1991].

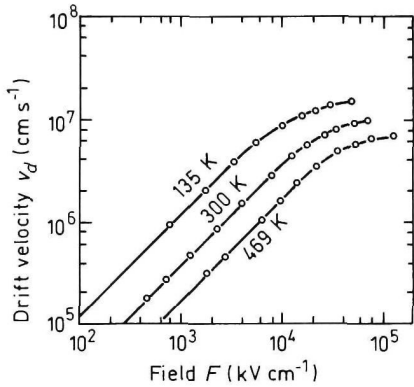


Fig. 4.3.13. Field dependences of the hole drift velocity at different temperatures (Dalal *et al.* [1971]).

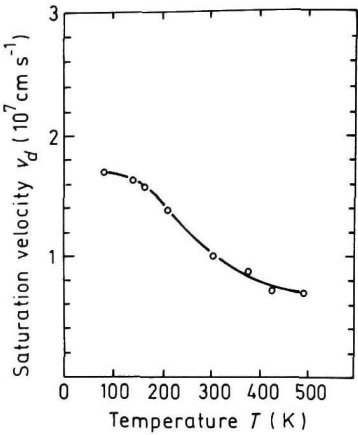


Fig. 4.3.14. Temperature dependence of the saturation hole velocity in high electric fields (Dalal *et al.* [1971]).

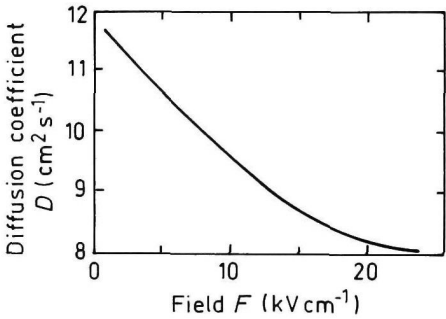


Fig. 4.3.15. The field dependence of the hole diffusion coefficient (Joshi and Crendin [1989]).

4.3.3. Impact Ionization

There are two schools of thought regarding the impact ionization in GaAs. The first one states that impact ionization rates α_i and β_i , for electrons and holes in GaAs are known accurately enough to distinguish subtle details such as the anisotropy of α_i and β_i for different crystallographic directions. This approach is described in detail in the work by Dmitriev *et al.* [1987].

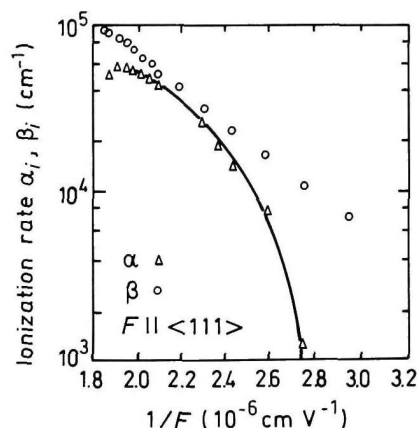
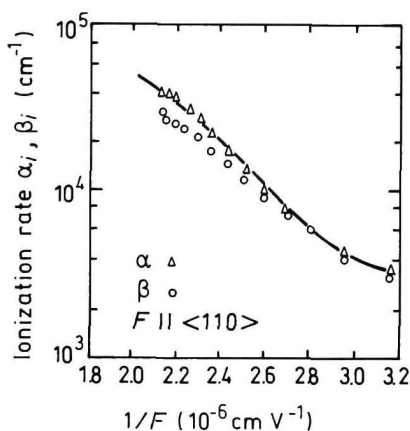
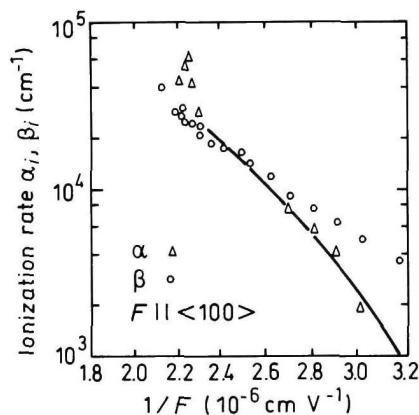


Fig. 4.3.16. Experimental curves α_i and β_i versus $1/F$ for GaAs for three orientations of the electric field (Pearsall *et al.* [1978]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

The second school focuses on the values α_i and β_i for the same electric field reported by different researchers differ by an order of magnitude or more. This point of view is explained by Kyuregyan and Yurkov [1989]. According to this approach we can assume that $\alpha_i \simeq \beta_i$. Approximate formula for the field dependence of ionization rates

$$\alpha_i = \beta_i = \alpha_0 \exp \left[\delta - \sqrt{\delta^2 + (F_o/F)^2} \right] \quad (4.3.1)$$

where $\alpha_o = 0.245 \times 10^6 \text{ cm}^{-1}$, $\delta = 57.6$, $F_o = 6.65 \times 10^6 \text{ V cm}^{-1}$ (Kyuregyan and Yurkov [1989]).

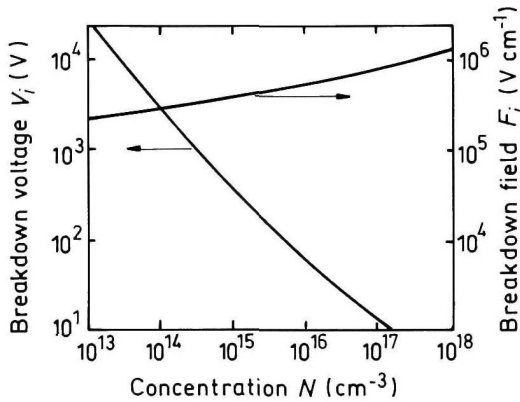


Fig. 4.3.17. Breakdown voltage and breakdown field versus doping density for an abrupt p - n junction (Kyuregyan and Yurkov [1989]).

4.3.4. Recombination Parameters

Pure *n*-type material ($n_0 \sim 10^{14} \text{ cm}^{-3}$)

The longest lifetime of holes

$$\tau_p \sim 3 \times 10^{-6} \text{ s}$$

Diffusion length $L_p = (D_p \times \tau_p)^{1/2}$

$$L_p \sim 30\text{--}50 \mu\text{m}$$

Pure *p*-type material

(a) low injection level

The longest lifetime of electrons

$$\tau_n \sim 5 \times 10^{-9} \text{ s}$$

Diffusion length $L_n = (D_n \times \tau_n)^{1/2}$

$$L_n \sim 10 \mu\text{m}$$

(b) high injection level (filled traps)

The longest lifetime of electrons

$$\tau_n \sim 2.5 \times 10^{-7} \text{ s}$$

Diffusion length L_n

$$L_n \sim 70 \mu\text{m}$$

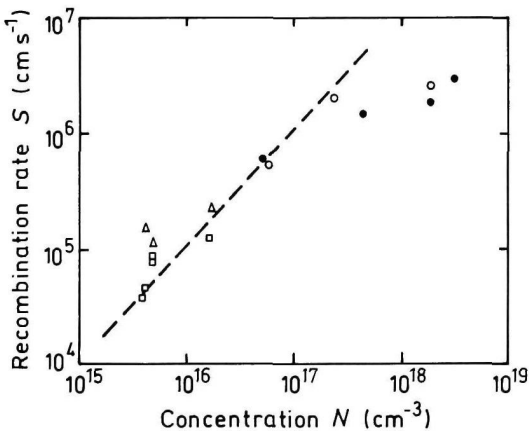


Fig. 4.3.18. Surface recombination velocity versus doping density (Aspnes [1983]). Different experimental points correspond to different surface treatment methods.

Radiative recombination coefficient (Varshni [1967])

$$90 \text{ K} - 1.8 \times 10^{-8} \text{ cm}^3 \text{ s}^{-1}$$

$$185 \text{ K} - 1.9 \times 10^{-9} \text{ cm}^3 \text{ s}^{-1}$$

$$300 \text{ K} - 7.2 \times 10^{-10} \text{ cm}^3 \text{ s}^{-1}$$

Auger coefficient

$$300 \text{ K} - \sim 10^{-30} \text{ cm}^6 \text{ s}^{-1}$$

$$500 \text{ K} - \sim 10^{-29} \text{ cm}^6 \text{ s}^{-1}$$

4.4. Optical Properties

Infrared refractive index

$$n_{\infty} = (k_{\infty})^{1/2} = 3.255 \times (1 + 4.5 \times 10^{-5} T) \quad (4.4.1)$$

$$\text{for 300 K} \quad n_{\infty} = 3.299$$

Long-wave *TO* phonon energy

$$h\nu_{TO} = 33.81 \times (1 - 5.5 \times 10^{-5} T) \quad (\text{meV}) \quad (4.4.2)$$

$$\text{for 300 K} \quad h\nu_{TO} = 33.2 \text{ meV}$$

Long-wave *LO* phonon energy

$$h\nu_{LO} = 36.57 \times (1 - 4 \times 10^{-5} T) \quad (\text{meV}) \quad (4.4.3)$$

$$\text{for 300 K} \quad h\nu_{LO} = 36.1 \text{ meV}$$

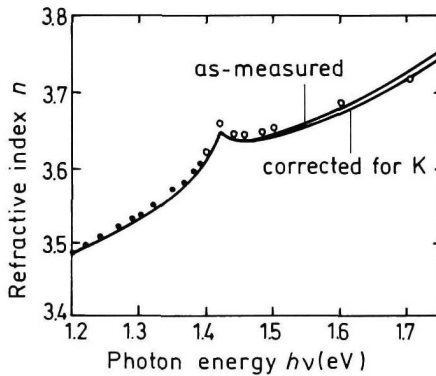


Fig. 4.4.1. Refractive index n versus photon energy for a high-purity GaAs ($n_0 \simeq 5 \times 10^{13} \text{ cm}^{-3}$). Solid curve is deduced from two-beam reflectance measurements at 279 K. Dark circles are obtained from refraction measurements. Light circles are calculated from Kramers-Krönig analysis (Blakemore [1982]).

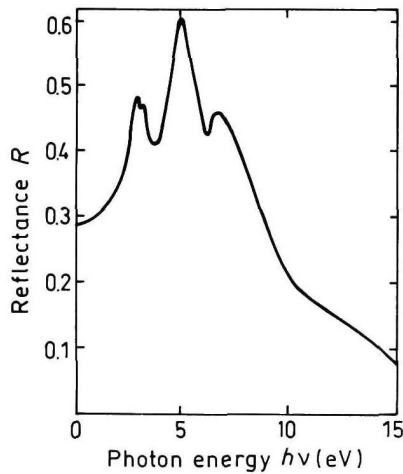


Fig. 4.4.2. Normal incidence reflectivity versus photon energy (Phillip and Ehrenreich [1963]).

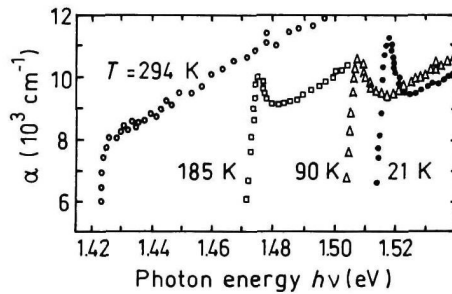


Fig. 4.4.3. Intrinsic absorption coefficient near the intrinsic absorption edge for different temperatures (Sturge [1962]).

A ground state Rydberg energy $R_{X1} = 4.2 \text{ meV}$

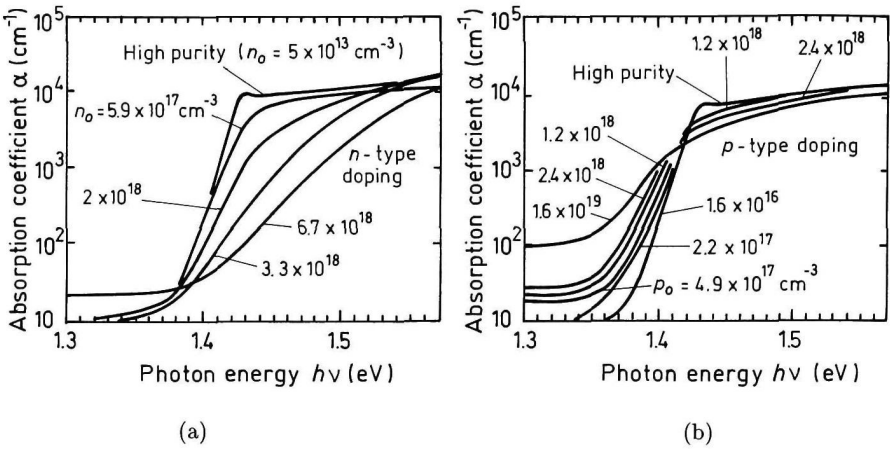


Fig. 4.4.4. Intrinsic absorption edge at 297 K at different doping levels (Casey *et al.* [1975]).

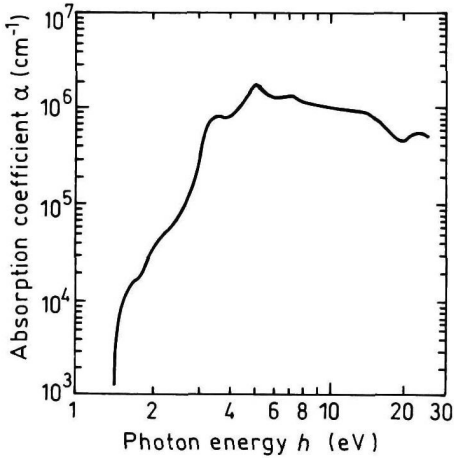


Fig. 4.4.5. The absorption coefficient versus photon energy from intrinsic edge to 25 eV (Casey *et al.* [1975]).

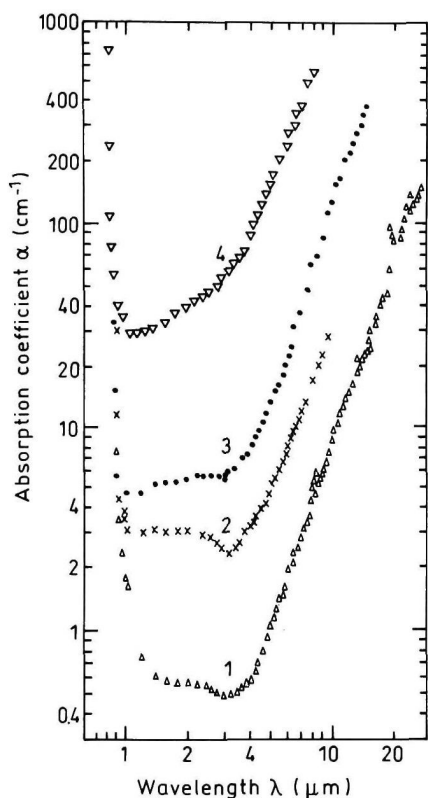


Fig. 4.4.6. Free carrier absorption versus wavelength at different doping levels, 296 K (Spitzer and Whelan [1959]). Conduction electron concentrations are:

1. $1.3 \times 10^{17} \text{ cm}^{-3}$, 2. $4.9 \times 10^{17} \text{ cm}^{-3}$,
3. 10^{18} cm^{-3} , 4. $5.4 \times 10^{18} \text{ cm}^{-3}$.

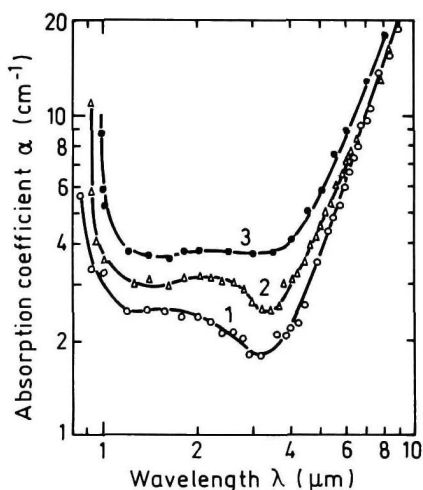


Fig. 4.4.7. Free carrier absorption versus wavelength at different temperatures. $n_0 = 4.9 \times 10^{17} \text{ cm}^{-3}$ (Spitzer and Whelan [1959]) Temperatures are:

1. 100 K, 2. 297 K, 3. 443 K.

At 300 K

For $\lambda \approx 2 \mu\text{m}$

$$\alpha = 6 \times 10^{-18} n_0 (\text{cm}^{-1})$$

(n_0 - in cm^{-3})

For $\lambda > 4 \mu\text{m}$ and

$10^{17} < n_0 < 10^{18} \text{ cm}^{-3}$

$$\alpha \approx 7.5 \times 10^{-20} n_0 \lambda^3 (\text{cm}^{-1})$$

(n_0 - in cm^{-3} , λ - in μm)

4.5. Thermal Properties

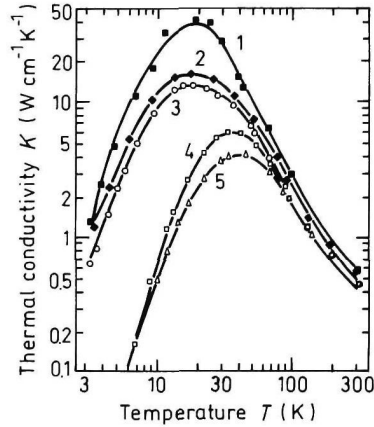


Fig. 4.5.1. Temperature dependences of thermal conductivity (Carlson *et al.* [1965]).
 n -type sample, $n_0 =$: 1. 10^{16} cm^{-3} , 2. $1.4 \times 10^{16} \text{ cm}^{-3}$, 3. 10^{18} cm^{-3} .
 p -type samples, $p_0 =$: 4. $3 \times 10^{18} \text{ cm}^{-3}$, 5. $1.2 \times 10^{19} \text{ cm}^{-3}$.

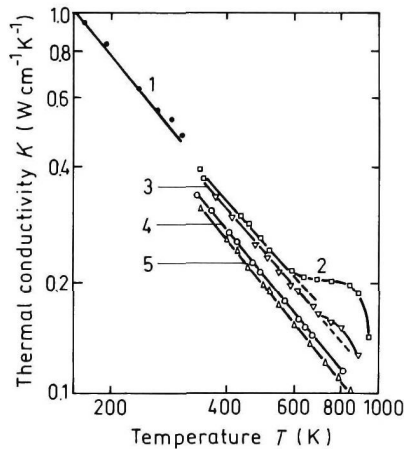


Fig. 4.5.2. Temperature dependences of thermal conductivity (for high temperatures) (Blakemore [1982]). n -type samples, $n_0 =$: 1. $7 \times 10^{15} \text{ cm}^{-3}$, 2. $5 \times 10^{16} \text{ cm}^{-3}$, 3. $4 \times 10^{17} \text{ cm}^{-3}$, 4. $8 \times 10^{18} \text{ cm}^{-3}$. p -type sample, $p_0 =$: 5. $6 \times 10^{19} \text{ cm}^{-3}$.

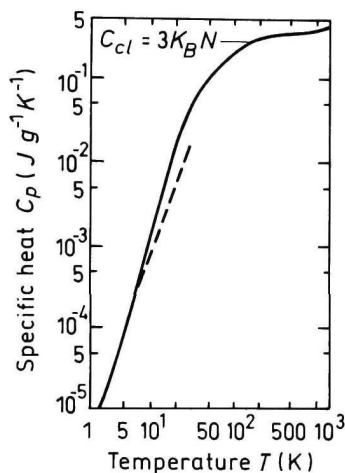


Fig. 4.5.3. Temperature dependence of specific heat at constant pressure (Blake-more [1982]).

$$C_{cl} = 3k_B N = 0.345 \text{ J g}^{-1} \text{ K}^{-1}.$$

N is the number of atoms in 1 g of GaAs.

Dashed line:

$$C_p = (4\pi^4 C_{cl} / 5\theta_0^3) \times T^3 \text{ for } \theta_0 = 345 \text{ K}.$$

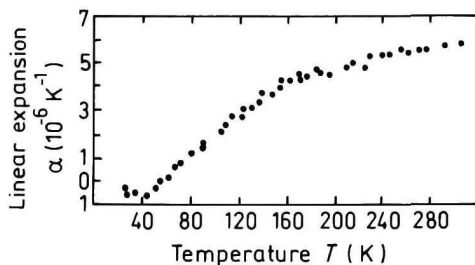


Fig. 4.5.4. Temperature dependence of linear expansion coefficient α (Novikova [1961]).

Melting point

for $0 < P < 45 \text{ kbar}$

Saturated vapor pressure (Sze [1981])

$$T_m = 1513 \text{ K}$$

$$T_m = 1513 - 3.5 P \quad (P \text{ in kbar})$$

(in Pascals)

for 1173 K – 1

for 1323 K – 100

4.6. Mechanical Properties, Elastic Constants, Lattice Vibrations, Other Properties

Density		5.317 g cm ⁻³
Hardness on the Mohs scale		between 4 and 5
Surface microhardness		
(using Knoop's pyramid test)		750 kg mm ⁻²
Cleavage plane		{110}
Elastic constants		
at 300 K	C_{11}	11.90×10^{11} dyn cm ⁻²
	C_{12}	5.34×10^{11} dyn cm ⁻²
	C_{44}	5.96×10^{11} dyn cm ⁻²

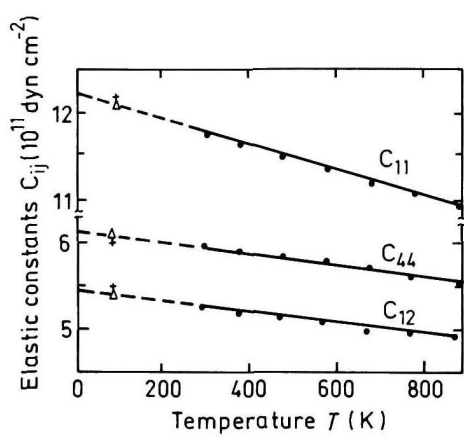


Fig. 4.6.1. Temperature dependences of elastic constants for $0 < T < T_m = 1513$ K (in units of 10^{11} dyn cm⁻²)

$C_{11} \approx 12.17 - 1.44 \times 10^{-3} T$
 $C_{12} \approx 5.46 - 0.64 \times 10^{-3} T$
 $C_{44} \approx 6.16 - 0.70 \times 10^{-3} T$
(Burenkov *et al.* [1973]).

For $T = 300$ K
Bulk modulus (compressibility⁻¹)

$$B_s = \frac{C_{11} + 2C_{12}}{3}$$
$$B_s = 7.53 \times 10^{11} \text{ dyn cm}^{-2}$$

Shear modulus $C' = (C_{11} - C_{12})/2$ $C' = 3.28 \times 10^{11} \text{ dyn cm}^{-2}$

[100] Young's modulus

$$Y_0 = \frac{(C_{11} + 2C_{12})(C_{11} - C_{12})}{(C_{11} + C_{12})}$$
$$Y_0 = 8.59 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Poisson ratio $\sigma_0 = \frac{C_{12}}{C_{11} + C_{12}}$ $\sigma_0 = 0.31$

Acoustic Wave Speeds

Wave propagation direction	Wave character	Expression for wave speed	Wave speed (in units of 10^5 cm s^{-1})
[100]	V_L	$(C_{11}/\rho)^{1/2}$	4.73
	V_T	$(C_{44}/\rho)^{1/2}$	3.35
[110]	V_l	$[(C_{11} + C_{12} + 2C_{44})/2\rho]^{1/2}$	5.24
	$V_{t\parallel}$	$V_{t\parallel} = V_T = (C_{44}/\rho)^{1/2}$	3.35
	$V_{t\perp}$	$[(C_{11} - C_{12})/2\rho]^{1/2}$	2.48
[111]	V_l'	$[(C_{11} + 2C_{12} + 4C_{44})/3\rho]^{1/2}$	5.4
	V_t'	$[(C_{11} - C_{12} + C_{44})/3\rho]^{1/2}$	2.8

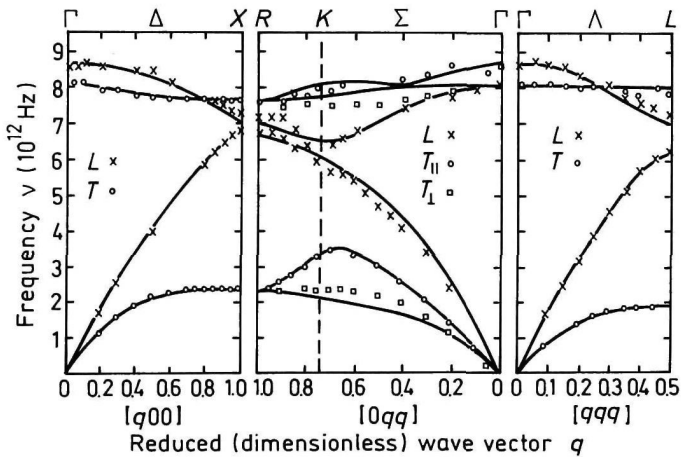


Fig. 4.6.2. Room temperature dispersion curves for acoustic and optical branch phonons. Solid lines are calculated according to dipole approximation force constant model (Waugh and Dolling [1963]).

Phonon frequencies (in units of 10^{12} Hz) (Waugh and Dolling [1963])

$\nu_{TO}(\Gamma)$	8.02	$\nu_{LO}(X)$	7.22
$\nu_{LO}(\Gamma)$	8.55	$\nu_{TA}(L)$	1.86
$\nu_{TA}(X)$	2.36	$\nu_{LA}(L)$	6.26
$\nu_{LA}(X)$	6.80	$\nu_{TO}(L)$	7.84
$\nu_{TO}(X)$	7.56	$\nu_{LO}(L)$	7.15

Piezoelectric constant e_{14} -0.16 C m^{-2} **References**

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CHAPTER 5

GALLIUM PHOSPHIDE (GaP)

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5.1. Basic Parameters at 300 K

Crystal structure		Zinc Blende
Group of symmetry		T_d^2-F43m
Number of atoms in 1 cm^3		4.94×10^{22}
Auger recombination		
coefficient	$(\text{cm}^6\text{ s}^{-1})$	10^{-30}
Debye temperature	(K)	445
Density	(g cm^{-3})	4.14
Dielectric constant		
static		11.1
high frequency		9.11
Effective electron masses	(in units of m_o)	
longitudinal m_l/m_o		1.12
transverse m_t/m_o		0.22
Effective hole masses	(in units of m_o)	
heavy m_h/m_o		0.79
light m_{lp}/m_o		0.14
Electron affinity	(eV)	3.8
Lattice constant	(Å)	5.4505
Optical phonon energy	(eV)	0.051

Band structure and carrier concentration

Energy gap	(eV)	2.26
Energy separation E_0 ($\Gamma_{1c} - \Gamma_{15v}$)	(eV)	2.78
Energy spin-orbital splitting	(eV)	0.08
Intrinsic carrier concentration	(cm^{-3})	2
Effective conduction band density of states	(cm^{-3})	1.8×10^{19}
Effective valence band density of states	(cm^{-3})	1.9×10^{19}

Electrical properties

Breakdown field	(V cm^{-1})	$\simeq 1 \times 10^6$
Mobility	($\text{cm}^2 \text{V}^{-1} \text{s}^{-1}$)	
	electrons	≤ 250
	holes	≤ 150
Diffusion coefficient	($\text{cm}^2 \text{s}^{-1}$)	
	electrons	≤ 6.5
	holes	≤ 4
Electron thermal velocity	(m s^{-1})	2×10^5
Hole thermal velocity	(m s^{-1})	1.3×10^5

Optical properties

Infrared refractive index	3.02
Radiative recombination coefficient ($\text{cm}^3 \text{s}^{-1}$)	10^{-13}

Thermal and mechanical properties

Bulk modulus	(dyn cm^{-2})	8.8×10^{11}
Melting point	($^{\circ}\text{C}$)	1457
Specific heat	($\text{J g}^{-1} ^{\circ}\text{C}^{-1}$)	0.43
Thermal conductivity	($\text{W cm}^{-1} ^{\circ}\text{C}^{-1}$)	1.1
Thermal diffusivity	($\text{cm}^2 \text{s}^{-1}$)	0.62
Thermal expansion, linear	($^{\circ}\text{C}^{-1}$)	4.65×10^{-6}

5.2. Band Structure and Carrier Concentration

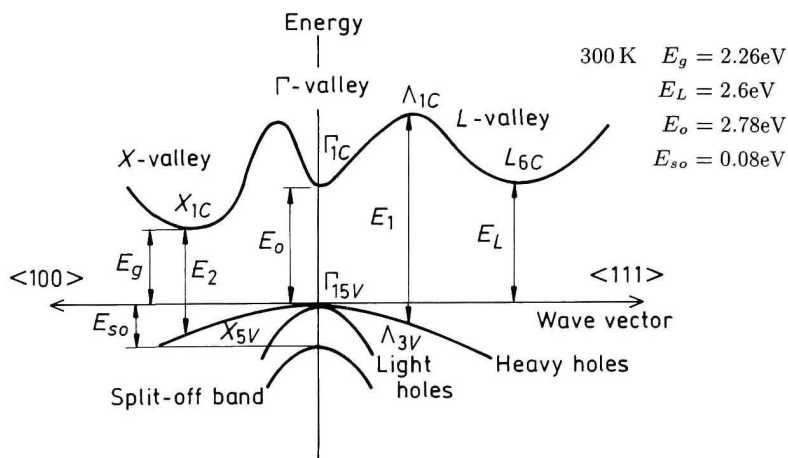


Fig. 5.2.1. Band structure of GaP. Important minima of the conduction band and maxima of the valence band.

5.2.1. Temperature Dependences

Temperature dependence of the energy gap (Panish and Casey [1969])

$$E_g = 2.34 - 6.2 \times 10^{-4} \frac{T^2}{T + 460} \text{ (eV) }, \quad (5.2.1)$$

where T is temperature in degrees K ($0 < T < 1200$).

Temperature dependence of the direct band gap E_o (Takizawa [1983])

$$E_o = 2.866 - 0.108[\coth(164/T) - 1] \text{ (eV) }, \quad (5.2.2)$$

($100 < T < 300\text{K}$).

Effective density of states in the conduction band

$$N_c \simeq 3.4 \times 10^{15} \times T^{3/2} \quad (\text{cm}^{-3}) \quad (5.2.3)$$

Effective density of states in the valence band

$$N_v \simeq 3.6 \times 10^{15} \times T^{3/2} \quad (\text{cm}^{-3}) . \quad (5.2.4)$$

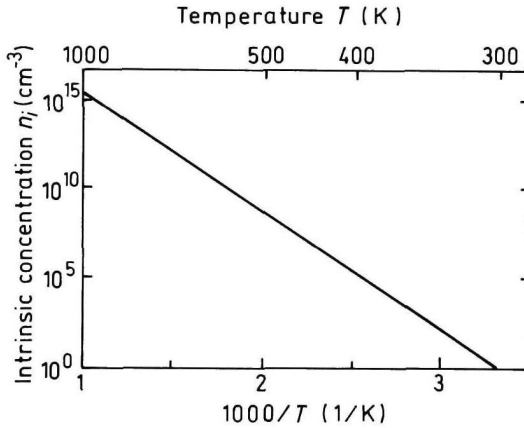


Fig. 5.2.2. The temperature dependence of the intrinsic carrier concentration.

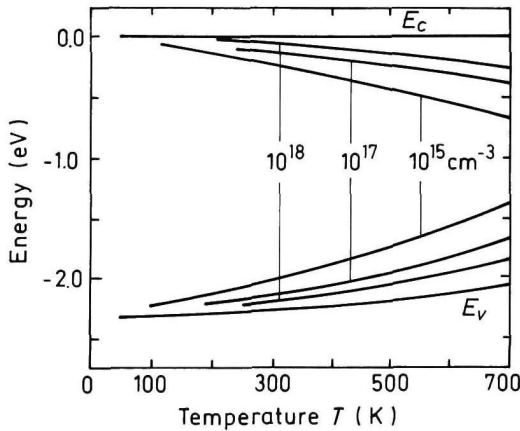


Fig. 5.2.3. Fermi level versus temperature for different concentrations of shallow donors and acceptors.

5.2.2. Dependences on Hydrostatic Pressure (Ves *et al.* [1985])

$$\begin{aligned} E_g &= E_g(0) - 2.4 \times 10^{-3} P - 4.6 \times 10^{-6} P^2 \text{ (eV)} \\ E_o &= E_o(0) + 9.5 \times 10^{-3} P - 3.4 \times 10^{-5} P^2 \text{ (eV)}, \end{aligned} \quad (5.2.5)$$

where P is pressure in kbar.

5.2.3. Energy Gap Narrowing at High Doping Levels

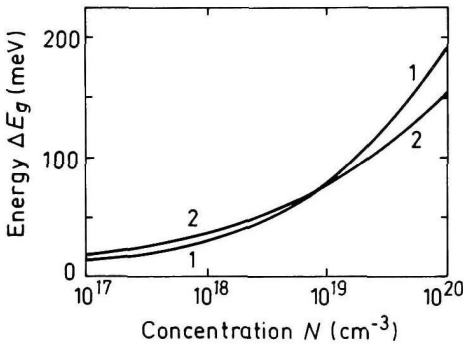


Fig. 5.2.4. Energy gap narrowing versus donor (Curve 1) and acceptor (Curve 2) doping density 300 K (Calculated according Jain *et al.* [1990]).

For n -type GaP

$$\Delta E_g = 10.7 \times 10^{-9} \times N_d^{1/3} + 3.45 \times 10^{-7} \times N_d^{1/4} + 9.97 \times 10^{-12} \times N_d^{1/2} \text{ (eV)}$$

For p -type GaP

$$\Delta E_g = 12.7 \times 10^{-9} \times N_a^{1/3} + 5.85 \times 10^{-7} \times N_a^{1/4} + 3.90 \times 10^{-12} \times N_a^{1/2} \text{ (eV)}$$

(Jain *et al.* [1990]). (5.2.6)

5.2.4. *Effective Masses*

Electrons

The surfaces of equal energy are ellipsoids (X-valley):

$$m_l = 1.12m_0$$

$$m_t = 0.22m_0$$

Effective mass of density of states

$$m_c = (9m_lm_t^2)^{1/3} = 0.79m_0$$

Effective mass of conductivity

$$m_{cc} = 0.35m_0$$

For Γ -valley

$$m_\Gamma = 0.09m_0$$

For L -valley

$$m_l = 1.2m_0$$

$$m_t = 0.15m_0$$

Holes

heavy

$$m_h = 0.79m_0$$

light

$$m_{lp} = 0.14m_0$$

Effective mass of density of states

$$m_v = 0.83m_0$$

5.2.5. *Donors and Acceptors*

Ionization energies of shallow donors (eV) (Dean [1973], Kopylov and Pikhtin [1978])

S _p	0.107
Se _p	0.105
Te _p	0.093
Li _p	0.091
Ge _{Ga}	0.204
Si _{Ga}	0.085
Sn _{Ga}	0.072
Li _{Ga}	0.061

Ionization energies of shallow acceptors (eV) (Dean [1973])

Ge_p	0.265
C_p	0.0543
Si_p	0.210
Be_{Ga}	0.0566
Cd_{Ga}	0.1022
Mg_{Ga}	0.0599
Zn_{Ga}	0.0697

Most important deep levels (Dean and Henry [1968], Clerjaud *et al.* [1981])

Impurity		Position in the forbidden gap
O_p	(donor)	$E_c - 0.89 \text{ eV}$
Cr	(acceptor)	$E_c - 1.2 \text{ eV}$
		$E_c - 0.5 \text{ eV}$

Radiative centers (Bergh and Dean [1976])

N	$E_v + 0.008 \text{ eV}$
$\text{Zn}_{\text{Ga}}-\text{O}_p$	$E_c - 0.30 \text{ eV}$

Capture cross section for electrons

to neutral Zn – O complex (at 300 K)

$$\sigma_n \sim (1.5 \div 4.5) \times 10^{-16} \text{ cm}^2$$

Capture cross section for holes

to negative Zn – O complex (at 77 K)

$$\sigma_p \sim 5 \times 10^{-17} \text{ cm}^2$$

 $\text{Cd}_{\text{Ga}}-\text{O}_p$

$$E_c - 0.40 \text{ eV}$$

 $\text{Mg}-\text{O}$

$$E_c - 0.14 \text{ eV}$$

5.3. Electrical Properties

5.3.1. Mobility and Hall Effect

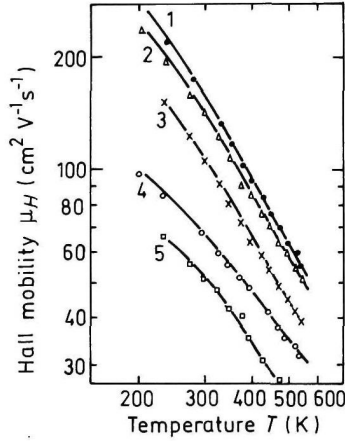


Fig. 5.3.1. Electron Hall mobility versus temperature for different donor (Sn) densities (Kao and Eknoyan [1983]). N_d (cm^{-3}):

1. 5×10^{16} , 2. 2×10^{17} , 3. 2.5×10^{18} , 4. 7.5×10^{18} , 5. 1.2×10^{19} .

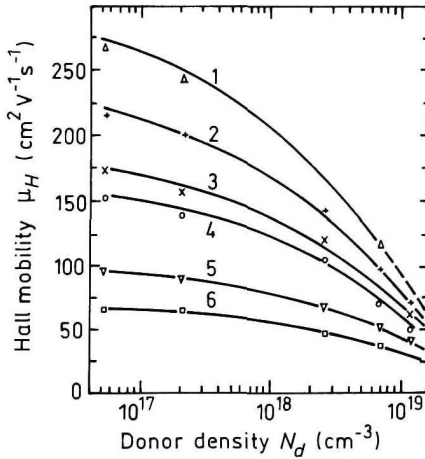


Fig. 5.3.2. Electron Hall mobility versus donor (Sn) density at different temperatures (Kao and Eknoyan [1983]). T (K): 1. 203, 2. 233, 3. 273, 4. 300, 5. 400, 6. 500.

For $T > 200$ K electron Hall mobility $\mu_{nH} \sim T^{-1.7}$

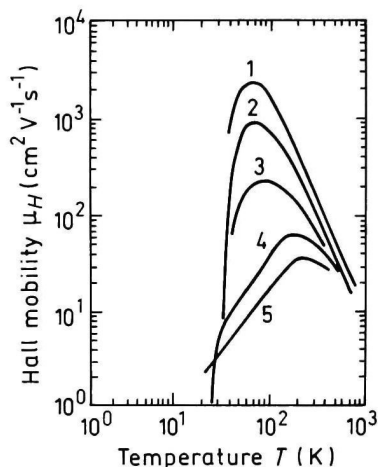


Fig. 5.3.3. Hole Hall mobility versus temperature for different acceptor (Zn) densities (Casey *et al.* [1969]). N_a (cm^{-3}):

1. 6.7×10^{16} , 2. 1.9×10^{17} , 3. 6.7×10^{17} ,
4. 3.8×10^{18} , 5. 1.2×10^{19}

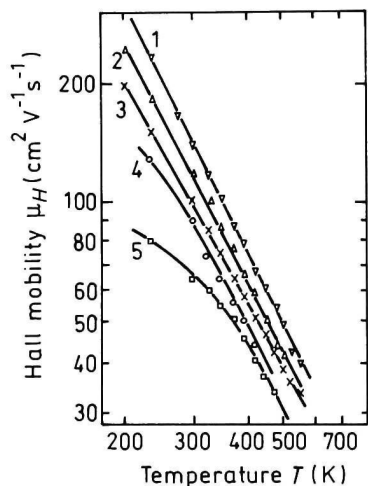


Fig. 5.3.4. Hole Hall mobility versus temperature for different acceptor (Mg) densities (Kao and Eknoyan [1983]). N_a (cm^{-3}):

1. 5×10^{16} , 2. 3×10^{17} , 3. 6×10^{17} ,
4. 1×10^{18} , 5. 2×10^{18} .

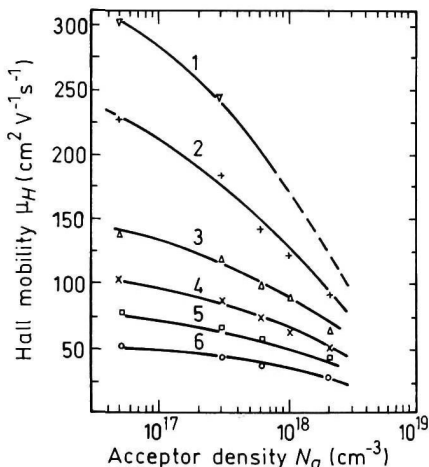


Fig. 5.3.5. Hole Hall mobility versus acceptor (Mg) density at different temperatures (Kao and Eknoyan [1983]). T (K):

1. 203, 2. 233, 3. 300,
4. 350, 5. 400, 6. 500.

For $T > 200$ K hole Hall mobility $\mu_{pH} \sim T^{-2.3}$.

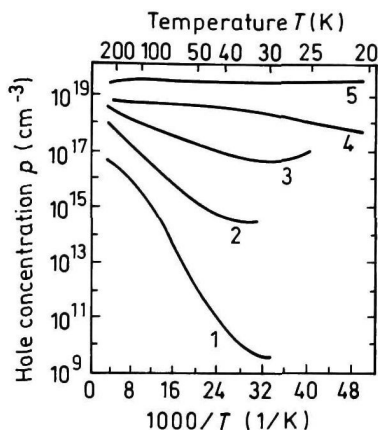


Fig. 5.3.6. Hole concentration versus temperature for different acceptor (Zn) densities (Casey *et al.* [1969]). N_a (cm^{-3}):
 1. 6.7×10^{16} , 2. 6.7×10^{17} , 3. 3.8×10^{18} , 4. 1.2×10^{19} , 5. 2.1×10^{19} .

5.3.2. Transport Properties in High Electric Field

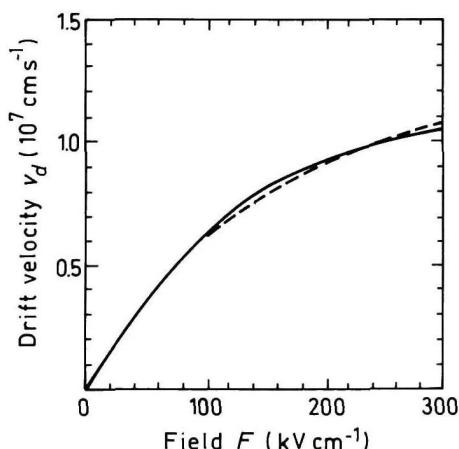


Fig. 5.3.7. Field dependences of the electron drift velocity 300 K. Solid line shows the results of the calculation. Dashed line shows the experimental results (Arora *et al.* [1987]).

Saturation electron drift velocity $v_s = 1.25 \times 10^7 \text{ cm s}^{-1}$ (300 K) (Johnson and Eknoyan [1985]).

5.3.3. Impact Ionization

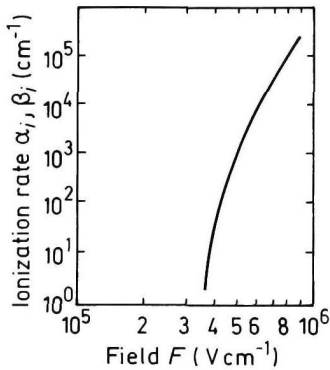


Fig. 5.3.8. The dependence of ionization rates for electrons α_i and holes β_i versus electric field, 300 K. $\alpha_i = \beta_i$ (Sze [1969]).

At 300 K for $5 \times 10^5 \text{ V cm}^{-1} < F < 1.3 \times 10^6 \text{ V cm}^{-1}$

$$\alpha_i = \beta_i = \alpha_0 \exp [\delta - (\delta^2 + (F_0/F)^2)^{1/2}] , \tag{5.3.1}$$

where $\alpha_0 = 0.39 \times 10^6 \text{ cm}^{-1}$, $\delta = 19.1$, $F_0 = 7.51 \times 10^6 \text{ V cm}^{-1}$. (Kyuregyan and Yurkov [1989]).

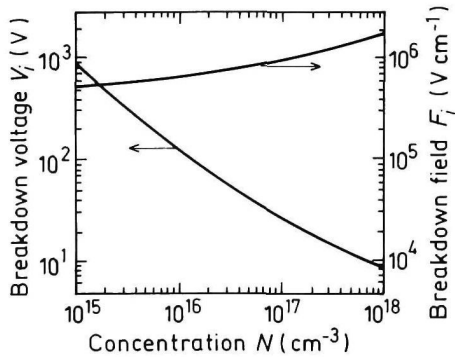


Fig. 5.3.9. Breakdown voltage and breakdown field versus doping density for an abrupt p-n junction, 300 K (Sze and Gibbons [1966]).

5.3.4. Recombination Parameters

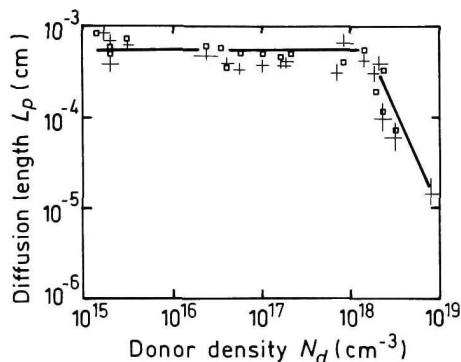


Fig. 5.3.10. Hole diffusion length L_p in n -type GaP (undoped or doped with S) versus donor density, 300 K (Young and Wight [1974]).

The longest lifetime of holes (undoped GaP)
Diffusion length $L_p = (D_p \times \tau_p)^{1/2}$

$$\tau_p \sim 1 \times 10^{-6} \text{ s}$$

$$L \sim 20 \text{ } \mu\text{m}$$

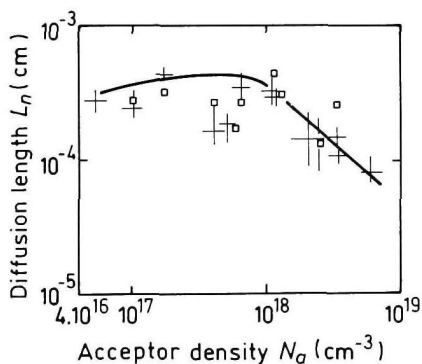


Fig. 5.3.11. Electron diffusion length L_n in p -type GaP versus acceptor (Zn) density, 300 K (Young and Wight [1974]).

The longest lifetime of electrons
Diffusion length $L_n = (D_n \times \tau_n)^{1/2}$

$$\tau_n \sim 1 \times 10^{-7} \text{ s}$$

$$L_n \sim 7 \text{ } \mu\text{m}$$

Surface recombination (Gershenson and Mikulyak [1966]).

20 K	$(0.1 \div 3.4) \times 10^2 \text{ cm s}^{-1}$
77 K	$(1.1 \div 90) \times 10^4 \text{ cm s}^{-1}$
300 K	$(0.4 \div 2) \times 10^6 \text{ cm s}^{-1}$

Radiative recombination

Band to band radiative
recombination coefficient

$$\sim 10^{-13} \text{cm}^3 \text{s}^{-1}$$

Impurity recombination (Yunovich [1972], Bergh and Dean [1976]) at 300 K

Zn–O complex (red LED, $h\nu \simeq 1.8 \text{ eV}$, $\lambda \simeq 0.7 \mu\text{m}$)

Radiative exciton lifetime $\sim 10^{-7} \text{s}^{-1}$

Oscillator force for exciton recombination 0.07

Non-radiative exciton lifetime

$$\tau_{xn} = 1/B \times p \quad B \simeq 10^{-10} \div 10^{-11} \text{cm}^{-3} \text{s}^{-1}$$

Non-radiative single electron lifetime

$$\tau_{cn} = 1/C \times p^2 \quad C \simeq 10^{-30} \text{cm}^6 \text{s}^{-1}$$

N–isoelectron impurity (green LED, $h\nu \simeq 2.22 \text{ eV}$, $\lambda \simeq 0.56 \mu\text{m}$)

Radiative exciton lifetime $\sim 3 \times 10^{-8} \text{s}$

Oscillator force for exciton recombination 0.09

Bond energy of exciton in GaP doped with N:

free exciton 0.021 eV

NN bound exciton 0.143 eV

(Zwang *et al.* [1990])

Auger recombination coefficient

$$\sim 10^{-30} \text{cm}^6 \text{s}^{-1}$$

5.4. Optical Properties

Infrared refractive index

$$n_{\infty} = (k_{\infty})^{1/2} = 2.932 \times (1 + 10^{-4} \times T) \quad (80 < T < 300 \text{ K}) \quad (5.4.1)$$

for 300 K, $n_{\infty} = 3.02$

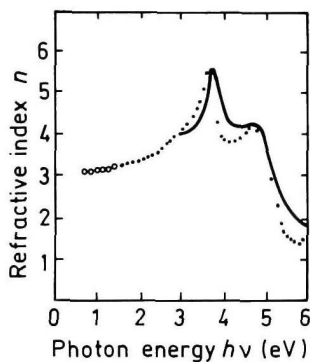


Fig. 5.4.1. Refractive index n versus photon energy. Solid curve is the theoretical calculation. Points represent experimental data, 300 K (Adachi [1989]).

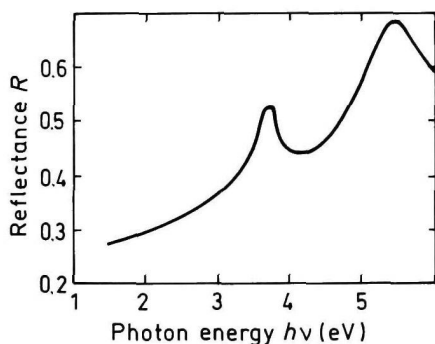


Fig. 5.4.2. Normal incidence reflectivity versus photon energy, 300 K (Aspnes and Studna [1983]).

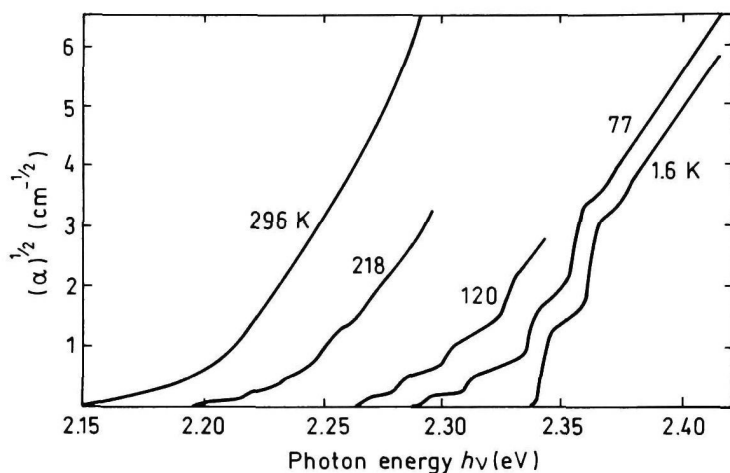


Fig. 5.4.3. Low-level absorption spectrum of n -type GaP ($n_0 = 1 \times 10^{16} \text{ cm}^{-3}$) at different temperatures (Dean and Thomas [1966]).

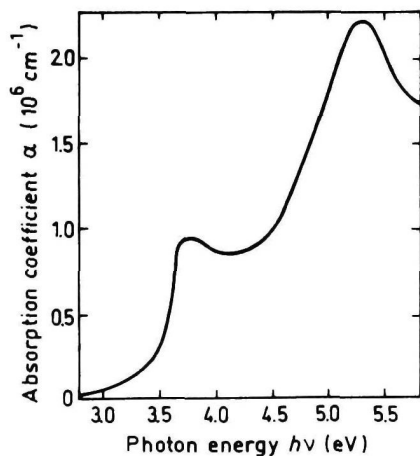


Fig. 5.4.4. The absorption coefficient versus photon energy. 300 K (Aspnes and Studna [1983]).

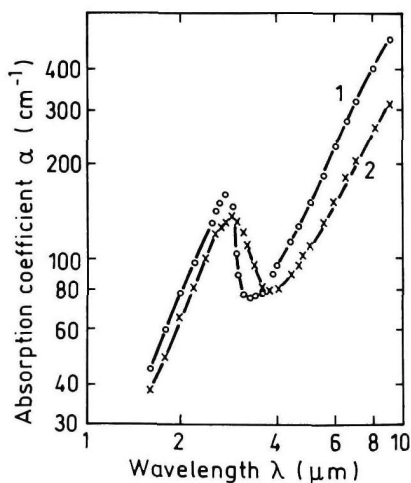


Fig. 5.4.5. Free carrier absorption coefficient versus wavelength at different temperatures. $n_0 = 1 \times 10^{18} \text{ cm}^{-3}$ T (K): 1. 80, 2. 295. (Spitzer *et al.* [1959]). (Figure reprinted with kind permission from Elsevier Science Ltd.)

5.5. Thermal Properties

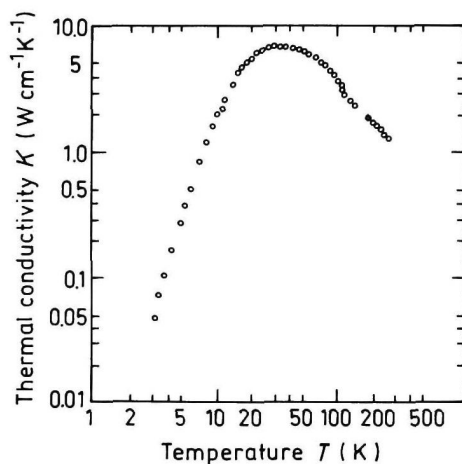


Fig. 5.5.1. Temperature dependence of thermal conductivity (Muzhdaba *et al.* [1968]).

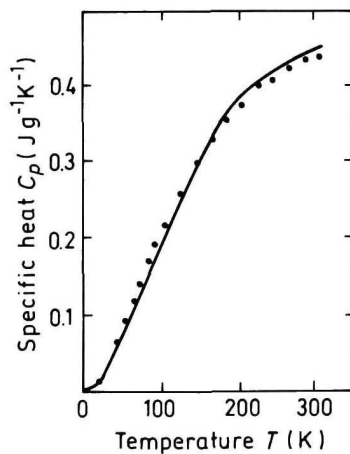


Fig. 5.5.2. Temperature dependence of specific heat (Sirota and Sidorov [1988]).

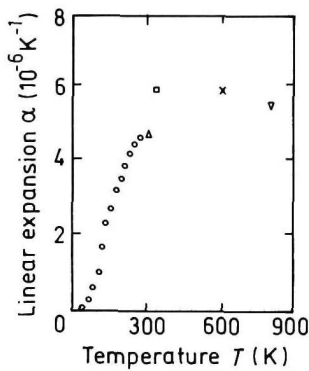


Fig. 5.5.3. Temperature dependence of linear expansion coefficient α (Deus *et al.* [1983]).

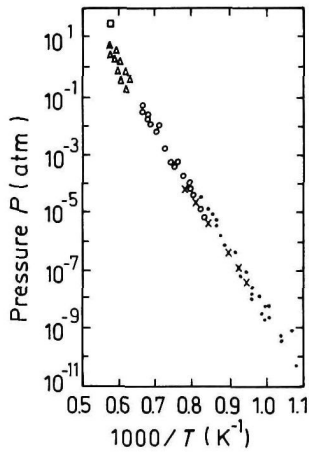


Fig. 5.5.4. Temperature dependence of equilibrium pressure of P_2 along the liquidus curve (Ilegems *et al.* [1974]).

Melting point $T_m = 1730\text{ K}$
Saturated vapor pressure at melting point 32 atm.

5.6. Mechanical Properties, Elastic Constants, Lattice Vibrations, Other Properties

Density	4.138 g cm ⁻³
Hardness on the Mohs scale	5
Surface microhardness (using Knoop's pyramid test)	850 kg mm ⁻²
Cleavage plane	{110}
Elastic constants at 300 K	
C_{11}	14.05×10^{11} dyn cm ⁻²
C_{12}	6.20×10^{11} dyn cm ⁻²
C_{44}	7.03×10^{11} dyn cm ⁻²
	(Yogurtcu <i>et al.</i> [1981])

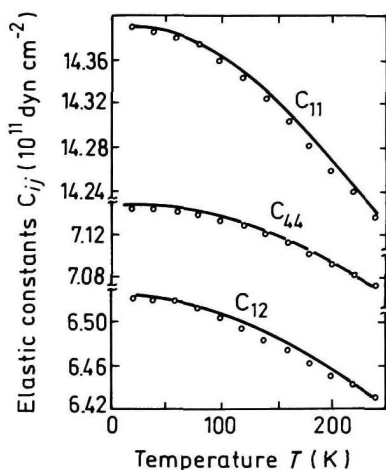


Fig. 5.6.1. Temperature dependences of elastic constants (Boyle and Sladek [1975]).

For $T = 300$ K

Bulk modulus

$$(\text{compressibility}^{-1}) \quad B_s = \frac{C_{11} + 2C_{12}}{3}$$

$$B_s = 8.82 \times 10^{11} \text{ dyn cm}^{-2}$$

Shear modulus $C' = (C_{11} - C_{12})/2$

$$C' = 3.92 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Young's modulus

$$Y_0 = \frac{(C_{11} + 2C_{12})(C_{11} - C_{12})}{(C_{11} + C_{12})}$$

$$Y_0 = 10.3 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Poisson ratio $\sigma_0 = \frac{C_{12}}{C_{11} + C_{12}}$

$$\sigma_0 = 0.31$$

Acoustic Wave Speeds

Wave propagation direction	Wave character	Expression for wave speed	Wave speed (in units of 10^5 cm s^{-1})
[100]	V_L	$(C_{11}/\rho)^{1/2}$	5.83
	V_T	$(C_{44}/\rho)^{1/2}$	4.12
[110]	V_l	$[(C_{11} + C_{12} + 2C_{44})/2\rho]^{1/2}$	6.43
	$V_{t\parallel}$	$V_{t\parallel} = V_T = (C_{44}/\rho)^{1/2}$	4.12
	$V_{t\perp}$	$[(C_{11} - C_{12})/2\rho]^{1/2}$	3.08
[111]	V'_l	$[(C_{11} + 2C_{12} + 4C_{44})/3\rho]^{1/2}$	6.63
	V'_t	$[(C_{11} - C_{12} + C_{44})/3\rho]^{1/2}$	3.46

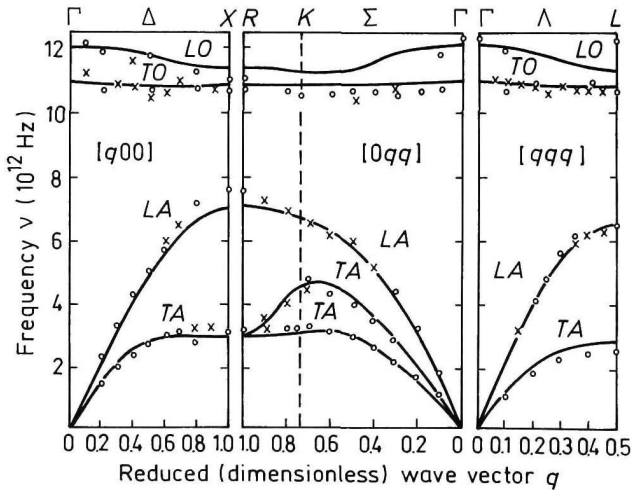


Fig. 5.6.2. Room temperature dispersion curves for acoustic and optical branch phonons. Solid lines are calculated according to overlap shell model (Borchers *et al.* [1979]).

Phonon frequencies (in units of 10^{12} Hz). 4.2 K (Suto and Nashizawa [1990]).

$\nu_{LO}(X)$	11.3
$\nu_{TO}(X)$	10.96
$\nu_{LA}(X)$	7.65
$\nu_{TA}(X)$	3.16

Piezoelectric constant e_{14} -0.1 C m^{-2}

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CHAPTER 6

GALLIUM ANTIMONIDE (GaSb)

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6.1. Basic Parameters at 300 K

Crystal structure		Zinc Blende
Group of symmetry		$T_d^2-F\bar{4}3m$
Number of atoms in 1 cm^3		3.53×10^{22}
Debye temperature	(K)	266
Density	(g cm^{-3})	5.61
Dielectric constant		
static		15.7
high frequency		14.4
Effective electron mass	(in units of m_o)	0.041
Effective hole masses	(in units of m_o)	
heavy		0.4
light		0.05
Electron affinity	(eV)	4.06
Lattice constant	($\text{\AA}$)	6.09593
Optical phonon energy	(eV)	0.0297

Band structure and carrier concentration

Energy gap	(eV)	0.726
Energy separation ($E_{\Gamma L}$)		
between Γ and L valleys	(eV)	0.084

Energy separation ($E_{\Gamma X}$)		
between Γ and X valleys	(eV)	0.31
Energy spin-orbital splitting	(eV)	0.80
Intrinsic carrier concentration	(cm^{-3})	1.5×10^{12}
Intrinsic resistivity	($\Omega \times \text{cm}$)	10^3
Effective conduction band density of states	(cm^{-3})	2.1×10^{17}
Effective valence band density of states	(cm^{-3})	1.8×10^{19}

Electrical properties

Breakdown field	(V cm^{-1})	$\sim 5 \times 10^4$
Mobility	($\text{cm}^2 \text{V}^{-1} \text{s}^{-1}$)	
electrons		≤ 3000
holes		≤ 1000
Diffusion coefficient	($\text{cm}^2 \text{s}^{-1}$)	
electrons		≤ 75
holes		≤ 25
Electron thermal velocity	(m s^{-1})	5.8×10^5
Hole thermal velocity	(m s^{-1})	2.1×10^5

Optical properties

Index of refraction		3.8
Radiative recombination coefficient ($\text{cm}^3 \text{s}^{-1}$)		$\sim 10^{-10}$

Thermal and mechanical properties

Bulk modulus	(dyn cm^{-2})	5.63×10^{11}
Melting point	($^{\circ}\text{C}$)	712
Specific heat	($\text{J g}^{-1} ^{\circ}\text{C}^{-1}$)	0.25
Thermal conductivity	($\text{W cm}^{-1} ^{\circ}\text{C}^{-1}$)	0.32
Thermal diffusivity	($\text{cm}^2 \text{s}^{-1}$)	0.23
Thermal expansion, linear	($^{\circ}\text{C}^{-1}$)	7.75×10^{-6}

6.2. Band Structure and Carrier Concentration

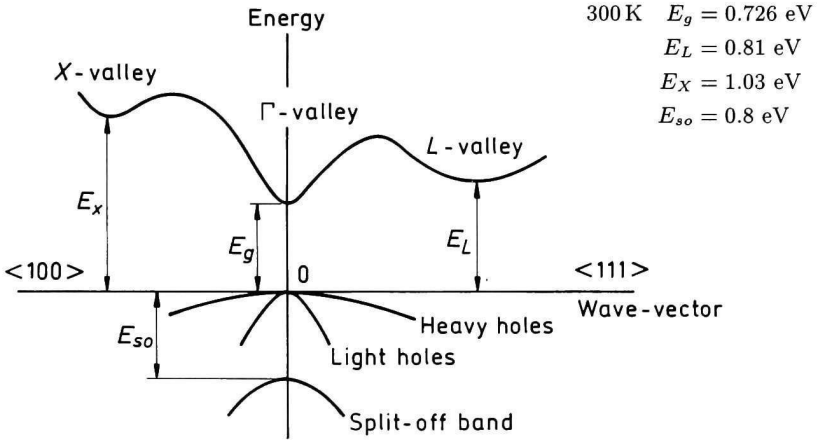


Fig. 6.2.1. Band structure of GaSb. Important minima of the conduction band and maxima of the valence band.

6.2.1. Temperature Dependences

Temperature dependence of the energy gap (Wu and Chen [1992])

$$E_g = 0.813 - 3.78 \times 10^{-4} \frac{T^2}{T + 94} \text{ (eV) }, \quad (6.2.1)$$

where T is temperature in degrees K ($0 < T < 300$).

Temperature dependence of energy E_L

$$E_L = 0.902 - 3.97 \times 10^{-4} \frac{T^2}{T + 94} \text{ (eV) }. \quad (6.2.2)$$

Temperature dependence of energy E_X

$$E_X = 1.142 - 4.75 \times 10^{-4} \frac{T^2}{T + 94} \text{ (eV)} \quad (6.2.3)$$

where T is temperature in degrees K (Lee and Woolley [1981]).

Effective density of states in the conduction band

$$N_c = 4.0 \times 10^{13} \times T^{3/2} \text{ (cm}^{-3}\text{)} \quad (6.2.4)$$

Effective density of states in the valence band

$$N_v = 3.5 \times 10^{15} \times T^{3/2} \text{ (cm}^{-3}\text{)} . \quad (6.2.5)$$

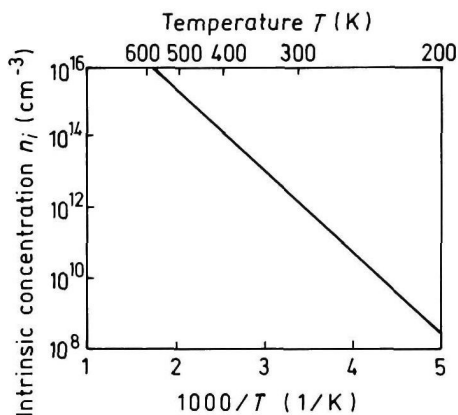


Fig. 6.2.2. The temperature dependence of the intrinsic carrier concentration.

6.2.2. Dependences on Hydrostatic Pressure

$$\begin{aligned} E_g &= E_g(0) + 14.5 \times 10^{-3} P \text{ (eV)} \\ E_L &= E_L(0) + 5.0 \times 10^{-3} P \text{ (eV)} \\ E_X &= E_X(0) - 1.5 \times 10^{-3} P \text{ (eV)} \end{aligned} \quad (6.2.6)$$

where P is pressure in kbar.

6.2.3. Energy Gap Narrowing at High Doping Levels

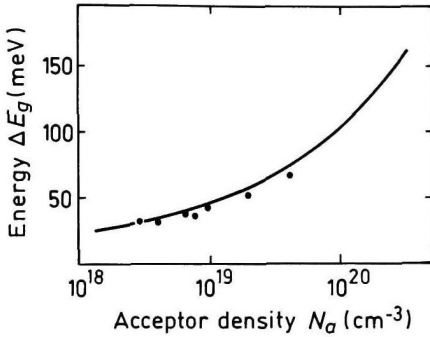


Fig. 6.2.3. Energy gap narrowing versus acceptor doping density. Curve is calculated for p -GaSb according to Eq. (6.2.7). Experimental points are taken from Titkov *et al.* [1981] (Jain *et al.* [1990]).

For n -type GaSb

$$\Delta E_g = 13.6 \times 10^{-9} \times N_d^{1/3} + 1.66 \times 10^{-7} \times N_d^{1/4} + 119 \times 10^{-12} \times N_d^{1/2} \text{ (eV)}$$

For p -type GaSb

$$\Delta E_g = 8.07 \times 10^{-9} \times N_a^{1/3} + 2.80 \times 10^{-7} \times N_a^{1/4} + 4.12 \times 10^{-12} \times N_a^{1/2} \text{ (eV)}$$

(Jain *et al.* [1990]).

(6.2.7)

6.2.4. Effective Masses

Electrons

For Γ -valley

$$m_\Gamma = 0.041m_0$$

In the L -valley the surfaces of equal energy are ellipsoids.

$$m_l = 0.95m_0$$

$$m_t = 0.11m_0$$

Effective mass of density of states

$$m_L = (16m_lm_t^2)^{1/3} = 0.57m_0$$

In the *X*-valley the surfaces of equal energy are ellipsoids.

$$m_l = 1.51m_0$$

$$m_t = 0.22m_0$$

Effective mass of density of states

$$m_x = (9m_lm_t^2)^{1/3} = 0.87m_0$$

Holes

heavy

$$m_h = 0.4m_0$$

light

$$m_l = 0.05m_0$$

Split-off band

$$m_{so} = 0.14m_0$$

Effective mass of density of states

$$m_v = 0.8m_0$$

Effective mass of conductivity

(Heller and Hamerly [1985])

$$m_{vc} = 0.3m_0$$

6.2.5. Donors and Acceptors

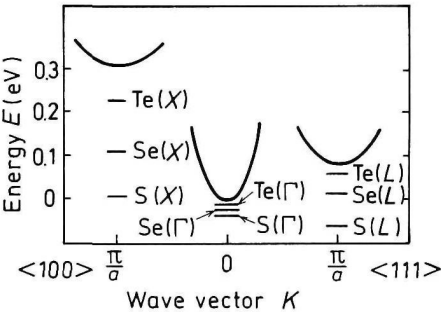


Fig. 6.2.4. The diagram of VI group donor states (Vul' *et al.* [1970]).

Ionization energies of shallow donors (eV)

Te(L)	~ 0.02
Te(X)	≤ 0.08
Se(L)	~ 0.05
Se(X)	~ 0.23
S(L)	~ 0.15
S(X)	~ 0.30

For typical donor concentrations $N_d \geq 10^{17} \text{ cm}^{-3}$ the shallow donor states connected with Γ -valley did not appear.

Ionization energies of shallow acceptors (eV).

The dominant acceptor of undoped GaSb seems to be a native defect. This acceptor is doubly ionizable

E_{a1}	0.03 eV
E_{a2}	0.1 eV
Si	~ 0.01
Ge	~ 0.009
Zn	~ 0.037

6.3. Electrical Properties

6.3.1. Mobility and Hall Effect

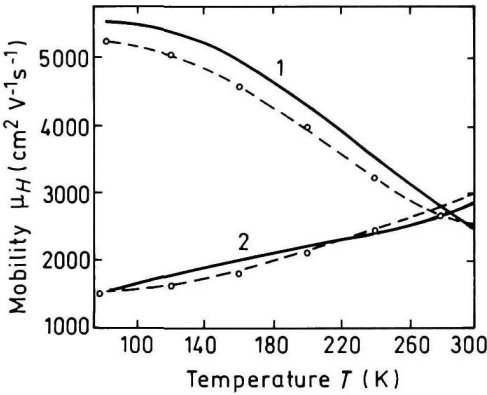


Fig. 6.3.1. Electron Hall mobility versus temperature for different doping levels. Curves 1. $N_d = 1.7 \times 10^{18} \text{ cm}^{-3}$, Curves 2. $N_d = 2.8 \times 10^{17} \text{ cm}^{-3}$. Broken curves represent the experimental data. Continuous curves represent the theoretical calculations. (Mathur and Jain [1979]).

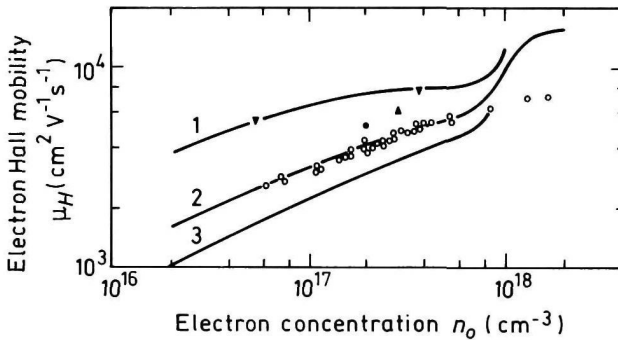


Fig. 6.3.2. Electron Hall mobility versus electron concentration. 77 K. Open circles represent measurements with a group of samples having approximately the same residual acceptor concentrations N_a . Full symbols: specimens with lower residual acceptor concentrations. Solid lines represent the theoretical calculations for different values of compensating acceptor densities — either singly (N_a^-) or doubly (N_a^{--}) ionized.

1. $N_a^- = 1.2 \times 10^{17}$ or $N_a^{--} = 0.4 \times 10^{17} \text{ cm}^{-3}$
2. $N_a^- = 2.85 \times 10^{17}$ or $N_a^{--} = 0.95 \times 10^{17} \text{ cm}^{-3}$
3. $N_a^- = 4.5 \times 10^{17}$ or $N_a^{--} = 1.5 \times 10^{17} \text{ cm}^{-3}$ (Baxter *et al.* [1967]).

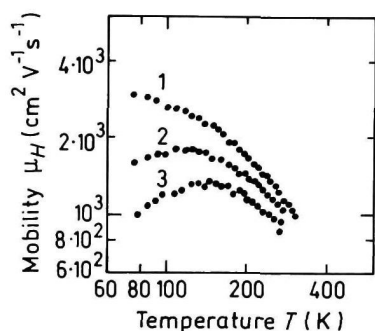


Fig. 6.3.3. Hole Hall mobility versus temperature at different compensation levels.
 1. $N_a = 1.39 \times 10^{17} \text{ cm}^{-3}$; $N_d = 9 \times 10^{15} \text{ cm}^{-3}$,
 2. $N_a = 1.3 \times 10^{17} \text{ cm}^{-3}$; $N_d = 9.5 \times 10^{16} \text{ cm}^{-3}$,
 3. $N_a = 1.1 \times 10^{17} \text{ cm}^{-3}$; $N_d = 9.5 \times 10^{16} \text{ cm}^{-3}$ (Nakashima [1981]).

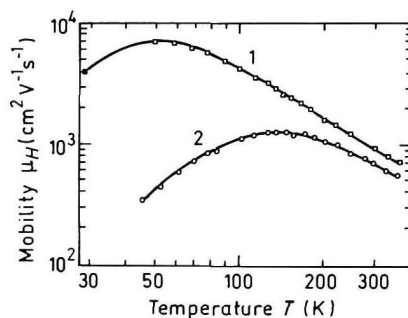


Fig. 6.3.4. Hole Hall mobility versus temperature. MBE technique. Carrier concentration p_0 at 300 K: 1. $2.28 \times 10^{16} \text{ cm}^{-3}$, 2. $1.9 \times 10^{16} \text{ cm}^{-3}$ (Johnson *et al.* [1988]).

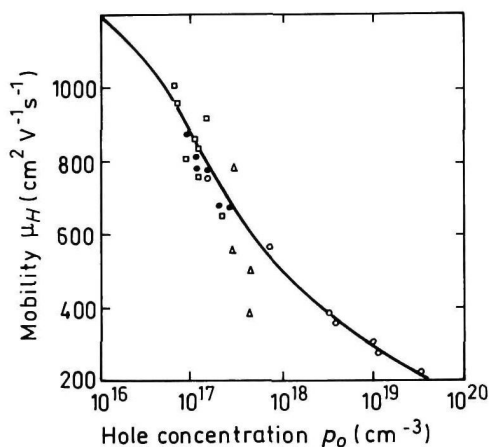


Fig. 6.3.5. Hole Hall mobility versus hole concentration. 300 K. Experimental data are taken from five different papers (Wiley [1975]).

6.3.2. Transport Properties in High Electric Field

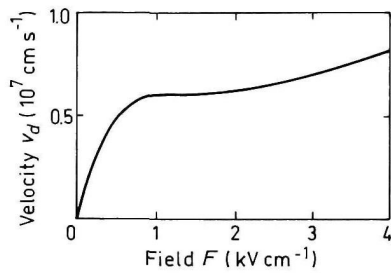


Fig. 6.3.6. Calculated field dependence of the electron drift velocity, 300 K (Ikoma *et al.* [1977]).

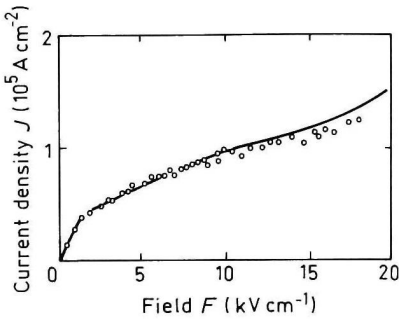


Fig. 6.3.7. Calculated (solid) and experimental (points) current density dependencies versus the electric field, 300 K (Jantsch and Heinrich [1971]).

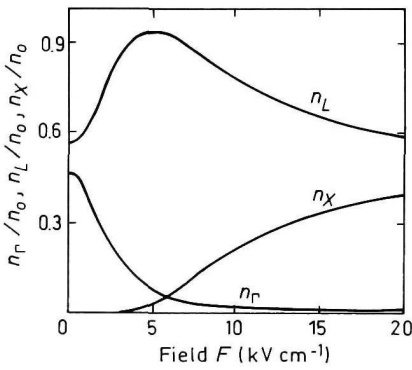


Fig. 6.3.8. Fraction of electrons in Γ , L , X valleys n_Γ , n_L , n_X as a function of electric field, 300 K. $n = 6.8 \times 10^{16} \text{ cm}^{-3}$ (Jantsch and Heinrich [1971]).

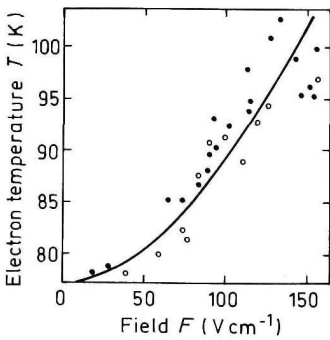


Fig. 6.3.9. Experimental (full and open circles) and calculated results of the electron temperature as a function of the electric field, 77 K (Jantsch and Heinrich [1971]).

6.3.3. Impact Ionization

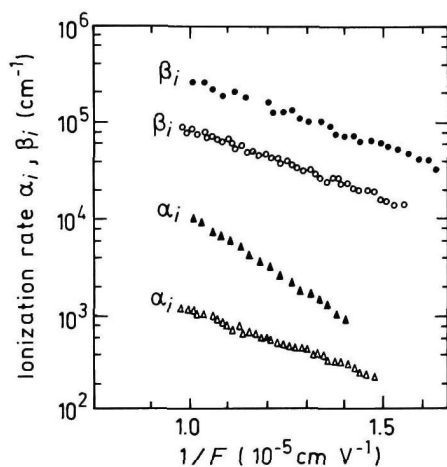


Fig. 6.3.10. Dependences of ionization rates for electrons α_i and holes β_i versus $1/F$ for two orientations of electric field, 77 K. Open symbols: $F \parallel (111)$; Filled symbols: $F \parallel (100)$ (Zhingarev *et al.* [1981]).

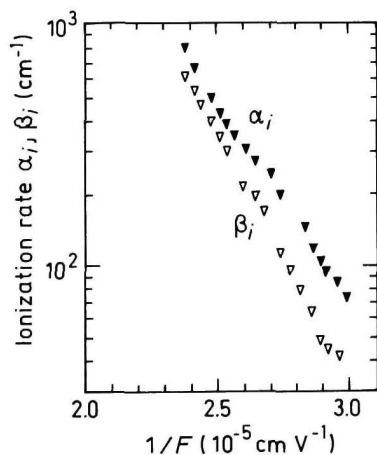


Fig. 6.3.11. Experimental curves α_i and β_i versus $1/F$ 300 K, $F \parallel (100)$ (Hildebrand *et al.* [1980]).

6.3.4. Recombination Parameters

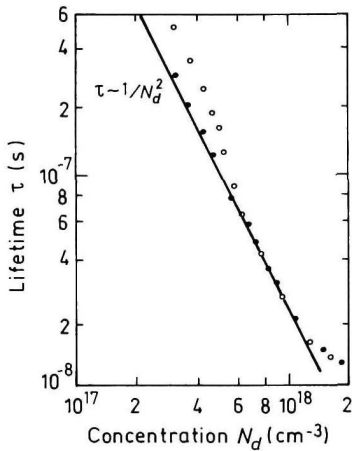


Fig. 6.3.12. Radiative lifetime versus donor concentration, 77 K, GaSb(Te). To extract these dependences from experimental data the values of internal quantum efficiency η were taken: open circles $\eta = 0.8$, filled circles $\eta = 1$ (Agaev *et al.* [1984]).

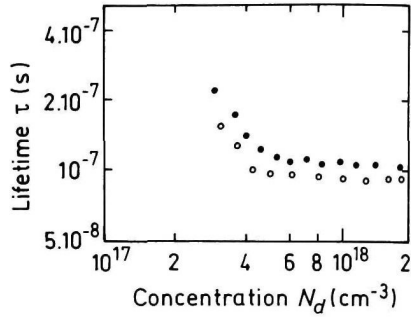


Fig. 6.3.13. Nonradiative lifetime versus donor concentrations, 77 K, GaSb(Te). Open circles: $\eta = 0.8$, filled circles $\eta = 1$ (Agaev *et al.* [1984]).

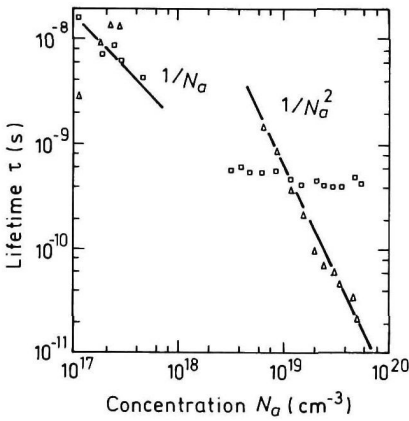


Fig. 6.3.14. Electron radiative (triangles) and nonradiative (squares) lifetime versus acceptor concentration, *p*-GaSb, 77 K, (Titkov *et al.* [1986]).

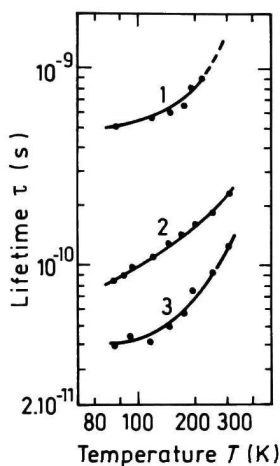


Fig. 6.3.15. Electron lifetime versus temperature at different acceptor concentrations, $N_a \text{ cm}^{-3}$: 1. 5×10^{18} , 2. 2.2×10^{19} , 3. 3.5×10^{19} (Titkov *et al.* [1986]).

Radiative recombination coefficient

$$\sim 10^{-10} \text{ cm}^3 \text{ s}^{-1}$$

Auger coefficient

$$2 \times 10^{-29} \text{ cm}^6 \text{ s}^{-1}$$

77 K

$$5 \times 10^{-30} \text{ cm}^6 \text{ s}^{-1}$$

300 K

6.4. Optical Properties

Infrared refractive index

$$n_{\infty} = (k_{\infty})^{1/2} \simeq 3.71 \times (1 + 8.25 \times 10^{-5}T) \tag{6.4.1}$$

For 300 K: $n_{\infty} \simeq 3.8$.

Long-wave *TO* phonon energy $h\nu_{TO} = 27.78 \text{ meV}$ (300 K).

Long-wave *LO* phonon energy $h\nu_{LO} = 28.89 \text{ meV}$ (300 K).

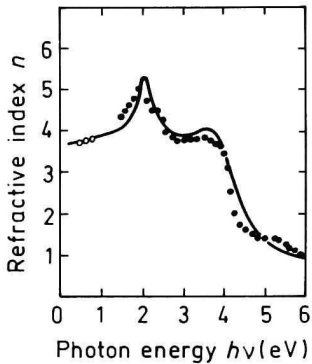


Fig. 6.4.1. Refractive index n versus photon energy, 300 K (Adachi [1989]).

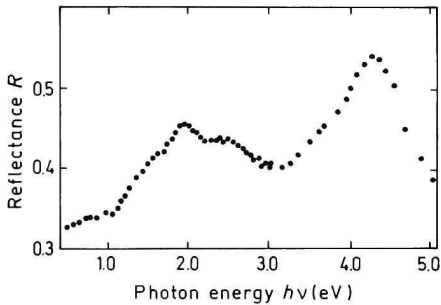


Fig. 6.4.2. Reflectivity versus photon energy, 300 K (Cardona [1961]).

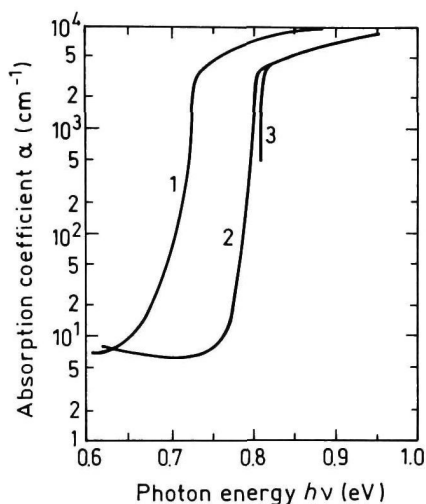


Fig. 6.4.3. Intrinsic absorption coefficient near the intrinsic absorption edge in pure p -type samples. $T(K)$: 1. 300, 2. 77, 3. 4.2 (Becker *et al.* [1961]).

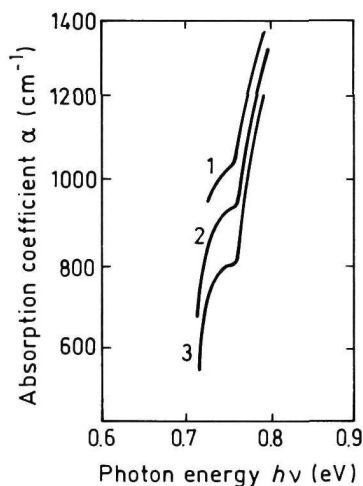


Fig. 6.4.4. Intrinsic absorption edge in p -type GaSb. $N_a = 3 \times 10^{19} \text{ cm}^{-3}$, $T(K)$: 1. 215, 2. 140, 3. 77 (Iluridze *et al.* [1987]).

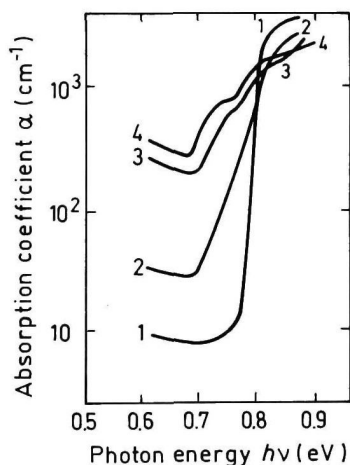


Fig. 6.4.5. Intrinsic absorption edge at 77 K for different doping levels, p -GaSb. $N_a(\text{cm}^{-3})$: 1. 2.9×10^{17} , 2. 5×10^{18} , 3. 1.8×10^{19} , 4. 3×10^{19} (Iluridze *et al.* [1987]).

A ground state Rydberg energy $R_{X1} = 2.8 \text{ meV}$.

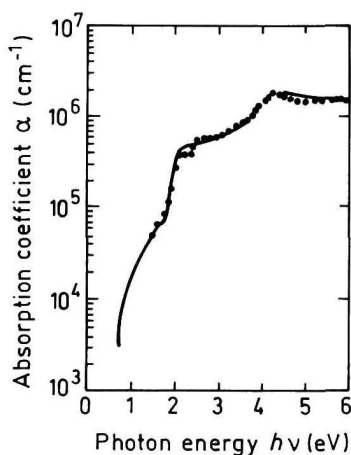


Fig. 6.4.6. The absorption coefficient versus photon energy, 300 K (Adachi [1989]).

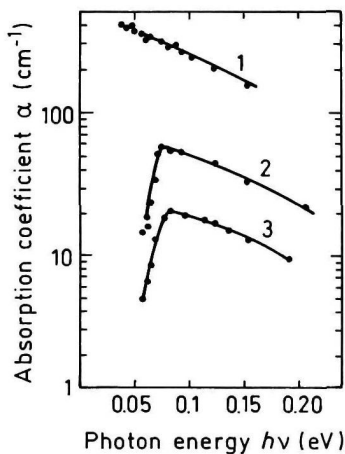


Fig. 6.4.7. The impurity absorption at low photon energies, 80 K

1. Undoped sample ($p = 2.4 \times 10^{17} \text{ cm}^{-3}$ at 300 K),
2. Te added ($p = 7.5 \times 10^{16} \text{ cm}^{-3}$),
3. Se added ($p = 4.1 \times 10^{16} \text{ cm}^{-3}$) (Johnson and Fan [1965]).

6.5. Thermal Properties

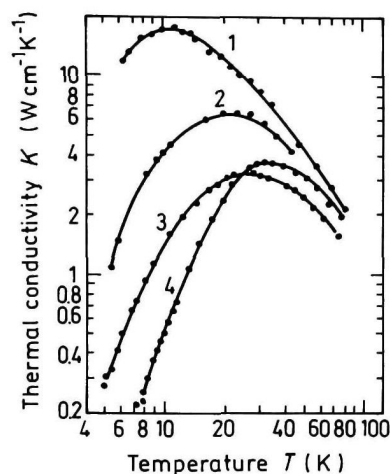


Fig. 6.5.1. Temperature dependences of thermal conductivity.

1, 2, 3 – are n -type samples, n (300 K) cm^{-3} :
 1. 1.6×10^{17} , 2. 8.6×10^{17} , 3. 1.8×10^{18} ,
 4. p -type sample. Undoped GaSb, p (300 K), $\text{cm}^{-3} - 1.4 \times 10^{17}$ (Poujade and Albany [1969]).

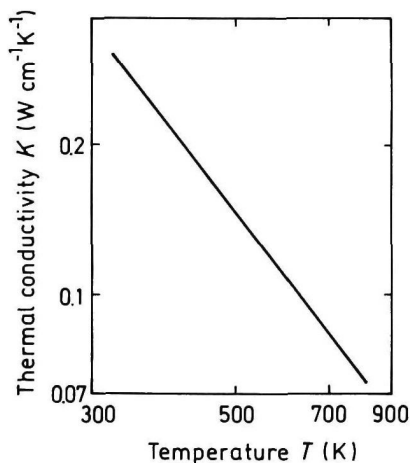


Fig. 6.5.2. Temperature dependence of thermal conductivity (for high temperatures) (Okhotin *et al.* [1972]).

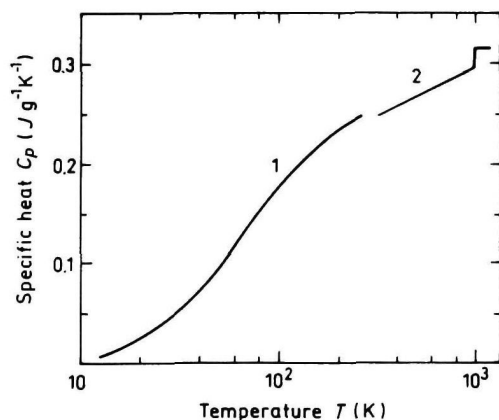


Fig. 6.5.3. Temperature dependence of specific heat
 1. Piesbergen [1963],
 2. Okhotin *et al.* [1972].

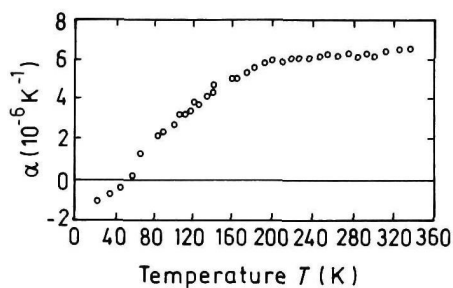


Fig. 6.5.4. Temperature dependence of linear expansion coefficient α (Novikova and Abrikosov [1963]).

Melting point $T_m = 985 \text{ K}$.

6.6. Mechanical Properties, Elastic Constants, Lattice Vibrations, Other Properties

Density	5.614 g cm ⁻³
Hardness	4.5 on the Mohs scale
Surface microhardness	
(using Knoop's pyramid test)	450 kg mm ⁻²
Cleavage plane	{110}
Elastic constants	
at 300 K	
C_{11}	8.83×10^{11} dyn cm ⁻²
C_{12}	4.02×10^{11} dyn cm ⁻²
C_{44}	4.32×10^{11} dyn cm ⁻²

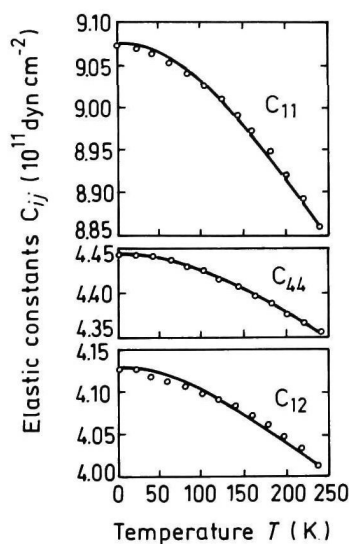


Fig. 6.6.1. Temperature dependences of elastic constants (Boyle and Sladek [1975]).

For $T = 300\text{ K}$

Bulk modulus (compressibility⁻¹)

$$B_s = \frac{C_{11} + 2C_{12}}{3}$$

$$B_s = 5.62 \times 10^{11} \text{ dyn cm}^{-2}$$

Shear modulus

$$C' = (C_{11} - C_{12})/2$$

$$C' = 2.4 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Young's modulus

$$Y_0 = \frac{(C_{11} + 2C_{12})(C_{11} - C_{12})}{(C_{11} + C_{12})}$$

$$Y_0 = 6.31 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Poisson ratio

$$\sigma_0 = \frac{C_{12}}{C_{11} + C_{12}}$$

$$\sigma_0 = 0.31$$

Acoustic Wave Speeds

Wave propagation direction	Wave character	Expression for wave speed	Wave speed (in units of 10 ⁵ cm s ⁻¹)
[100]	V_L	$(C_{11}/\rho)^{1/2}$	3.97
	V_T	$(C_{44}/\rho)^{1/2}$	2.77
[110]	V_l	$[(C_{11} + C_{12} + 2C_{44})/2\rho]^{1/2}$	4.38
	$V_{t\parallel}$	$V_{t\parallel} = V_T = (C_{44}/\rho)^{1/2}$	2.77
	$V_{t\perp}$	$[(C_{11} - C_{12})/2\rho]^{1/2}$	2.07
[111]	V'_l	$[(C_{11} + 2C_{12} + 4C_{44})/3\rho]^{1/2}$	4.50
	V'_t	$[(C_{11} - C_{12} + C_{44})/3\rho]^{1/2}$	2.33

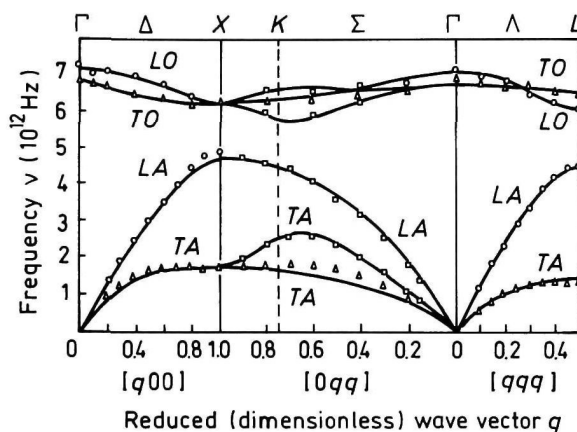


Fig. 6.6.2. Room temperature dispersion curves for acoustic and optical branch phonons. Solid lines are calculated according to 14 parameter shell model. Symbols: Experimental results from inelastic neutron scattering (Farr *et al.* [1975]).

Phonon frequencies (in units of 10^{12} Hz)

$\nu_{TO}(\Gamma_{15})$	6.87	$\nu_{TA}(L_3)$	1.37
$\nu_{TA}(X_5)$	1.70	$\nu_{LA}(L_1)$	4.60
$\nu_{LA}(X_3)$	4.99	$\nu_{LO}(L_1)$	6.15
$\nu_{TO}(X_5)$	6.36	$\nu_{TO}(L_3)$	6.48
$\nu_{LO}(X_1)$	6.35		

Piezoelectric constant e_{14} -0.13 C m^{-2} .

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CHAPTER 7

INDIUM ARSENIDE (InAs)

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7.1. Basic Parameters at 300 K

Crystal structure		Zinc Blende
Group of symmetry		$T_d^2-F\bar{4}3m$
Number of atoms in 1 cm ³		3.59×10^{22}
de Broglie electron wavelength (Å)		400
Debye temperature (K)		280
Density (g cm ⁻³)		5.68
Dielectric constant		
static		15.15
high frequency		12.3
Effective electron mass (in units of m_o)		0.023
Effective hole masses (in units of m_o)		
heavy	m_h/m_o	0.41
light	m_l/m_o	0.026
Electron affinity (eV)		4.9
Lattice constant (Å)		6.0583
Optical phonon energy (eV)		0.030

Band structure and carrier concentration

Energy gap	(eV)	0.354
Energy separation ($E_{\Gamma L}$)		
between Γ and L valleys	(eV)	0.73
Energy separation ($E_{\Gamma X}$)		
between Γ and X valleys	(eV)	1.02
Energy spin-orbital splitting	(eV)	0.41
Intrinsic carrier concentration	(cm^{-3})	1×10^{15}
Intrinsic resistivity	($\Omega \times \text{cm}$)	0.16
Effective conduction band density of states		
	(cm^{-3})	8.7×10^{16}
Effective valence band density of states		
	(cm^{-3})	6.6×10^{18}

Electrical properties

Breakdown field	(V cm^{-1})	$\simeq 4 \times 10^4$
Mobility	($\text{cm}^2 \text{V}^{-1} \text{s}^{-1}$)	
electrons		$\leq 4 \times 10^4$
holes		$\leq 5 \times 10^2$
Diffusion coefficient	($\text{cm}^2 \text{s}^{-1}$)	
electrons		$\leq 10^3$
holes		≤ 13
Electron thermal velocity	(m s^{-1})	7.7×10^5
Hole thermal velocity	(m s^{-1})	2×10^5

Optical properties

Infrared refractive index	3.51
Radiative recombination coefficient ($\text{cm}^3 \text{s}^{-1}$)	1.1×10^{-10}

Thermal and mechanical properties

Bulk modulus	(dyn cm^{-2})	5.8×10^{11}
Melting point	($^{\circ}\text{C}$)	942
Specific heat	($\text{J g}^{-1} \text{ } ^{\circ}\text{C}^{-1}$)	0.25
Thermal conductivity	($\text{W cm}^{-1} \text{ } ^{\circ}\text{C}^{-1}$)	0.27
Thermal diffusivity	($\text{cm}^2 \text{s}^{-1}$)	0.19
Thermal expansion, linear	($^{\circ}\text{C}^{-1}$)	4.52×10^{-6}

7.2. Band Structure and Carrier Concentration

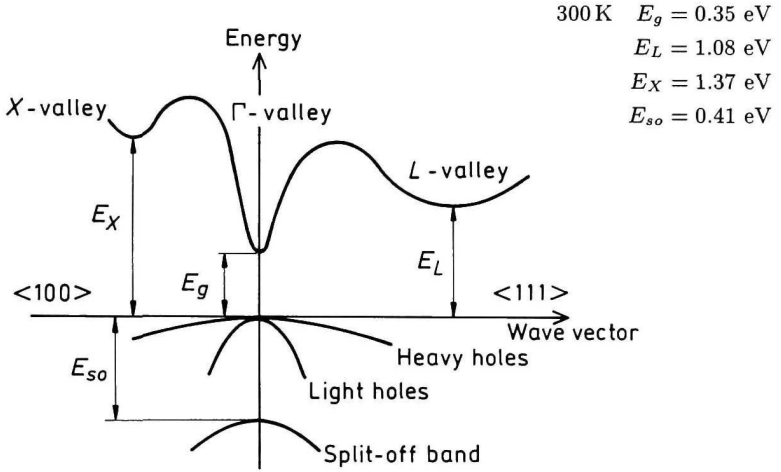


Fig. 7.2.1. Band structure of InAs. Important minima of the conduction band and maxima of the valence band.

7.2.1. Temperature Dependences

Temperature dependence of the energy gap (Fang *et al.* [1990])

$$E_g = 0.415 - 2.76 \times 10^{-4} \frac{T^2}{T + 83} \text{ (eV) }, \quad (7.2.1)$$

where T is temperature in degrees K ($0 < T < 300$).

Effective density of states in the conduction band

$$N_c \simeq 1.68 \times 10^{13} \times T^{3/2} \text{ (cm}^{-3}\text{)} \quad (7.2.2)$$

Effective density of states in the valence band

$$N_v \simeq 1.27 \times 10^{15} \times T^{3/2} \text{ (cm}^{-3}\text{)} . \quad (7.2.3)$$

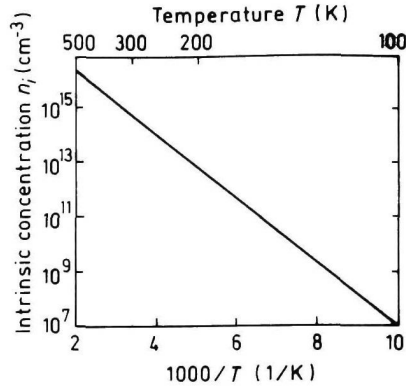


Fig. 7.2.2. The temperature dependence of the intrinsic carrier concentration.

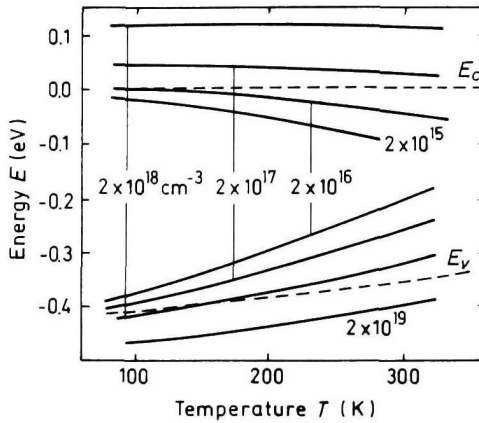


Fig. 7.2.3. Fermi level versus temperature for different concentrations of shallow donors and acceptors.

7.2.2. Dependence on Hydrostatic Pressure

$$\begin{aligned} E_g &\simeq E_g(0) + 4.8 \times 10^{-3} P \text{ (eV)} \\ E_L &\simeq E_L(0) + 3.2 \times 10^{-3} P \text{ (eV)}, \end{aligned} \tag{7.2.4}$$

where P is pressure in kbar (Edwards and Drickamer [1961]).

7.2.3. Energy Gap Narrowing at High Doping Levels

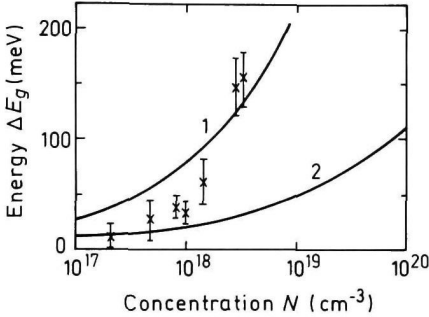


Fig. 7.2.4. Energy gap narrowing versus donor (Curve 1) and acceptor (Curve 2) doping density. Curves are calculated according Jain *et al.* [1990]. Points show experimental results for *n*-InAs (Semikolenova *et al.* [1978]).

For *n*-type InAs

$$\Delta E_g = 14.0 \times 10^{-9} \times N_d^{1/3} + 1.97 \times 10^{-7} \times N_d^{1/4} + 57.9 \times 10^{-12} \times N_d^{1/2} \text{ (eV)}$$

For *p*-type InAs

$$\Delta E_g = 8.34 \times 10^{-9} \times N_a^{1/3} + 2.91 \times 10^{-7} \times N_a^{1/4} + 4.53 \times 10^{-12} \times N_a^{1/2} \text{ (eV)} \quad (7.2.5)$$

(Jain *et al.* [1990]).

7.2.4. Effective Masses

Electrons

For Γ -valley

$$m_\Gamma = 0.023m_0$$

$$\text{Non-parabolicity: } E(1 + \alpha E) = \frac{\hbar^2 k^2}{2m_\Gamma}$$

$$\alpha = 1.4 \text{ (eV}^{-1}\text{)}$$

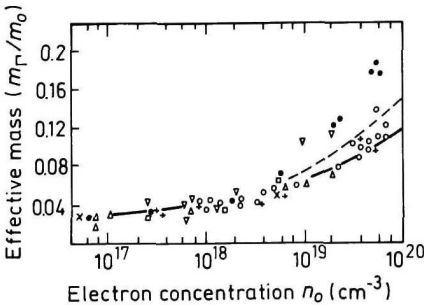


Fig. 7.2.5. Electron effective mass versus electron concentration (Kesamanly *et al.* [1969]).

In the *L*-valley effective mass of density of states

$$m_L = 0.29m_0$$

In the *X*-valley effective mass of density of states

$$m_X = 0.64m_0$$

Holes

heavy	$m_h = 0.41m_0$
light	$m_{lp} = 0.026m_0$
split-off band	$m_{so} = 0.16m_0$
Effective mass of density of states $m_v = 0.41m_0$	

7.2.5. Donors and Acceptors

Ionization energies of shallow donors ≥ 0.001 (eV): Se, S, Te, Ge, Si, Sn, Cu

Ionization energies of shallow acceptors (eV) (from Guseva *et al.* [1974], Guseva *et al.* [1975])

Sn	0.01
Ge	0.014
Si	0.02
Cd	0.015
Zn	0.01

7.3. Electrical Properties

7.3.1. Mobility and Hall Effect

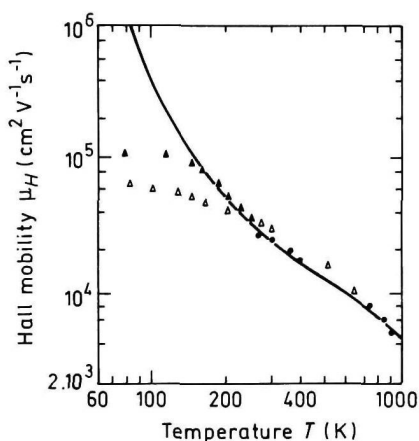


Fig. 7.3.1. Electron Hall mobility versus temperature for different electron concentration: full triangles – $n_0 = 4 \times 10^{15} \text{ cm}^{-3}$, circles – $n_0 = 4 \times 10^{16} \text{ cm}^{-3}$, open triangles – $n_0 = 1.7 \times 10^{16} \text{ cm}^{-3}$. Solid curve – calculation for pure InAs (Rode [1975]).

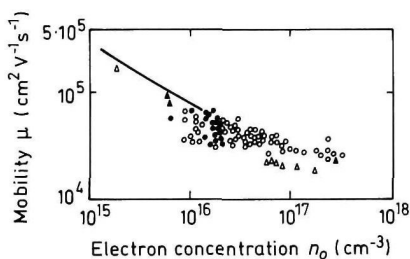


Fig. 7.3.2. Electron Hall mobility versus electron concentration (Karataev *et al.* [1977]), $T = 77 \text{ K}$.

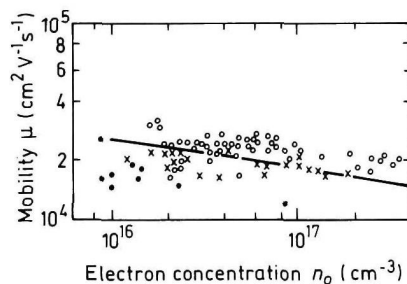


Fig. 7.3.3. Electron Hall mobility versus electron concentration (Karataev *et al.* [1977]), $T = 300 \text{ K}$.

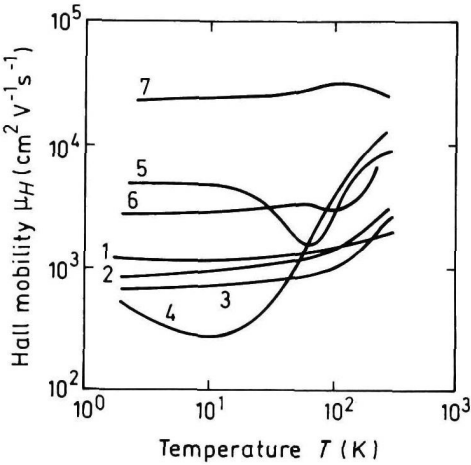


Fig. 7.3.4. Electron Hall mobility ($R \times \sigma$) in compensated material (Garyagdyev *et al.* [1974]).

Curve	$n \text{ cm}^{-3}$	$N_a + N_d \text{ cm}^{-3}$	$\theta = \frac{N_a}{N_d}$
1	8.2×10^{16}	3×10^{17}	0.58
2	3.2×10^{17}	6.1×10^{18}	0.9
3	5.1×10^{16}	3.2×10^{18}	0.96
4	3.3×10^{16}	7.5×10^{17}	0.91
5	7.6×10^{15}	3.4×10^{17}	0.95
6	6.4×10^{15}	3.8×10^{17}	0.96
7	3.3×10^{15}	3.9×10^{17}	0.98

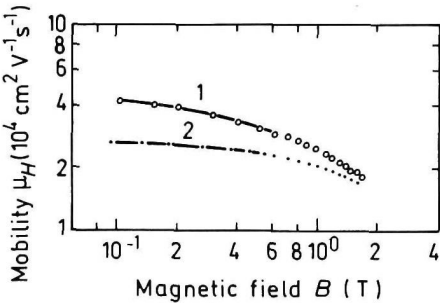


Fig. 7.3.5. Electron Hall mobility versus transverse magnetic field, $T = 77 \text{ K}$ (Kamakura *et al.* [1975]). $N_d(\text{cm}^{-3})$: 1. 1.7×10^{16} , 2. 5.8×10^{16} .

At $T = 300 \text{ K}$ the electron Hall factor in pure $n\text{-InAs}$ $r_H \simeq 1.3$.

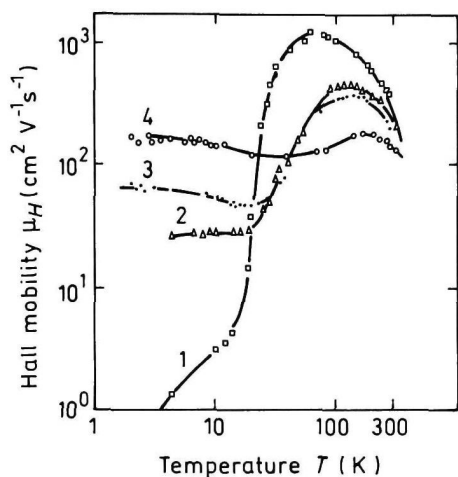


Fig. 7.3.6. Hole Hall mobility ($R \times \sigma$) versus temperature for different acceptor densities (Kesamanly *et al.* [1968]). Hole concentration at 300 K p_0 (cm^{-3}): 1. 5.7×10^{16} , 2. 2.6×10^{17} , 3. 4.2×10^{17} , 4. 1.3×10^{18} .

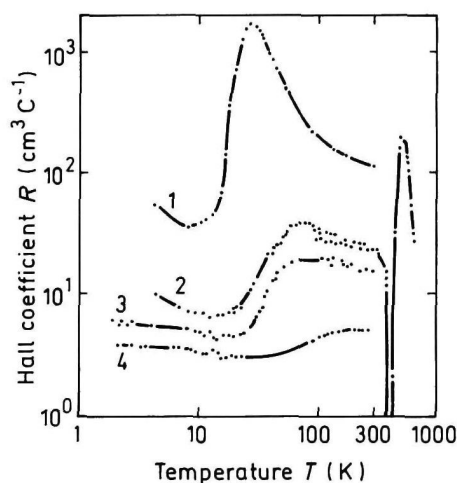


Fig. 7.3.7. Hall coefficient versus temperature for different acceptor densities (Kesamanly *et al.* [1968]). Hole concentration at 300 K. p_0 (cm^{-3}): 1. 5.7×10^{16} , 2. 2.6×10^{17} , 3. 4.2×10^{17} , 4. 1.3×10^{18} .

7.3.2. Transport Properties in High Electric Field

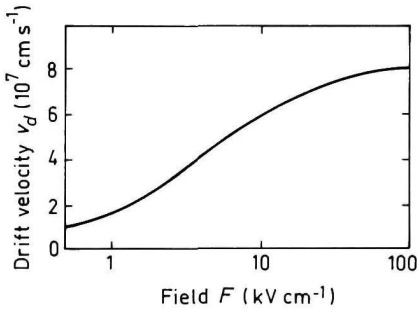


Fig. 7.3.8. Steady state field dependence of the electron drift velocity, 300 K, $F||\langle 100 \rangle$. Theoretical calculation (Brennan and Hess [1984]).

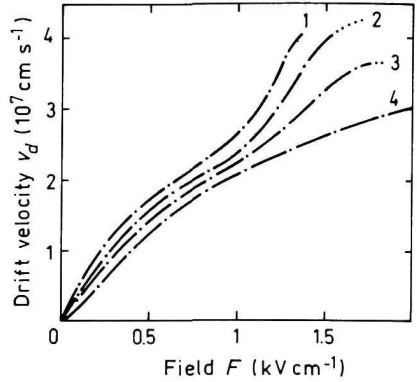


Fig. 7.3.9. Field dependences of the electron drift velocity at different transverse magnetic fields for long (microsecond) pulses. Experimental results, 77 K (Kamakura *et al.* [1975]). Magnetic field $B(T)$: 1. 0.0, 2. 0.3, 3. 0.9, 4. 1.5.

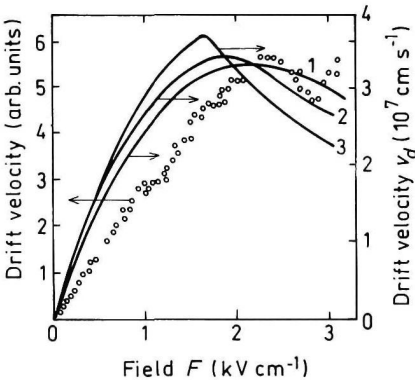


Fig. 7.3.10. Field dependences of the electron drift velocity, 77 K. Solid lines show results of theoretical calculation for different non-parabolicity $\alpha(\text{eV})^{-1}$: 1. 2.85, 2. 2.0, 3. 1.5 (Kuchar *et al.* [1973]). Points show experimental results for very short (pico-second) pulses (Krotkus and Dobrovolskis [1988]).

7.3.3. Impact Ionization

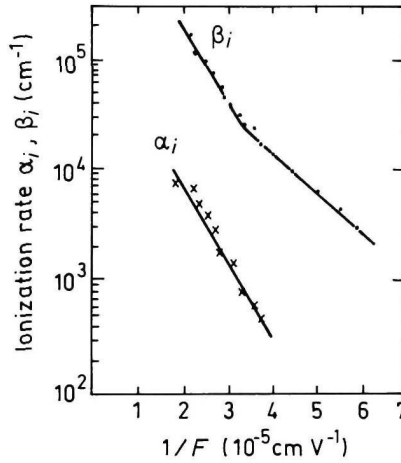


Fig. 7.3.11. The dependences of ionization rates for electrons – α_i and holes – β_i versus $1/F$, $T = 77 \text{ K}$. (Mikhailova *et al.* [1976]).

For electrons

$$\alpha_i = \alpha_0 \times \exp[-F_{no}/F] \quad (7.3.1)$$

$$\alpha_0 = 1.8 \times 10^5 \text{ cm}^{-1}, F_{no} = 1.6 \times 10^5 \text{ V cm}^{-1} \text{ (77 K)}$$

For holes

$$\beta_i = \beta_0 \times \exp[-F_{po}/F] \quad (7.3.2)$$

At 77 K

$$1.5 \times 10^4 \text{ V cm}^{-1} < F < 3 \times 10^4 \text{ V cm}^{-1}$$

$$\beta_0 = 4.7 \times 10^5 \text{ cm}^{-1}, F_{po} = 0.85 \times 10^5 \text{ V cm}^{-1}$$

$$3 \times 10^4 \text{ V cm}^{-1} < F < 6 \times 10^4 \text{ V cm}^{-1}$$

$$\beta_0 = 4.5 \times 10^6 \text{ cm}^{-1}, F_{po} = 1.54 \times 10^5 \text{ V cm}^{-1}$$

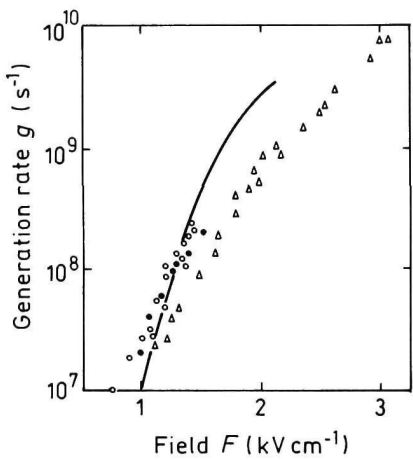


Fig. 7.3.12. Generation rate g versus electric field for relatively low fields, $T = 77\text{ K}$. Solid line shows the result of calculation. Experimental results: open and full circles – undoped InAs, open triangles – compensated InAs (Krotkus and Dobrovolskis [1988]).

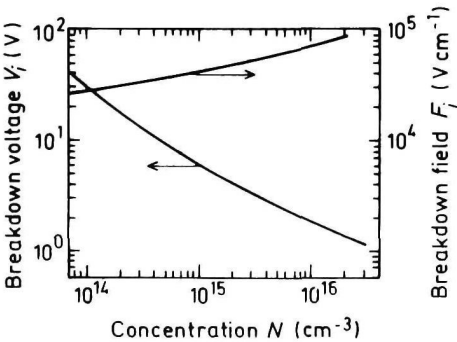


Fig. 7.3.13. Breakdown voltage and breakdown field versus doping density for abrupt p - n junction, $T = 77\text{ K}$.

7.3.4. Recombination Parameters

Pure n -type material ($n_0 = 2 \times 10^{15} \text{ cm}^{-3}$)

The longest lifetime of holes

$$\tau_p \sim 3 \times 10^{-6} \text{ s}$$

Diffusion length

$$L_p \sim 10\text{--}20 \mu\text{m}$$

Pure p -type material

The longest lifetime of electrons

$$\tau_n \sim 3 \times 10^{-8} \text{ s}$$

Diffusion length $L_n = (D_n \times \tau_n)^{1/2}$

$$L_p = 30\text{--}60 \mu\text{m}$$

Characteristic surface recombination rates (cm s^{-1}) $10^2\text{--}10^4$

Radiative recombination coefficient (Varshni [1967])

$$77 \text{ K} - 1.2 \times 10^{-9} \text{ cm}^3 \text{ s}^{-1}$$

$$298 \text{ K} - 1.1 \times 10^{-10} \text{ cm}^3 \text{ s}^{-1}$$

Auger coefficient

$$300 \text{ K} \sim 2.2 \times 10^{-27} \text{ cm}^6 \text{ s}^{-1}$$

(Gel'mont *et al.* [1982]).

7.4. Optical Properties

Infrared refractive index

$$n_{\infty} = (k_{\infty})^{1/2} \simeq 3.51 \text{ (300 K)} \tag{7.4.1}$$

Long-wave *TO* phonon energy $h\nu_{TO} \simeq 27 \text{ meV (300 K)}$ (7.4.2)

Long-wave *LO* phonon energy $h\nu_{LO} \simeq 29 \text{ meV (300 K)}$ (7.4.3)

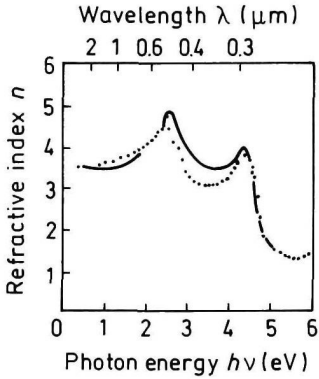


Fig. 7.4.1. Refractive index n versus photon energy. Solid curve is theoretical calculation. Points represent experimental data, 300 K (Adachi [1989]).

For $3.75 \mu\text{m} < \lambda < 33 \mu\text{m}$

$$n = \left[11.1 + \frac{0.71}{1 - 6.5 \times \lambda^{-2}} + \frac{2.75}{1 - 2085 \times \lambda^{-2}} - 6 \times 10^{-4} \times \lambda^2 \right]^{1/2} \tag{7.4.4}$$

where λ is the wavelength in μm (300 K) (Lorimor and Spitzer [1965]).

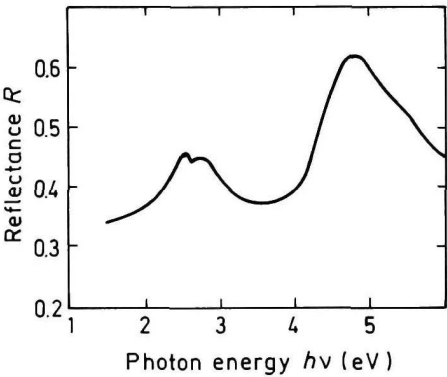


Fig. 7.4.2. Normal incidence reflectivity versus photon energy, 300 K (Aspnes and Studna [1983]).

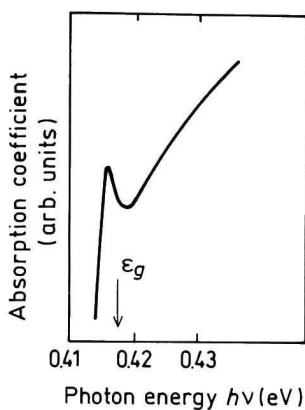


Fig. 7.4.3. Absorption coefficient near the intrinsic absorption edge for *n*-InAs. $T = 4.2$ K (Varfolomeev *et al.* [1975]).

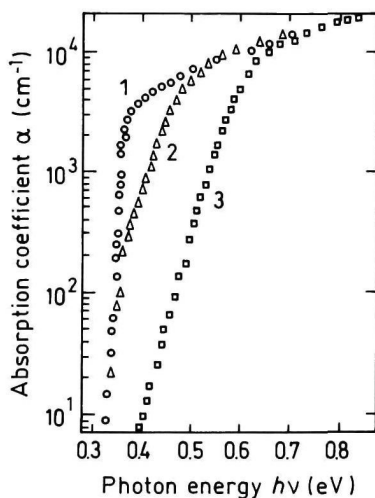


Fig. 7.4.4. Absorption coefficient versus photon energy for different donor concentration, 300 K (Dixon and Ellis [1961]). n (cm^{-3}): 1. 3.6×10^{16} , 2. 6×10^{17} , 3. 3.8×10^{18} .

A ground state Rydberg energy $R_{X1} = 3.5$ meV.

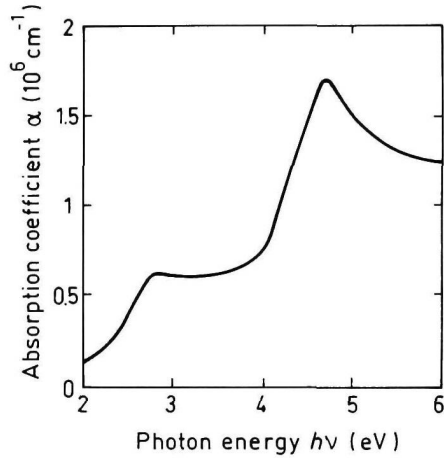


Fig. 7.4.5. Absorption coefficient versus photon energy, $T = 300 \text{ K}$ (Aspnes and Studna [1983]).

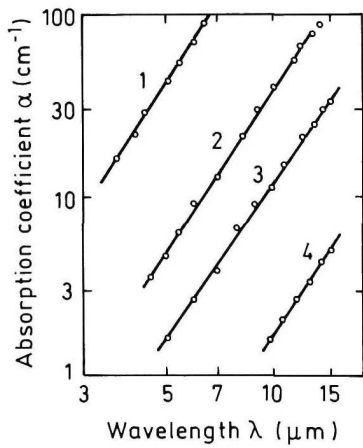


Fig. 7.4.6. Free carrier absorption versus wavelength at different electron concentrations (Dixon [1961]), 300 K . $n_0(\text{cm}^{-3})$: 1. 3.9×10^{18} , 2. 7.8×10^{17} , 3. 2.5×10^{17} , 4. 2.8×10^{16} .

7.5. Thermal Properties

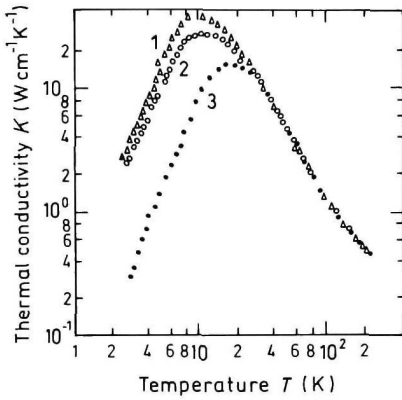


Fig. 7.5.1. Temperature dependences of thermal conductivity (Tamarin and Shalyt [1971]). 1, 2. - n -type samples, 1. $n_0 = 1.6 \times 10^{16} \text{ cm}^{-3}$, 2. $n_0 = 2.0 \times 10^{17} \text{ cm}^{-3}$, 3. p -type sample, $p_0 = 2.0 \times 10^{17} \text{ cm}^{-3}$.

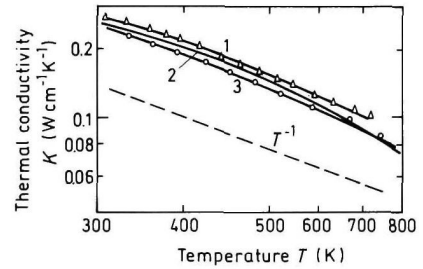
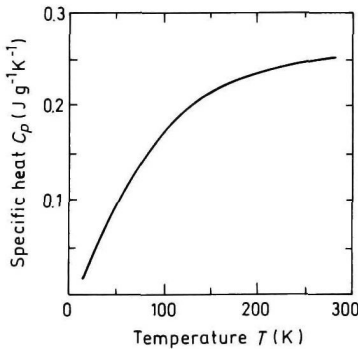


Fig. 7.5.2. Temperature dependences of thermal conductivity for high temperatures (Okhotin *et al.* [1972]). Electron concentration $n_0 (\text{cm}^{-3})$: 1. 5×10^{16} , 2. 2×10^{16} , 3. 3×10^{16} .

Fig. 7.5.3. Temperature dependence of specific heat at constant pressure (Piesbergen [1963]).

For $298 < T < 1215 \text{ K}$

$$C_p = 0.240 + 3.97 \times 10^{-5} T (\text{J g}^{-1} \text{K}^{-1})$$

(Barin *et al.* [1977]).

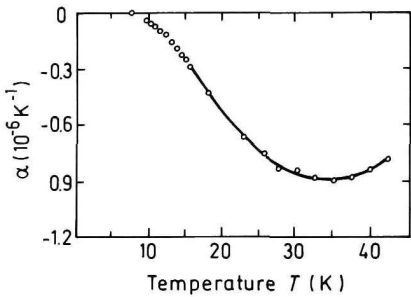


Fig. 7.5.4. Temperature dependence of linear expansion coefficient (low temperatures) (Sparks and Swenson [1967]).

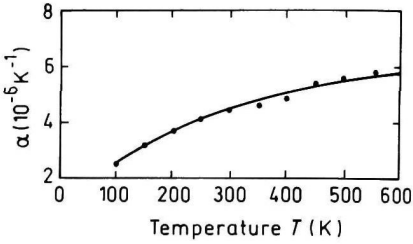


Fig. 7.5.5. Temperature dependence of linear expansion coefficient (high temperatures) (Sirota and Berger [1959]).

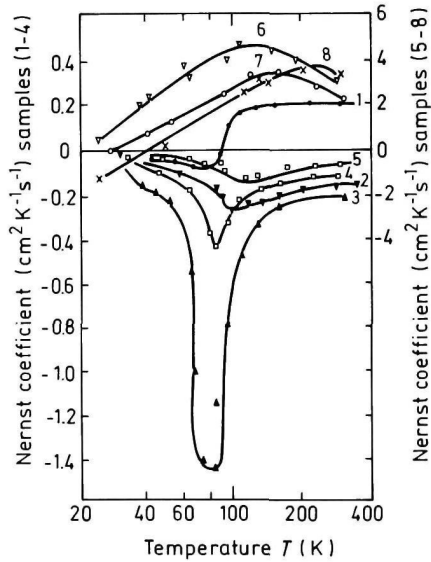


Fig. 7.5.6. Temperature dependences of Nernst coefficient (transverse Nernst-Ettinghausen effect) (Domanskaya *et al.* [1970]). Electron concentration at 77 K $n_0(\text{cm}^{-3})$:

- | | |
|--------------------------|--------------------------|
| 1. 2.96×10^{16} | 2. 4.46×10^{16} |
| 3. 8.43×10^{16} | 4. 4.53×10^{17} |
| 5. 1.56×10^{18} | 6. 2.28×10^{18} |
| 7. 5×10^{18} | 8. 1.68×10^{19} |

Melting point $T_m = 1215 \text{ K}$

Saturated vapor pressure, (in Pascals)

- For 950 K $\sim 2 \times 10^{-3}$
- For 1000 K $\sim 10^{-2}$
- For 1050 K $\sim 10^{-1}$

7.6. Mechanical Properties, Elastic Constants, Lattice Vibrations, Other Properties

Density	5.68 g cm ⁻³
Hardness	3.8 (on the Mohs scale)
Surface microhardness (using Knoop's pyramid test)	430 kg mm ⁻²
Cleavage plane	{110}
Elastic constants at 293 K (Burenkov <i>et al.</i> [1975])	
C_{11}	8.34×10^{11} dyn cm ⁻²
C_{12}	4.54×10^{11} dyn cm ⁻²
C_{44}	3.95×10^{11} dyn cm ⁻²

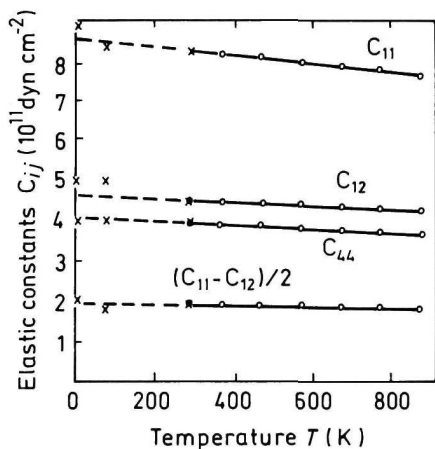


Fig. 7.6.1. Temperature dependences of elastic constants (Burenkov *et al.* [1975]).

For $T = 300$ K

Bulk modulus (compressibility⁻¹)

$$B_s = \frac{C_{11} + 2C_{12}}{3}$$

$$B_s = 5.81 \times 10^{11} \text{ dyn cm}^{-2}$$

Shear modulus

$$C' = (C_{11} - C_{12})/2$$

$$C' = 1.90 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Young's modulus

$$Y_0 = \frac{(C_{11} + 2C_{12})(C_{11} - C_{12})}{(C_{11} + C_{12})}$$

$$Y_0 = 5.14 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Poisson ratio

$$\sigma_0 = \frac{C_{12}}{C_{11} + C_{11}}$$

$$\sigma_0 = 0.35$$

Acoustic Wave Speeds

Wave propagation direction	Wave character	Expression for wave speed	Wave speed (in units of 10^5 cm s^{-1})
[100]	V_L	$(C_{11}/\rho)^{1/2}$	3.83
	V_T	$(C_{44}/\rho)^{1/2}$	2.64
[110]	V_l	$[(C_{11} + C_{12} + 2C_{44})/2\rho]^{1/2}$	4.28
	$V_{t\parallel}$	$V_{t\parallel} = V_T = (C_{44}/\rho)^{1/2}$	2.64
	$V_{t\perp}$	$[(C_{11} - C_{12})/2\rho]^{1/2}$	1.83
[111]	V'_l	$[(C_{11} + 2C_{12} + 4C_{44})/3\rho]^{1/2}$	4.41
	V'_t	$[(C_{11} - C_{12} + C_{44})/3\rho]^{1/2}$	2.13

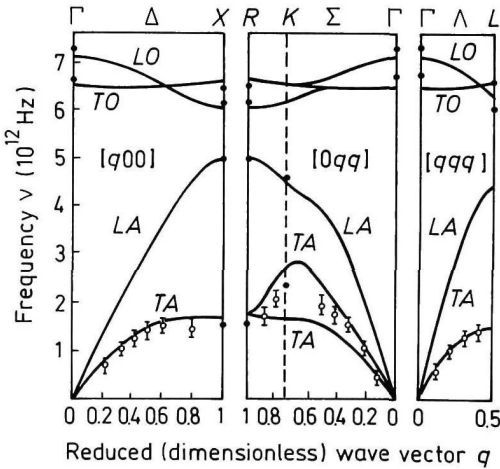


Fig. 7.6.2. Room temperature dispersion curves for acoustic and optical branch phonons. Solid lines are calculated according to overlap shell model (Carles *et al.* [1980]).

Phonon frequencies (in units of 10^{12} Hz)

$\nu_{TO}(\Gamma)$	6.44	$\nu_{LO}(X)$	6.20
$\nu_{LO}(\Gamma)$	7.01	$\nu_{TA}(L)$	1.50
$\nu_{TA}(X)$	1.70	$\nu_{LA}(L)$	4.46
$\nu_{LA}(X)$	4.94	$\nu_{TO}(L)$	6.44
$\nu_{TO}(X)$	6.47	$\nu_{LO}(L)$	6.26

Piezoelectric constant e_{14} $-4.5 \cdot 10^{-2}$ C m $^{-2}$ Electron g -factor

298 K	-17.5
80 K	-15.4

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CHAPTER 8

INDIUM PHOSPHIDE (InP)

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8.1. Basic Parameters at 300 K

Crystal structure		Zinc Blende
Group of symmetry		$T_d^2-F\bar{4}3m$
Number of atoms in 1 cm^3		3.96×10^{22}
Debye temperature	(K)	425
Density	(g cm^{-3})	4.81
Dielectric constant		
static		12.5
high frequency		9.61
Effective electron mass	(in units of m_o)	0.08
Effective hole masses	(in units of m_o)	
heavy		0.6
light		0.089
Electron affinity	(eV)	4.38
Lattice constant	($\text{\AA}$)	5.8687
Optical phonon energy	(eV)	0.043

Band structure and carrier concentration

Energy gap	(eV)	1.344
Energy separation ($E_{\Gamma L}$)		
between Γ and L valleys	(eV)	0.59
Energy separation ($E_{\Gamma X}$)		
between Γ and X valleys	(eV)	0.85
Energy spin-orbital splitting	(eV)	0.11
Intrinsic carrier concentration	(cm^{-3})	1.3×10^7
Intrinsic resistivity	($\Omega \times \text{cm}$)	8.6×10^7
Effective conduction band density of states	(cm^{-3})	5.7×10^{17}
Effective valence band density of states	(cm^{-3})	1.1×10^{19}

Electrical properties

Breakdown field	(V cm^{-1})	$\sim 5 \times 10^5$
Mobility	($\text{cm}^2 \text{V}^{-1} \text{s}^{-1}$)	
electrons		≤ 5400
holes		≤ 200
Diffusion coefficient	($\text{cm}^2 \text{s}^{-1}$)	
electrons		≤ 130
holes		≤ 5
Electron thermal velocity	(m s^{-1})	3.9×10^5
Hole thermal velocity	(m s^{-1})	1.7×10^5

Optical properties

Infrared refractive index		3.1
Radiative recombination coefficient ($\text{cm}^3 \text{s}^{-1}$)		1.2×10^{-10}

Thermal and mechanical properties

Bulk modulus	(dyn cm^{-2})	7.1×10^{11}
Melting point	($^{\circ}\text{C}$)	1060
Specific heat	($\text{J g}^{-1} ^{\circ}\text{C}^{-1}$)	0.31
Thermal conductivity	($\text{W cm}^{-1} ^{\circ}\text{C}^{-1}$)	0.68
Thermal diffusivity	($\text{cm}^2 \text{s}^{-1}$)	0.372
Thermal expansion, linear	($^{\circ}\text{C}^{-1}$)	4.60×10^{-6}

8.2. Band Structure and Carrier Concentration

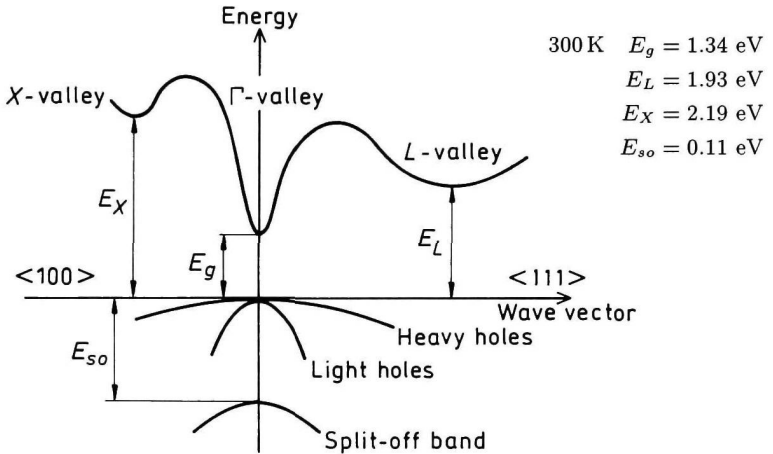


Fig. 8.2.1. Band structure of InP. Important minima of the conduction band and maxima of the valence band.

8.2.1. Temperature Dependences

Temperature dependence of the energy gap

$$E_g = 1.421 - 4.9 \times 10^{-4} \times \frac{T^2}{T + 327} \text{ (eV) }, \quad (8.2.1)$$

where T is temperature in degrees K ($0 < T < 800$).

Temperature dependence of the energy separation between Γ and X valleys

$$E_{\Gamma X} = 0.96 - 3.7 \times 10^{-4} \times T \text{ (eV) }, \quad (8.2.2)$$

where T is temperature in degrees K ($0 < T < 300$).

Effective density of states in the conduction band

$$N_c \simeq 1.1 \times 10^{14} \times T^{3/2} \text{ (cm}^{-3}\text{)} \tag{8.2.3}$$

Effective density of states in the valence band

$$N_v \simeq 2.2 \times 10^{15} \times T^{3/2} \text{ (cm}^{-3}\text{)} . \tag{8.2.4}$$

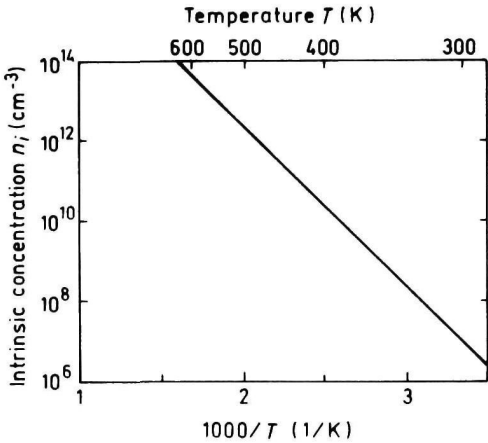


Fig. 8.2.2. The temperature dependence of the intrinsic carrier concentration.

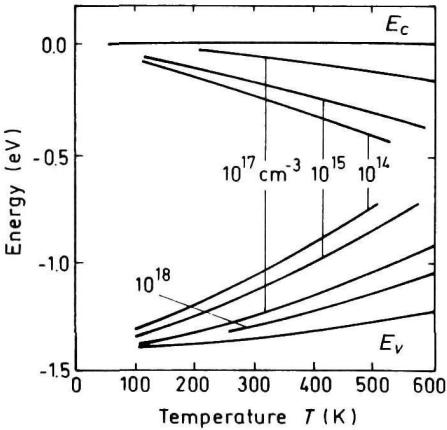


Fig. 8.2.3. Fermi level versus temperature for different concentrations of shallow donors and acceptors.

8.2.2. Dependence on Hydrostatic Pressure

$$\begin{aligned}
 E_g &= E_g(0) + 8.4 \times 10^{-3} P - 1.8 \times 10^{-5} P^2 \text{ (eV)}, \\
 E_L &= E_L(0) + 4.6 \times 10^{-3} P \text{ (eV)}, \\
 E_X &= E_X(0) + 2 \times 10^{-3} P \text{ (eV)},
 \end{aligned}
 \tag{8.2.5}$$

where P is pressure in kbar.

8.2.3. Energy Gap Narrowing at High Doping Levels

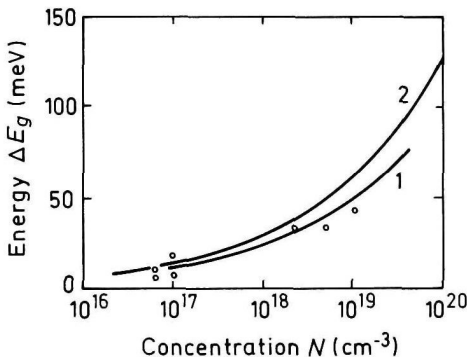


Fig. 8.2.4. Energy gap narrowing versus donor (Curve 1 and experimental points) and acceptor (Curve 2) doping density, 300 K. Curve 1 and experimental points (Bugajski and Lewandowski [1985]), Curve 2 (Jain *et al.* [1990]).

For n -type InP

$$\Delta E_g \simeq 22.5 \times 10^{-9} N_d^{1/3} \text{ (eV)}$$

(Bugajski and Lewandowski [1985]).

For p -type InP

$$\Delta E_g = 10.3 \times 10^{-9} \times N_a^{1/3} + 4.43 \times 10^{-7} \times N_a^{1/4} + 3.38 \times 10^{-12} \times N_a^{1/2} \text{ (eV)}$$

(Jain *et al.* [1990]). (8.2.6)

8.2.4. *Effective Masses*

Electrons

For Γ -valley

$$m_{\Gamma} = 0.08m_0$$

There are 4 equivalent L -valleys in the conduction band:

$m_L = 0.25m_0$ is the effective mass in one L -valley,

$m_{Ld} = 0.63m_0$ is the effective mass of density of states for all L -valleys.

There are 3 equivalent X -valleys in the conduction band:

$m_X = 0.32m_0$ is the effective mass in one X -valley.

$m_{Xd} = 0.66m_0$ is the effective mass of density of states for all X -valleys

Holes

heavy

$$m_h = 0.6m_0$$

light

$$m_{lp} = 0.089m_0$$

split-off band

$$m_{so} = 0.17m_0$$

Effective mass of density of states $m_v = 0.6m_0$

8.2.5. *Donors and Acceptors*

Ionization energies of shallow donors (eV) $\simeq 0.0057$: S, Si, Sn, Ge

Ionization energies of shallow acceptors (eV)

C	0.04
Hg	0.098
Zn	0.035
Cd	0.057
Si	0.03
Cu	0.06
Be	0.03 (MBE)
Mg	0.03 (MBE)
Ge	0.021
Mn	0.27

8.3. Electrical Properties

8.3.1. Mobility and Hall Effect

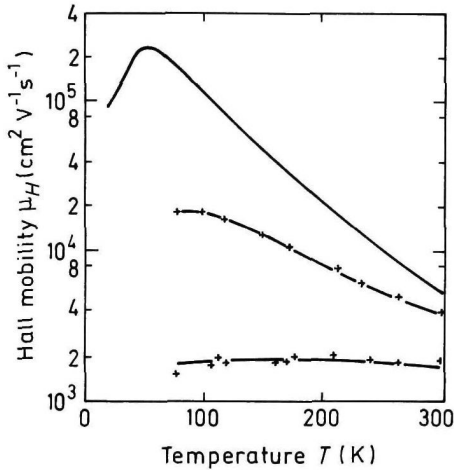


Fig. 8.3.1. Electron Hall mobility versus temperature for different doping levels. Bottom curve - $n_0 = N_d - N_a = 8 \times 10^{17} \text{ cm}^{-3}$, Middle curve - $n_0 = 2 \times 10^{15} \text{ cm}^{-3}$; Top curve - $n_0 = 3 \times 10^{13} \text{ cm}^{-3}$ (Razeghi *et al.* [1988] and Walukiewicz *et al.* [1980]).

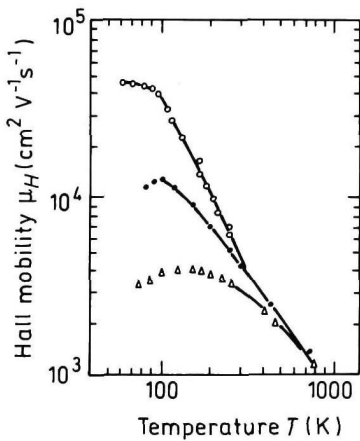


Fig. 8.3.2. Electron Hall mobility versus temperature (high temperatures). Bottom curve - $n_0 = N_d - N_a \approx 3 \times 10^{17} \text{ cm}^{-3}$, Middle curve - $n_0 \approx 1.5 \times 10^{16} \text{ cm}^{-3}$; Top curve - $n_0 \approx 3 \times 10^{15} \text{ cm}^{-3}$ (Galavanov and Siukaev [1970]).

For weakly doped n -InP at temperatures close to 300 K electron drift mobility $\mu_n \approx (4.2 \div 5.4) \times 10^3 \times \left(\frac{300}{T}\right)^2 (\text{cm}^2 \text{ V}^{-1} \text{ s}^{-1})$.

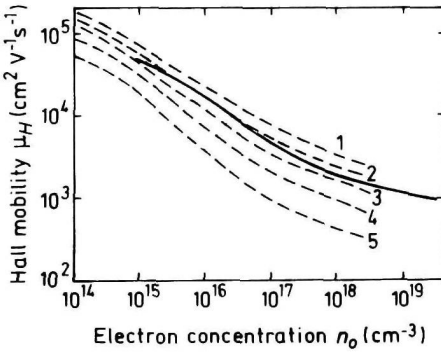


Fig. 8.3.3. Hall mobility versus electron concentration for different compensation ratios $\theta = N_a/N_d$, 77 K. Dashed curves are theoretical calculations: 1. $\theta = 0$, 2. $\theta = 0.2$, 3. $\theta = 0.4$, 4. $\theta = 0.6$, 5. $\theta = 0.8$ (Walukiewicz *et al.* [1980]). Solid line is mean observed values (Anderson *et al.* [1985]).

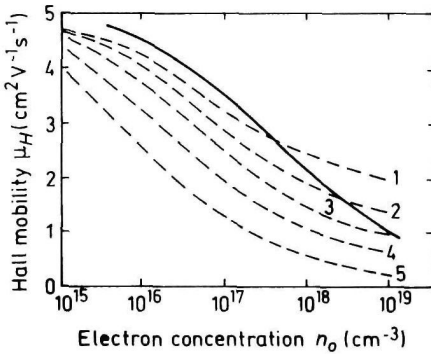


Fig. 8.3.4. Hall mobility versus electron concentration for different compensation ratios $\theta = N_a/N_d$, 300 K. Dashed curves are theoretical calculations: 1. $\theta = 0$, 2. $\theta = 0.2$, 3. $\theta = 0.4$, 4. $\theta = 0.6$, 5. $\theta = 0.8$ (Walukiewicz *et al.* [1980]). Solid line is mean observed values (Anderson *et al.* [1985]).

Approximate formula for electron Hall mobility

$$\mu = \mu_{OH} / [1 + (N_d / 10^{17})^{1/2}] ,$$

where $\mu_{OH} \simeq 5000 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, N_d – in cm^{-3} (Hilsum [1974]).

At 300 K, the electron Hall factor r_n in $n\text{-InP}$ for $N_d > 10^{15} \text{ cm}^{-3}$: $r_n \simeq 1$.

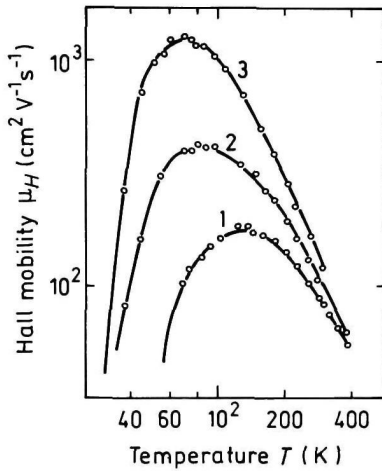


Fig. 8.3.5. Hole Hall mobility versus temperature for different doping (Zn) levels. Hole concentration at 300 K:

1. $1.75 \times 10^{18} \text{ cm}^{-3}$, 2. $3.6 \times 10^{17} \text{ cm}^{-3}$, 3. $4.4 \times 10^{16} \text{ cm}^{-3}$.

$\theta = N_d/N_a \simeq 0.1$ for all samples (Kohanyuk *et al.* [1988]).

For weakly doped *p*-InP at temperatures close to 300 K the hole Hall mobility

$$\mu_{pH} \simeq 150 \times \left(\frac{300}{T} \right)^{2.2} (\text{cm}^2 \text{V}^{-1} \text{s}^{-1}).$$

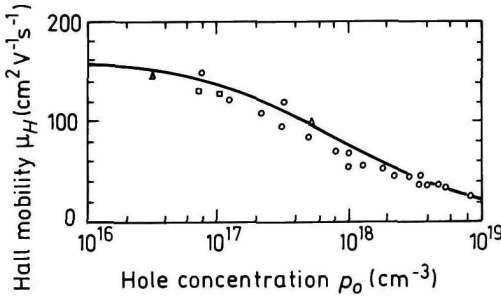


Fig. 8.3.6. Hole Hall mobility versus hole density, 300 K (Wiley [1975]).

The approximate formula for hole Hall mobility

$$\mu_p = \mu_{po} / [1 + (N_a / 2 \times 10^{17})^{1/2}],$$

where $\mu_{po} \simeq 150 \text{ cm}^2 \text{V}^{-1} \text{s}^{-1}$, N_a in cm^{-3}

At 300 K, the hole Hall factor in pure *p*-InP: $r_p \simeq 1$.

8.3.2. Transport Properties in High Electric Field

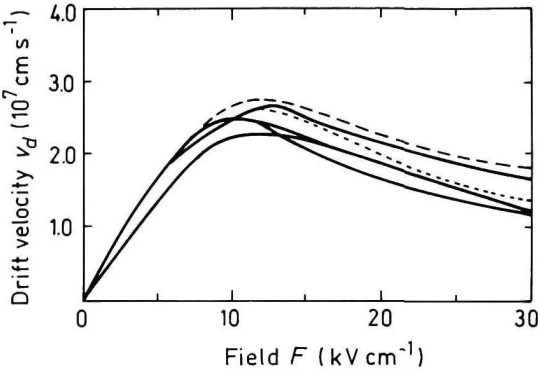


Fig. 8.3.7. Field dependences of the electron drift velocity in InP, 300 K. Solid curves are theoretical calculations. Dashed and dotted curves are measured data (Maloney and Frey [1977] and Gonzalez Sanchez *et al.* [1992]).

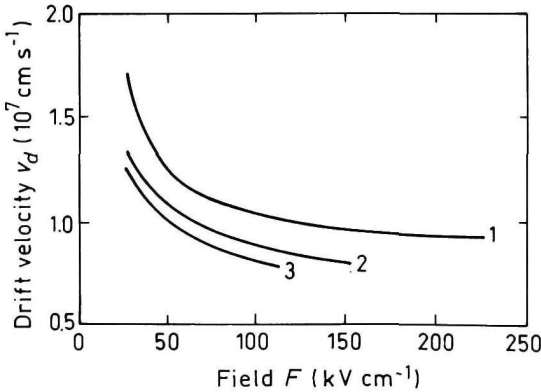


Fig. 8.3.8. The field dependences of the electron drift velocity for high electric fields $T(K)$: 1. 95, 2. 300, 3. 400 (Windhorn *et al.* [1983]).

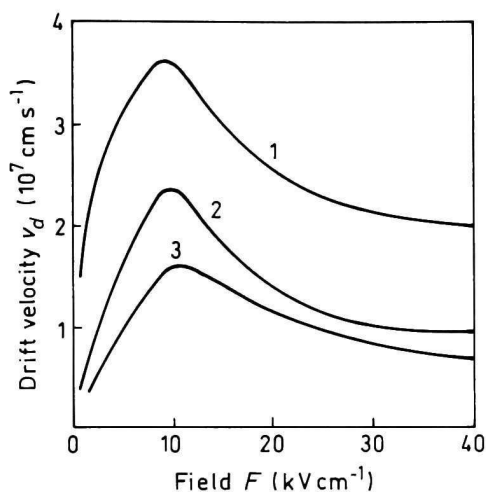


Fig. 8.3.9. Field dependences of the electron drift velocity at different temperatures. Curve 1 – 77 K (Gonzalez Sanchez *et al.* [1992]). Curve 2 – 300 K, Curve 3 – 500 K (Fawcett and Hill [1975]).

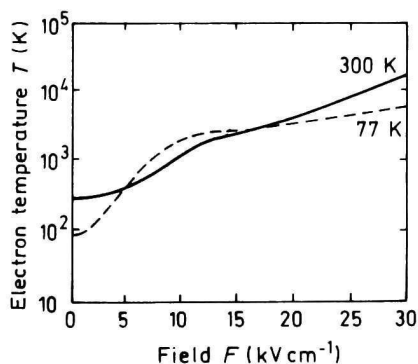


Fig. 8.3.10. Electron temperature versus electric field for 77 K and 300 K (Maloney and Frey [1977]).

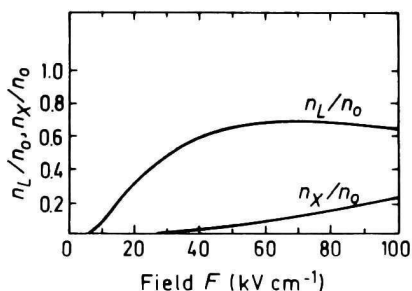


Fig. 8.3.11. Fraction of electrons in L and X valleys n_L/n_0 and n_X/n_0 as a function of electric field, 300 K (Borodovskii and Osadchii [1987]).

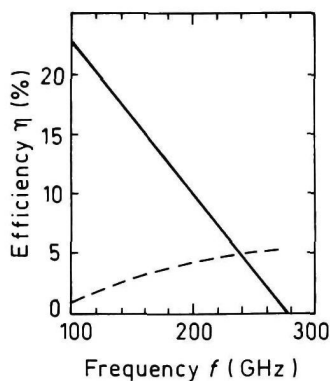


Fig. 8.3.12. Frequency dependence of the efficiency η at the first (solid line) and at the second (dashed line) harmonics in LSA mode. Monte Carlo simulation.

$$F = F_0 + F_1 \times \sin 2\pi ft + F_2 \left(\sin 4\pi ft + \frac{3\pi}{2} \right).$$

$$F_0 = F_1 = 35 \text{ kV cm}^{-1}, F_2 = 10.5 \text{ kV cm}^{-1} \text{ (Borodovskii and Osadchii [1987])}.$$

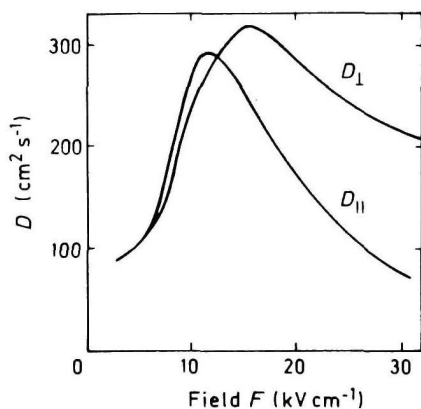


Fig. 8.3.13. Longitudinal ($D \parallel F$) and transverse ($D \perp F$) electron diffusion coefficients at 300 K. Ensemble Monte Carlo simulation (Aishima and Fukushima [1983]).

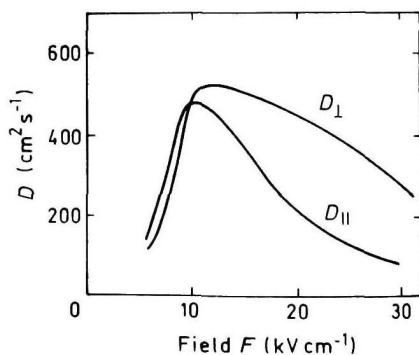


Fig. 8.3.14. Longitudinal ($D \parallel F$) and transverse ($D \perp F$) electron diffusion coefficients at 77 K. Ensemble Monte Carlo simulation (Aishima and Fukushima [1983]).

8.3.3. Impact Ionization

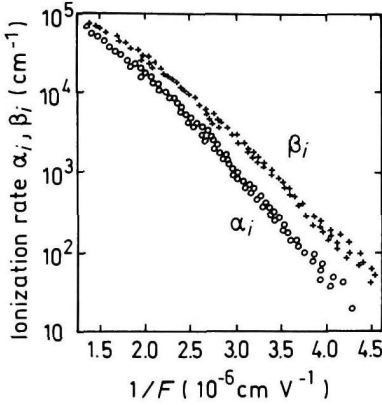


Fig. 8.3.15. The dependences of ionization rates for electrons α_i and holes β_i versus $1/F$, 300 K (Cook *et al.* [1982]).

The dependence of ionization rates α_i and β_i on crystal orientation has not been found.

At 300 K, and $2.2 \times 10^5 \text{ V cm}^{-1} \leq F \leq 8 \times 10^5 \text{ V cm}^{-1}$

For electrons

$$\alpha_i = \alpha_0 \times \exp[\delta_n - \sqrt{\delta_n^2 + (F_{no}/F)^2}] \quad (8.3.1)$$

where $\alpha_0 = 5.5 \times 10^5 \text{ cm}^{-1}$, $\delta_n = 2.88$, $F_{no} = 3.04 \times 10^6 \text{ V cm}^{-1}$.

For holes

$$\beta_i = \beta_0 \times \exp[\delta_p - \sqrt{\delta_p^2 + (F_{po}/F)^2}] \quad (8.3.2)$$

where $\beta_0 = 2.42 \times 10^5 \text{ cm}^{-1}$, $\delta_p = 6.80$, $F_{po} = 3.14 \times 10^6 \text{ V cm}^{-1}$ (Kyuregyan and Yurkov [1989]).

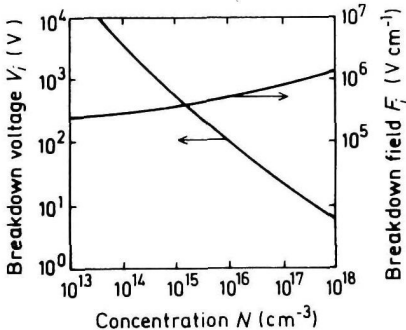


Fig. 8.3.16. Breakdown voltage and breakdown field versus doping density of an abrupt p - n junction, 300 K (Kyuregyan and Yurkov [1989]).

8.3.4. Recombination Parameters

Pure *n*-type material ($n_0 \simeq 10^{14} \text{ cm}^{-3}$)

The longest lifetime of holes $\tau_p \sim 3 \times 10^{-6} \text{ s}$
Diffusion length $L_p = (D_p \times \tau_p)^{1/2}$ $L_p \sim 40 \text{ }\mu\text{m}$

Pure *p*-type material ($p_0 \simeq 10^{15} \text{ cm}^{-3}$)

(a) Low injection level
The longest lifetime of electrons $\tau_n \sim 2 \times 10^{-9} \text{ s}$
Diffusion length $L_n = (D_n \times \tau_n)^{1/2}$ $L_n \sim 8 \text{ }\mu\text{m}$

(b) High injection level (filled traps)
The longest lifetime of electrons $\tau \sim 10^{-8} \text{ s}$
Diffusion length $L_n \sim 25 \text{ }\mu\text{m}$

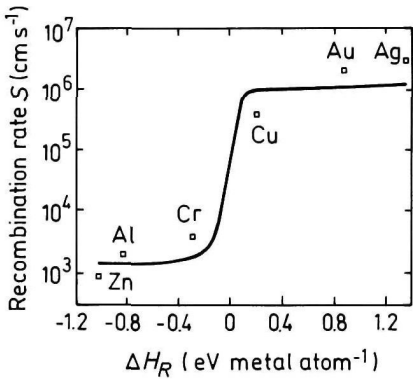


Fig. 8.3.17. Surface recombination velocity versus the heat of reaction per atom of each metal phosphide ΔH_R (Rosenwaks *et al.* [1990]).

If the surface Fermi level E_{FS} is pinned close to midgap ($E_{FS} \simeq E_g/2$) the surface recombination velocity increases from $\sim 5 \times 10^3 \text{ cm s}^{-1}$ for doping level $n_0 \sim 3 \times 10^{15} \text{ cm}^{-3}$ to $\sim 10^6 \text{ cm s}^{-1}$ for doping level $n_0 \sim 3 \times 10^{18} \text{ cm}^{-3}$ (Bothra *et al.* [1991]).

Radiative recombination coefficient 300 K – $1.2 \times 10^{-10} \text{ cm}^3 \text{ s}^{-1}$
Auger coefficient 300 K – $\sim 9 \times 10^{-31} \text{ cm}^6 \text{ s}^{-1}$

8.4. Optical Properties

Infrared refractive index

$$n_{\infty} = (k_{\infty})^{1/2} = 3.075 \times (1 + 2.7 \times 10^{-5} T) \quad (8.4.1)$$

For 300 K $n_{\infty} = 3.1$

Long-wave TO phonon energy at 300 K

$$\hbar\nu_{TO} = 38.1 \text{ meV}$$

Long-wave LO phonon energy at 300 K

$$\hbar\nu_{LO} = 42.6 \text{ meV}$$

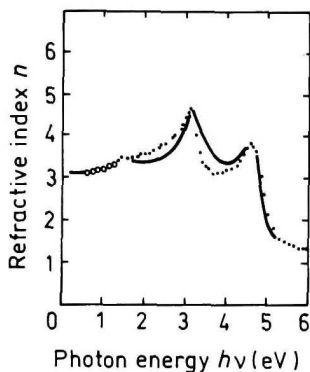


Fig. 8.4.1. Refractive index n versus photon energy. Solid curve is theoretical calculation. Points represent experimental data, 300 K (Adachi [1989]).

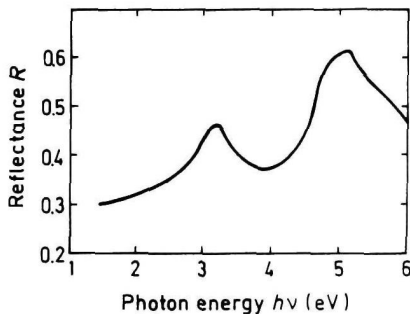


Fig. 8.4.2. Normal incidence reflectivity versus photon energy, 300 K (Aspnes and Studna [1983]).

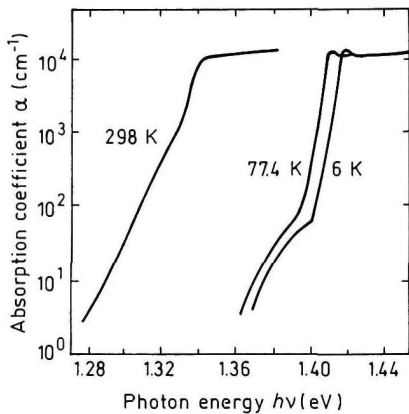


Fig. 8.4.3. Intrinsic absorption coefficient near the intrinsic absorption edge for different temperatures. n -InP. $n_0 = 5 \times 10^{15} \text{ cm}^{-3}$ (Turner *et al.* [1964]).

A ground state Rydberg energy $R_{X1} = 5.0 \text{ meV}$.

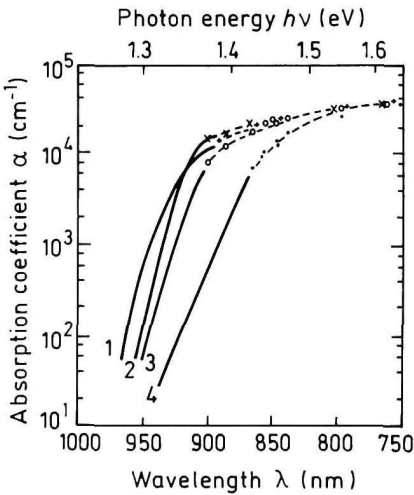


Fig. 8.4.4. Intrinsic absorption edge at 296 K at different doping levels (Burkhard *et al.* [1982]). 1. p -type sample, $p_0 = 1.1 \times 10^{18} \text{ cm}^{-3}$, 2 ÷ 4. n -type samples, 2. $n_0 = 7.4 \times 10^{16} \text{ cm}^{-3}$, 3. $n_0 = 1.9 \times 10^{18} \text{ cm}^{-3}$, 4. $n_0 = 7 \times 10^{18} \text{ cm}^{-3}$.

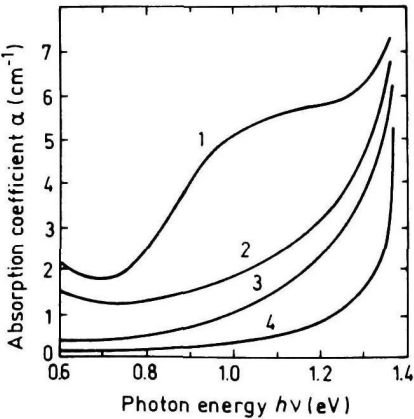


Fig. 8.4.5. Intrinsic absorption edge at 77 K for n -InP at different doping levels (Bugajski and Lewandowski [1985]). 1. $n_0 = 10^{19} \text{ cm}^{-3}$, 2. $n_0 = 5 \times 10^{18} \text{ cm}^{-3}$, 3. $n_0 = 2 \times 10^{18} \text{ cm}^{-3}$, 4. $n_0 = 9.6 \times 10^{16} \text{ cm}^{-3}$.

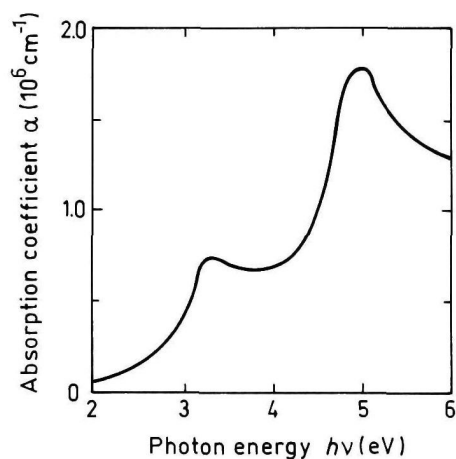


Fig. 8.4.6. The absorption coefficient versus photon energy, 300 K (Aspnes and Studna [1983]).

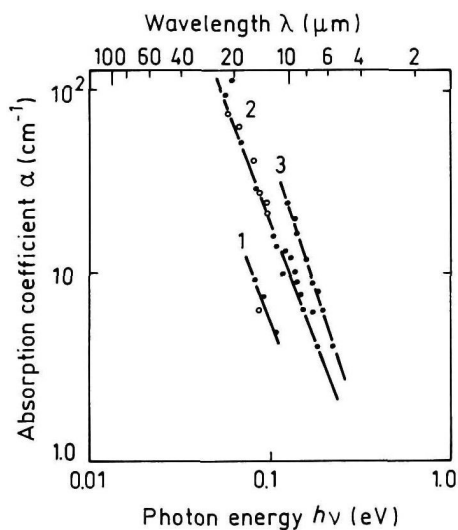


Fig. 8.4.7. Free carrier absorption versus photon energy at different doping levels, 300 K (Newman [1958]). Electron concentration n_0 (cm^{-3}): 1. 4×10^{16} , 2. 2×10^{17} , 3. 4×10^{17} .

8.5. Thermal Properties

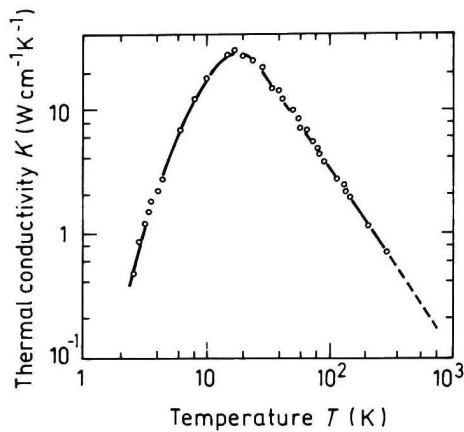


Fig. 8.5.1. Temperature dependence of thermal conductivity. n -type samples, $n_0 = 2 \times 10^{16} \text{ cm}^{-3}$ (Aliev *et al.* [1965]).

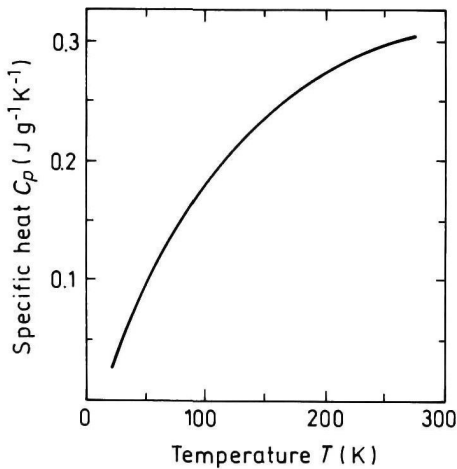


Fig. 8.5.2. Temperature dependence of specific heat at constant pressure (Piesbergen [1963]).

For $298 < T < 910 \text{ K}$

(Barin *et al.* [1977]).

$$C_p = 0.28 + 10^{-4} \times T \quad (\text{J g}^{-1} \text{K}^{-1})$$

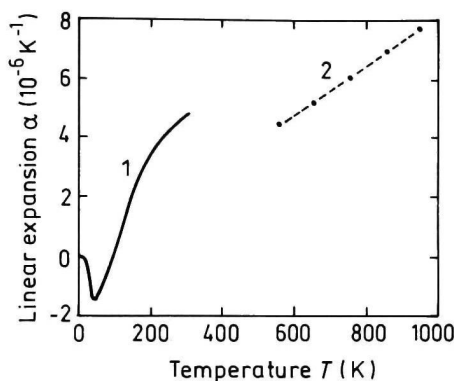


Fig. 8.5.3. Temperature dependence of linear expansion coefficient α . 1. Soma *et al.* [1982], 2. Glazov *et al.* [1977].

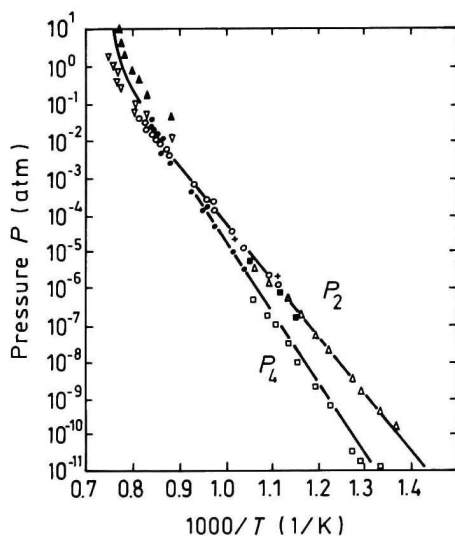


Fig. 8.5.4. Temperature dependences of saturation vapor pressure (Panish and Arthur [1970]).

Melting point $T_m = 1333$ K

For $0 < P < 40$ kbar

$$T_m = 1333 - 2.0 \times P \quad (P \text{ in kbar}).$$

(Glazov *et al.* [1977]).

8.6. Mechanical Properties, Elastic Constants,
Lattice Vibrations, Other Properties

Density	4.81 g cm ⁻³
Surface microhardness (using Knoop's pyramid test)	~ 460 kg mm ⁻²
Cleavage plane	{100}
Elastic constants at 300 K (in units of 10 ¹¹ dyn cm ⁻²):	
$C_{11} = 10.11$; $C_{12} = 5.61$; $C_{44} = 4.56$ (Nichols <i>et al.</i> [1980]).	
Bulk modulus	$B_s = 7.11 \times 10^{11}$ dyn cm ⁻²
Shear modulus	$C' = 2.25 \times 10^{11}$ dyn cm ⁻²
[100] Young's modulus	$Y_0 = 6.11 \times 10^{11}$ dyn cm ⁻²
[100] Poisson ratio	$\sigma_0 = 0.36$

Acoustic Wave Speeds

Wave propagation direction	Wave character	Expression for wave speed	Wave speed (in units of 10 ⁵ cm s ⁻¹)
[100]	V_L	$(C_{11}/\rho)^{1/2}$	4.58
	V_T	$(C_{44}/\rho)^{1/2}$	3.08
[110]	V_l	$[(C_{11} + C_{12} + 2C_{44})/2\rho]^{1/2}$	5.08
	$V_{t\parallel}$	$V_{t\parallel} = V_T = (C_{44}/\rho)^{1/2}$	3.08
	$V_{t\perp}$	$[(C_{11} - C_{12})/2\rho]^{1/2}$	2.16
[111]	V_l'	$[(C_{11} + 2C_{12} + 4C_{44})/3\rho]^{1/2}$	5.23
	V_t'	$[(C_{11} - C_{12} + C_{44})/3\rho]^{1/2}$	2.51

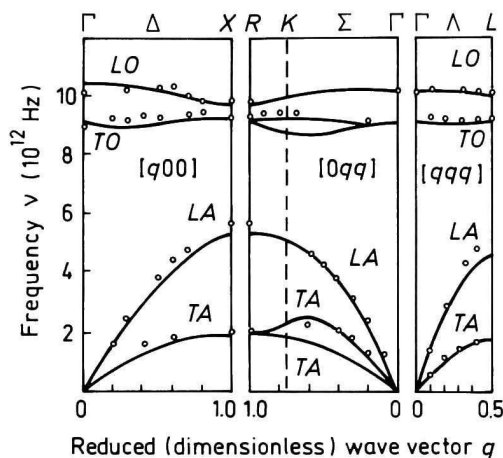


Fig. 8.6.1. Room temperature dispersion curves for acoustic and optical branch phonons. Solid lines are calculated according to overlap shell model (Borchers *et al.* [1975]).

Phonon frequencies (in units of 10^{12} Hz) (Suto and Nashizawa [1990])

$\nu_{TO}(\Gamma)$	9.2	$\nu_{LO}(X)$	9.95
$\nu_{LO}(\Gamma)$	10.3	$\nu_{TA}(L)$	1.65
$\nu_{TA}(X)$	2.05	$\nu_{LA}(L)$	5.0
$\nu_{LA}(X)$	5.8	$\nu_{TO}(L)$	9.5
$\nu_{TO}(X)$	9.7	$\nu_{LO}(L)$	10.2

Piezoelectric constant: e_{14}

$$-3.5 \times 10^{-2} \text{ C m}^{-2}$$

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CHAPTER 9

INDIUM ANTIMONIDE (InSb)

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St. Petersburg, Russia

9.1. Basic Parameters

9.1.1. *Basic Parameters at 300 K*

Crystal structure		Zinc Blende
Group of symmetry		$T_d^2-F\bar{4}3m$
Number of atoms in 1 cm^3		2.94×10^{22}
Debye temperature	(K)	160
Density	(g cm^{-3})	5.77
Dielectric constant		
static		16.8
high frequency		15.7
Effective electron masses	(in units of m_o)	0.014
Effective hole masses	(in units of m_o)	
heavy		0.43
light		0.015
Electron affinity	(eV)	4.59
Lattice constant	($\text{\AA}$)	6.479
Optical phonon energy	(eV)	0.025

Band structure and carrier concentration

Energy gap	(eV)	0.17
Energy separation ($E_{\Gamma L}$)		
between Γ and L valleys	(eV)	0.51
Energy separation ($E_{\Gamma X}$)		
between Γ and X valleys	(eV)	0.83
Energy spin-orbital splitting	(eV) ($\Gamma_{8V} - \Gamma_{7V}$)	0.80
Intrinsic carrier concentration	(cm^{-3})	2×10^{16}
Intrinsic resistivity	($\Omega \times \text{cm}$)	4×10^{-3}
Effective conduction band density of states		
	(cm^{-3})	4.2×10^{16}
Effective valence band density of states		
	(cm^{-3})	7.3×10^{18}

Electrical properties

Breakdown field	(V cm^{-1})	$\simeq 10^3$
Mobility	($\text{cm}^2 \text{V}^{-1} \text{s}^{-1}$)	
electrons		$\leq 7.7 \times 10^4$
holes		≤ 850
Diffusion coefficient	($\text{cm}^2 \text{s}^{-1}$)	
electrons		$\leq 2 \times 10^3$
holes		≤ 22
Electron thermal velocity	(m s^{-1})	9.8×10^5
Hole thermal velocity	(m s^{-1})	1.8×10^5

Optical properties

Infrared refractive index		4.0
Radiative recombination coefficient ($\text{cm}^3 \text{s}^{-1}$)		5×10^{-11}

Thermal and mechanical properties

Bulk modulus	(dyn cm^{-2})	4.7×10^{11}
Melting point	($^{\circ}\text{C}$)	527
Specific heat	($\text{J g}^{-1} ^{\circ}\text{C}^{-1}$)	0.2
Thermal conductivity	($\text{W cm}^{-1} ^{\circ}\text{C}^{-1}$)	0.18
Thermal diffusivity	($\text{cm}^2 \text{s}^{-1}$)	0.16
Thermal expansion, linear	($^{\circ}\text{C}^{-1}$)	5.37×10^{-6}

9.1.2. Basic Parameters at 77 K

Debye temperature	(K)	220
Lattice constant	(Å)	6.472

Band structure and carrier concentration

Energy gap	(eV)	0.23
Intrinsic carrier concentration	(cm ⁻³)	1×10^9
Intrinsic resistivity	(Ω × cm)	5.2×10^3
Effective conduction band density of states	(cm ⁻³)	5.4×10^{15}
Effective valence band density of states	(cm ⁻³)	9.5×10^{17}

Electrical properties

Breakdown field	(V cm ⁻¹)	$\simeq 2.5 \times 10^2$
Mobility	(cm ² V ⁻¹ s ⁻¹)	
electrons		$\leq 1.2 \times 10^6$
holes		$\leq 10^4$
Diffusion coefficient	(cm ² s ⁻¹)	
electrons		$\leq 8 \times 10^3$
holes		≤ 65
Electron thermal velocity	(ms ⁻¹)	5×10^5
Hole thermal velocity	(ms ⁻¹)	0.9×10^5

Optical properties

Infrared refractive index		3.9
Radiative recombination coefficient	(cm ³ s ⁻¹)	2.5×10^{-9}

Thermal and mechanical properties

Specific heat	(J g ⁻¹ °C ⁻¹)	0.14
Thermal conductivity	(W cm ⁻¹ °C ⁻¹)	1.0
Thermal diffusivity	(cm ² s ⁻¹)	1.24
Thermal expansion, linear	(°C ⁻¹)	1.6×10^{-6}

9.2. Band Structure and Carrier Concentration

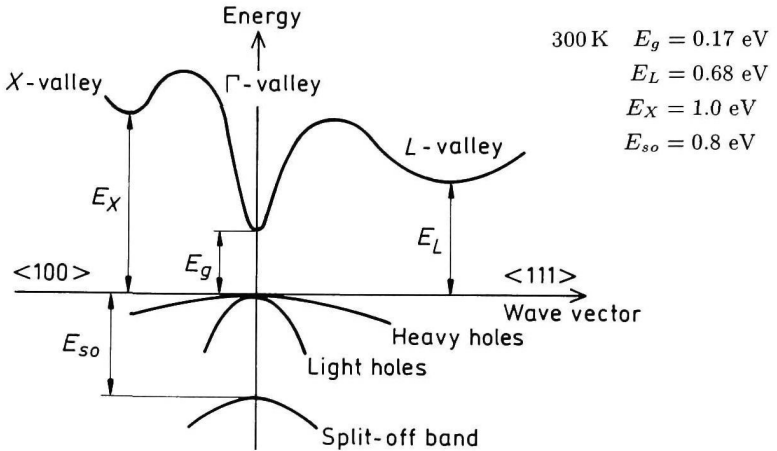


Fig. 9.2.1. Band structure of InSb. Important minima of the conduction band and maxima of the valence band.

9.2.1. Temperature Dependences

Temperature dependence of the energy gap (Littler and Seiger [1985])

$$E_g = 0.24 - 6 \times 10^{-4} \times \frac{T^2}{T + 500} \text{ (eV) ,} \quad (9.2.1)$$

where T is temperature in degrees K ($0 < T < 300$).

Effective density of states in the conduction band

$$N_c \simeq 8 \times 10^{12} \times T^{3/2} \text{ (cm}^{-3}\text{)} \quad (9.2.2)$$

Effective density of states in the valence band

$$N_v \simeq 1.4 \times 10^{15} \times T^{3/2} \text{ (cm}^{-3}\text{)} . \quad (9.2.3)$$

Intrinsic carrier concentration

$$n_i = (N_c \times N_v)^{1/2} \times \exp\left(-\frac{E_g}{2k_B \times T}\right). \quad (9.2.4)$$

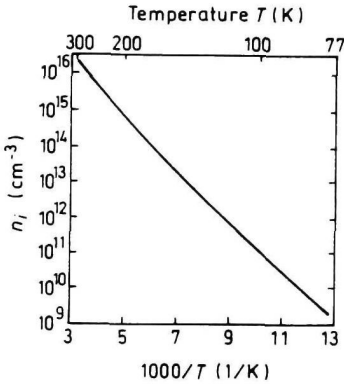


Fig. 9.2.2. The temperature dependence of the intrinsic carrier concentration.

For $200 \text{ K} < T < 800 \text{ K}$

$$n_i \simeq 2.9 \times 10^{11} (2400 - T)^{3/4} \times (1 + 2.7 \times 10^{-4} \times T) \times T^{1.5} \times \exp\left(-\frac{0.129 - 1.5 \times 10^{-4} T}{k_B \times T}\right) \quad (\text{cm}^{-3}) \quad (9.2.5)$$

(Oszwaldowski and Zimpel [1988]).

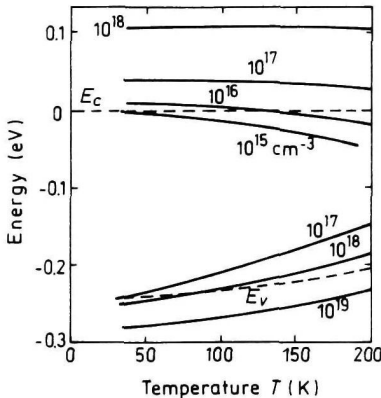


Fig. 9.2.3. Fermi level versus temperature for different concentrations of shallow donors and acceptors.

9.2.2. Dependences on Hydrostatic Pressure

$$E_g \simeq E_g(0) + 13.7 \times 10^{-3} P - 3.6 \times 10^{-5} P^2 \text{ (eV),}$$
$$E_L \simeq E_L(0) + 4.7 \times 10^{-3} P - 1.1 \times 10^{-5} P^2 \text{ (eV),}$$
$$E_X \simeq E_X(0) - 3.5 \times 10^{-3} P + 0.64 \times 10^{-5} P^2 \text{ (eV),}$$

(9.2.6)

where P is pressure in kbar (Van Camp *et al.* [1990]).

9.2.3. Effective Masses

Electrons

For Γ -valley

$m_\Gamma = 0.014m_0$

Non-parabolicity

$$E(1 + \alpha E) = \frac{\hbar^2 k^2}{2m_\Gamma};$$

$$\alpha = 4.1 \text{ (eV)}^{-1}$$

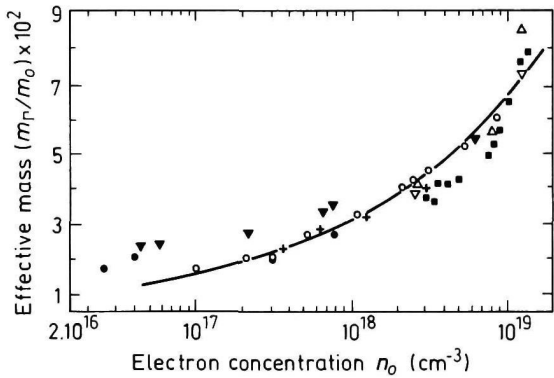


Fig. 9.2.4. Electron effective mass versus electron concentration (Zawadzki [1974]).

In the L -valley, effective mass of density of states $m_L = 0.25m_0$

Holes

heavy

$m_h = 0.43m_0$

light

$m_{lp} = 0.015m_0$

split-off band

$m_{so} = 0.19m_0$

Effective mass of density of states $m_v = 0.43m_0$

9.2.4. Donors and Acceptors

Ionization energies of shallow donors ~ 0.0007 (eV): Se, S, Te.

Ionization energies of shallow acceptors (eV):

Cd	0.01
Zn	0.01
Cr	0.07
Cu ^o	0.028
Cu ⁻	0.056

9.3. Electrical Properties

9.3.1. Mobility and Hall Effect

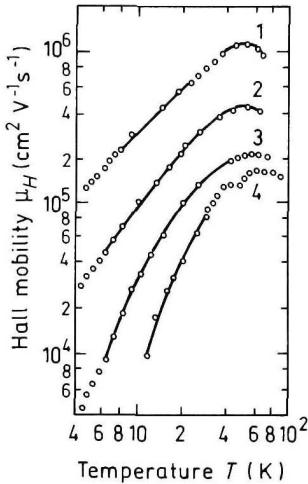


Fig. 9.3.1. Electron Hall mobility versus temperature for different doping levels and different compensation ratios $\theta = N_a/N_d$.

1. $N_d = 3.85 \times 10^{14} \text{ cm}^{-3}$, $\theta = 0.5$
 2. $N_d = 8.5 \times 10^{14} \text{ cm}^{-3}$, $\theta = 0.88$
 3. $N_d = 9.5 \times 10^{14} \text{ cm}^{-3}$, $\theta = 0.98$
 4. $N_d = 1.35 \times 10^{15} \text{ cm}^{-3}$, $\theta = 0.99$
- (Yaremenko *et al.* [1973]).

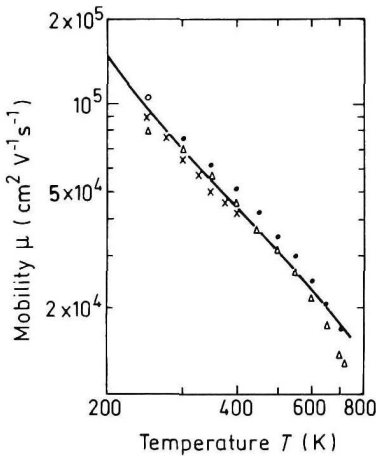


Fig. 9.3.2. Electron mobility versus temperature (high temperatures).

Solid line is theoretical calculation for electron drift mobility. Experimental data are Hall mobilities. (Rode [1971]).

For pure n -InSb at $T \geq 200 \text{ K}$

$$\mu_{nH} \simeq 7.7 \times 10^4 \times \left(\frac{T}{300} \right)^{-1.66} (\text{cm}^2 \text{ V}^{-1} \text{ s}^{-1}).$$

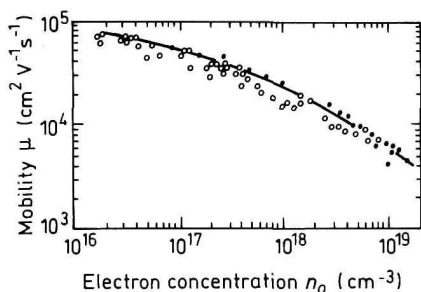


Fig. 9.3.3. Electron mobility versus electron concentration, 300 K (Litwin-Staszewska *et al.* [1981]).

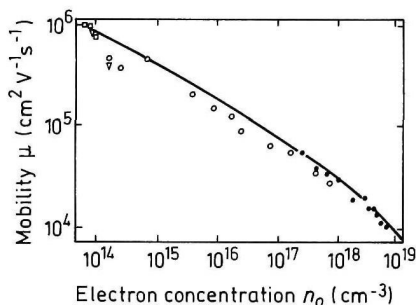


Fig. 9.3.4. Electron mobility versus electron concentration, 77 K (Litwin-Staszewska *et al.* [1981]).

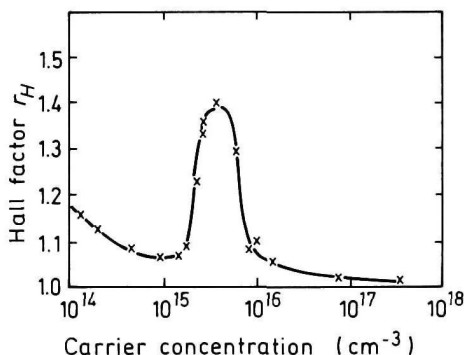


Fig. 9.3.5. The electron Hall factor versus carrier concentration, 77 K (Baranskii and Gorodnichii [1969]).

Maximal electron mobility for pure *n*-InSb

77 K – $1.2 \times 10^6 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$

300 K – $7.7 \times 10^4 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$

Maximal electron mobility for InSb grown on GaAs substrate

77 K – $1.5 \times 10^5 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ ($n_0 = 2.2 \times 10^{15} \text{ cm}^{-3}$)

300 K – $7.0 \times 10^4 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ ($n_0 = 2.0 \times 10^{16} \text{ cm}^{-3}$)

Maximal electron mobility for InSb grown on InP substrate

77 K – $1.1 \times 10^5 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$

300 K – $7.0 \times 10^4 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$

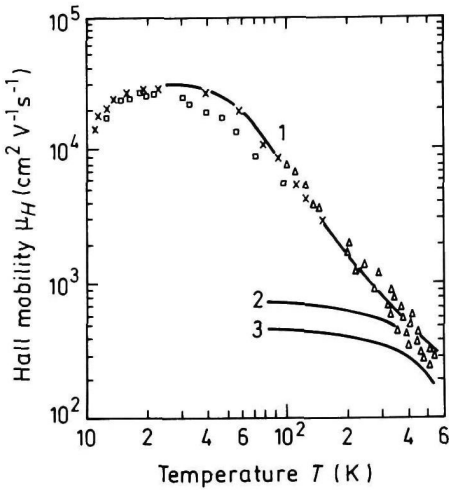


Fig. 9.3.6. Hole Hall mobility versus temperature for different hole concentrations. p_0 (cm^{-3}): 1. 8×10^{14} , 2. 3.15×10^{18} , 3. 2.5×10^{19} (Zimpel *et al.* [1989] and Filipchenko and Bolshakov [1976]).

For pure $p\text{-InSb}$ at $T > 60 \text{ K}$

$$\mu_{pH} \approx 850 \times \left(\frac{T}{300} \right)^{-1.8} (\text{cm}^2 \text{V}^{-1} \text{s}^{-1}).$$

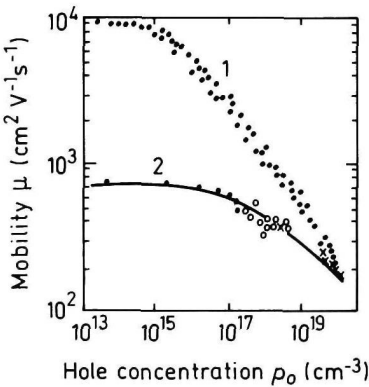


Fig. 9.3.7. Hall mobility versus hole concentration: 1. 77 K (Filipchenko and Bolshakov [1976]), 2. 290 K (Wiley [1975]).

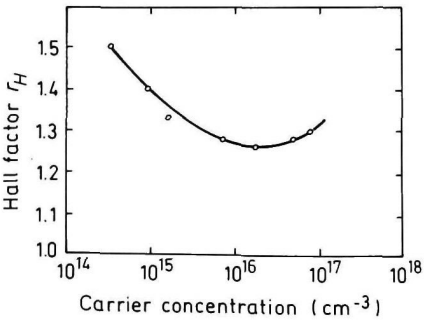


Fig. 9.3.8. The hole Hall factor versus carrier concentration, 77 K (Baranskii and Gorodnichii [1969]).

9.3.2. Transport Properties in High Electric Field

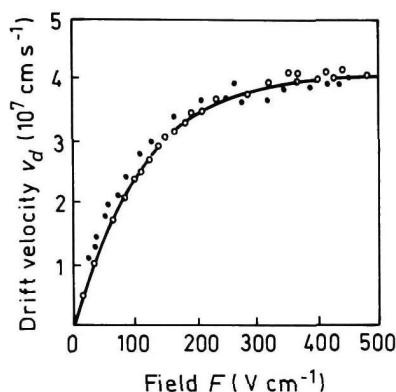


Fig. 9.3.9. Field dependence of the electron drift velocity, 77 K. The solid line is the Monte Carlo calculation. Points are experimental data (Asauskas *et al.* [1980]).

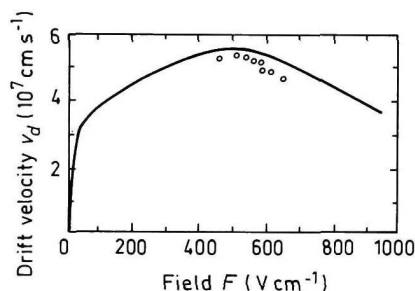


Fig. 9.3.10. Field dependence of the electron drift velocity, 77 K. The solid line is the Monte Carlo calculation. Points show the experimental results (Neukermans and Kino [1973]).

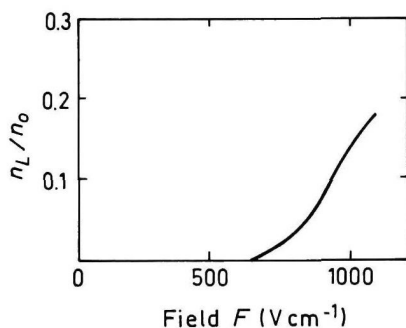


Fig. 9.3.11. Fraction of electrons in the L valley as a function of electric field F , 77 K (Asauskas *et al.* [1980]).

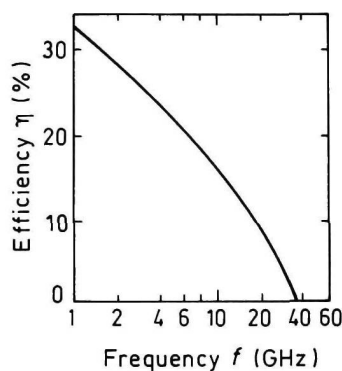


Fig. 9.3.12. Frequency dependence of the efficiency in LSA mode $F_0 = F + F_1 \sin 2\pi ft$: $F_0 = 2.5 \text{ kV cm}^{-1}$ (Prokhorov *et al.* [1977]).

9.3.3. Impact Ionization

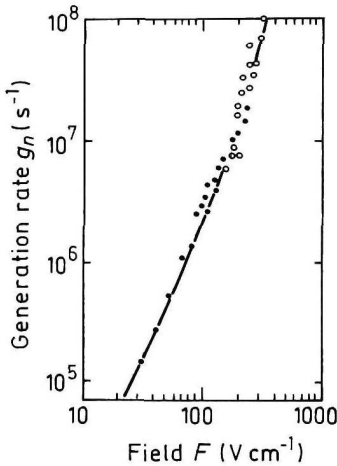


Fig. 9.3.13. The dependence of the generation rate for electrons g_n versus the electric field F , 300 K (Vorobyev *et al.* [1983]).

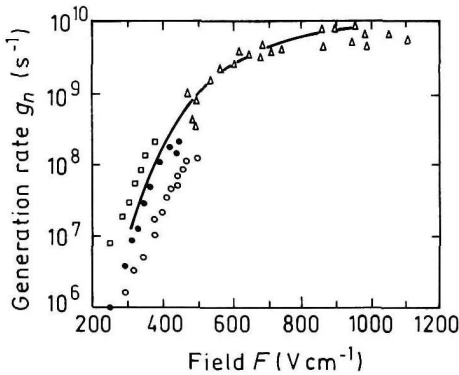


Fig. 9.3.14. The dependence of the generation rate for electrons g_n versus the electric field F , 77 K (Krotkus and Dobrovolskis [1988]).

For 300 K, for $30 \text{ V cm}^{-1} < F < 300 \text{ V cm}^{-1}$

$$g_n(F) = 126 \times F^2 \times \exp(F/160) \text{ (s}^{-1}\text{)}, \quad (9.3.1)$$

where F is in V cm^{-1} .

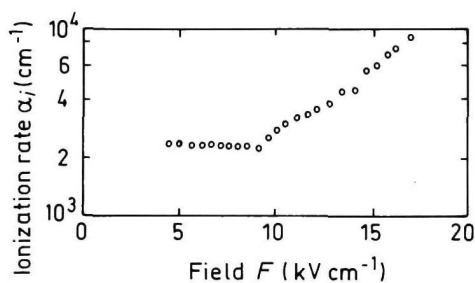


Fig. 9.3.15. The dependence of the ionization rate for electrons α_i versus the electric field F , 78 K (Gavrushko *et al.* [1978]).

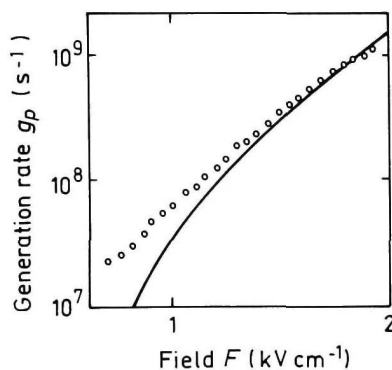


Fig. 9.3.16. The dependence of the generation rate for holes g_p versus the electric field F , 77 K (Adomaitis *et al.* [1985]).

9.3.4. Recombination Parameters

For pure InSb at $T \geq 250\text{ K}$ lifetime of carriers (electrons and holes) is determined by Auger recombination:

$$\tau_n = \tau_p \simeq 1/Cn_i^2, \tag{9.3.2}$$

where $C \simeq 5 \times 10^{-26} \text{ cm}^6 \text{ s}^{-1}$ is the Auger coefficient. n_i is the intrinsic carrier concentration (see Eq. (9.2.5)).

For $T = 300\text{ K}$

$$\tau_n = \tau_p \simeq 5 \times 10^{-8} \text{ s}$$

At $T = 77\text{ K}$ for pure InSb

$n\text{-type: the lifetime of holes}$

$p\text{-type: the lifetime of electrons}$

$\tau_p \sim 10^{-6} \text{ s}$

$\tau_n \sim 10^{-10} \text{ s}$

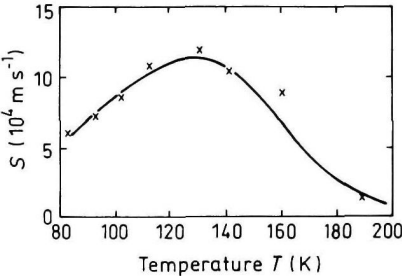


Fig. 9.3.17. Temperature dependence of surface recombination velocity for p -InSb (Euthymiou *et al.* [1981]).

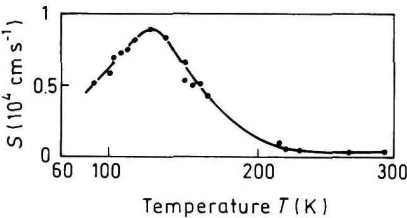


Fig. 9.3.18. Temperature dependence of surface recombination velocity for n -InSb (Skountzos and Euthymiou [1976]).

Radiative recombination coefficient
Auger coefficient

$B \sim 5 \times 10^{-11} \text{ cm}^3 \text{ s}^{-1}$

$C \sim 5 \times 10^{-26} \text{ cm}^6 \text{ s}^{-1}$

9.4. Optical Properties

Infrared refractive index

$$n_{\infty} = (k_{\infty})^{1/2} \simeq 4.0 \quad (\text{for } 300 \text{ K}) \quad (9.4.1)$$

For $120 \text{ K} < T < 360 \text{ K}$

$$\frac{1}{n_{\infty}} \frac{dn_{\infty}}{dT} = 1.6 \times 10^{-4} \text{ K}^{-1} \quad (9.4.2)$$

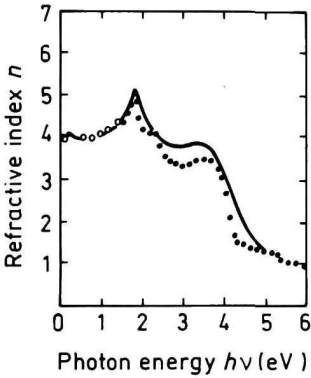


Fig. 9.4.1. Refractive index n versus photon energy, 300 K (Adachi [1989]).

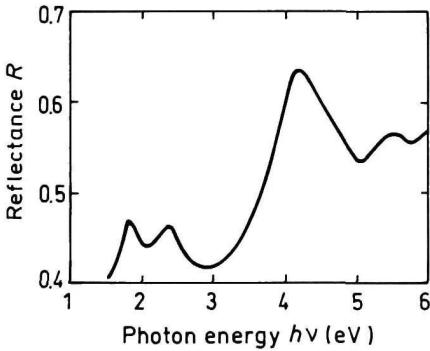


Fig. 9.4.2. Normal incidence reflectivity versus photon energy, 300 K (Aspnes and Studna [1983]).

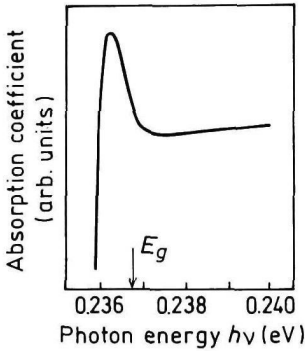


Fig. 9.4.3. Absorption coefficient near the intrinsic absorption edge, $T = 2\text{ K}$ (Kanskaya *et al.* [1979]).

A ground state Rydberg energy $R_{X1} = 0.5\text{ meV}$.

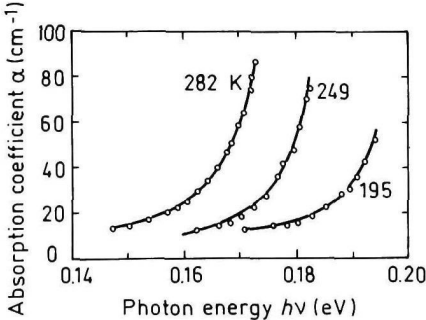


Fig. 9.4.4. Absorption coefficient near the intrinsic absorption edge for different temperatures (Dumke [1957]).

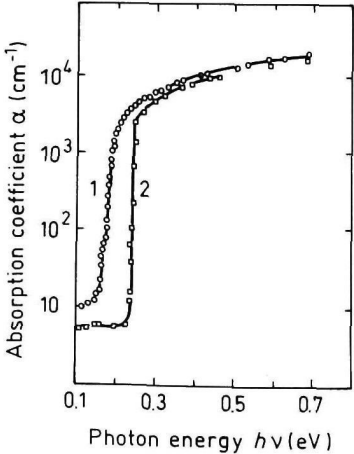


Fig. 9.4.5. Absorption edge of pure InSb. T (K): 1. 298, 2. 5 (Johnson [1967], Gobeli and Fan [1956]).

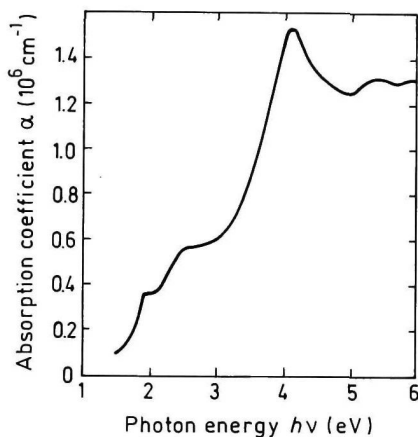


Fig. 9.4.6. Absorption coefficient versus photon energy, $T = 300$ K (Aspnes and Studna [1983]).

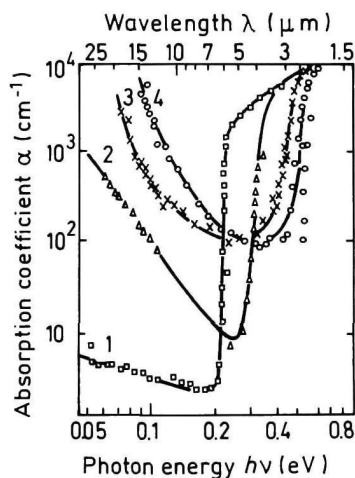


Fig. 9.4.7. Absorption coefficient versus photon energy at different doping levels, n -InSb, $T = 130$ K. $n_0(\text{cm}^{-3})$: 1. 6.6×10^{13} , 2. 7.5×10^{17} , 3. 2.6×10^{18} , 4. 6×10^{18} (Ukhanov [1977]).

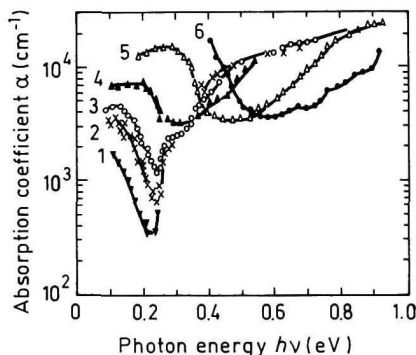


Fig. 9.4.8. Absorption coefficient versus photon energy at different doping levels, p -InSb, $T = 5$ K. $p_0(\text{cm}^{-3})$: 1. 5.5×10^{17} , 2. 9×10^{17} , 3. 1.6×10^{18} , 4. 2.6×10^{18} , 5. 9.4×10^{18} , 6. 2×10^{19} (Gobeli and Fan [1960]).

9.5. Thermal Properties

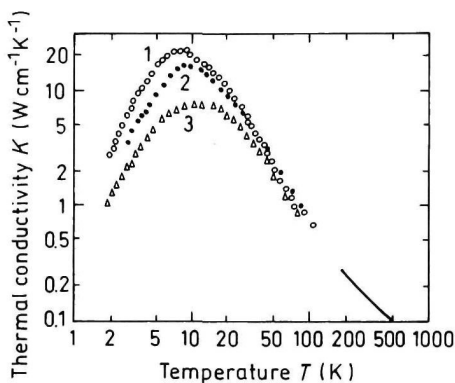


Fig. 9.5.1. Temperature dependences of thermal conductivity for n -InSb. Electron concentration at 78 K $n(\text{cm}^{-3})$: 1. 2×10^{14} , 2. 4.8×10^{16} , 3. 4×10^{18} (Kosarev *et al.* [1971]). Solid line shows the temperature dependence of thermal conductivity at high temperatures (Busch and Steigmeier [1961]).

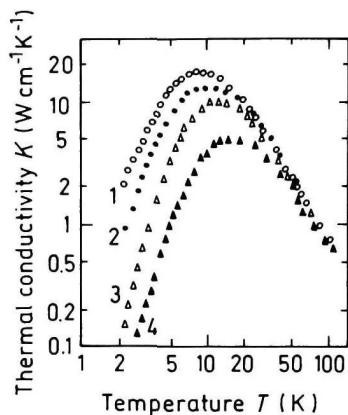


Fig. 9.5.2. Temperature dependences of thermal conductivity for p -InSb. Hole concentration at 78 K $p(\text{cm}^{-3})$: 1. 2.7×10^{14} , 2. 5.3×10^{15} , 3. 7.2×10^{17} , 4. 6×10^{18} (Kosarev *et al.* [1971]).

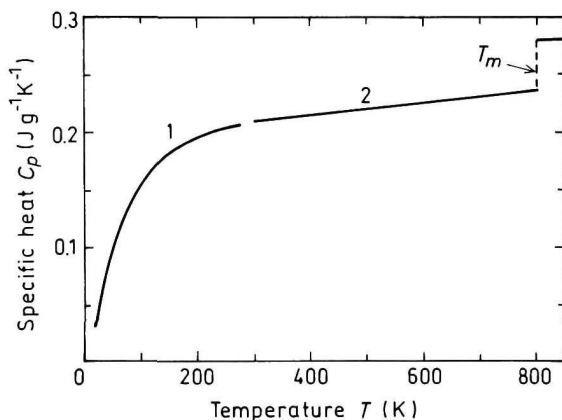


Fig. 9.5.3. Temperature dependences of specific heat at constant pressure. 1. Piesbergen [1963], 2. Okhotin *et al.* [1972].

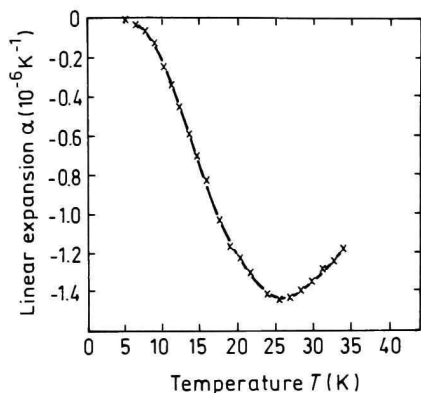


Fig. 9.5.4. Temperature dependence of linear expansion coefficient (low temperatures) (Sparks and Swenson [1967]).

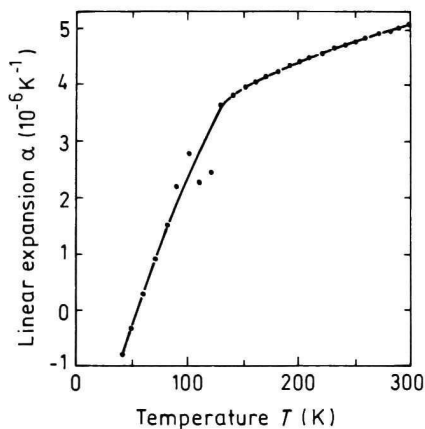


Fig. 9.5.5. Temperature dependence of linear expansion coefficient (high temperatures) (Gibbons [1958]).

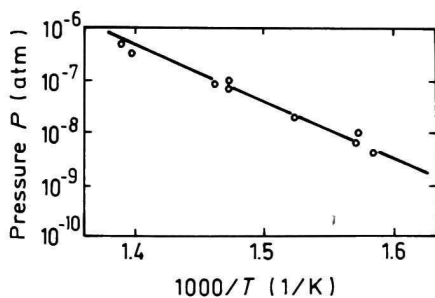


Fig. 9.5.6. Temperature dependence of Sb saturation vapor pressure (Nesmeyanov *et al.* [1960]).

Melting point $T_m = 800$ K.

9.6. Mechanical Properties, Elastic Constants,
Lattice Vibrations, Other Properties

Density	5.77 g cm ⁻³
Surface microhardness (using Knoop's pyramid test)	220 kg mm ⁻²
Cleavage plane	{110}, {111}
Elastic constants at 300 K (Slutsky and Garland [1959])	
C_{11}	6.67×10^{11} dyn cm ⁻²
C_{12}	3.65×10^{11} dyn cm ⁻²
C_{44}	3.02×10^{11} dyn cm ⁻²

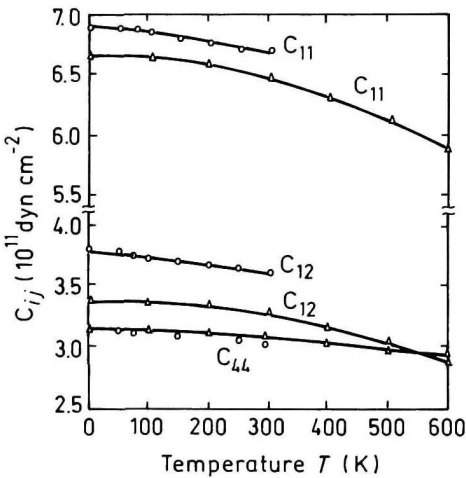


Fig. 9.6.1. Temperature dependences of elastic constants. (Circles – Slutsky and Garland [1959], triangles – Potter [1956]).

For $T = 300$ K

Bulk modulus (compressibility⁻¹)

$$B_s = \frac{C_{11} + 2C_{12}}{3}$$

$$B_s = 4.66 \times 10^{11} \text{ dyn cm}^{-2}$$

Shear modulus

$$C' = (C_{11} - C_{12})/2$$

$$C' = 1.51 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Young's modulus

$$Y_0 = \frac{(C_{11} + 2C_{12})(C_{11} - C_{12})}{(C_{11} + C_{12})}$$

$$Y_0 = 4.09 \times 10^{11} \text{ dyn cm}^{-2}$$

[100] Poisson ratio

$$\sigma_0 = \frac{C_{12}}{C_{11} + C_{12}}$$

$$\sigma_0 = 0.35$$

Acoustic Wave Speeds

Wave propagation direction	Wave character	Expression for wave speed	Wave speed (in units of 10^5 cm s^{-1})
[100]	V_L	$(C_{11}/\rho)^{1/2}$	3.4
	V_T	$(C_{44}/\rho)^{1/2}$	2.29
[110]	V_l	$[(C_{11} + C_{12} + 2C_{44})/2\rho]^{1/2}$	3.76
	$V_{t\parallel}$	$V_{t\parallel} = V_T = (C_{44}/\rho)^{1/2}$	2.29
	$V_{t\perp}$	$[(C_{11} - C_{12})/2\rho]^{1/2}$	1.62
[111]	V_l'	$[(C_{11} + 2C_{12} + 4C_{44})/3\rho]^{1/2}$	3.88
	V_t'	$[(C_{11} - C_{12} + C_{44})/3\rho]^{1/2}$	1.87

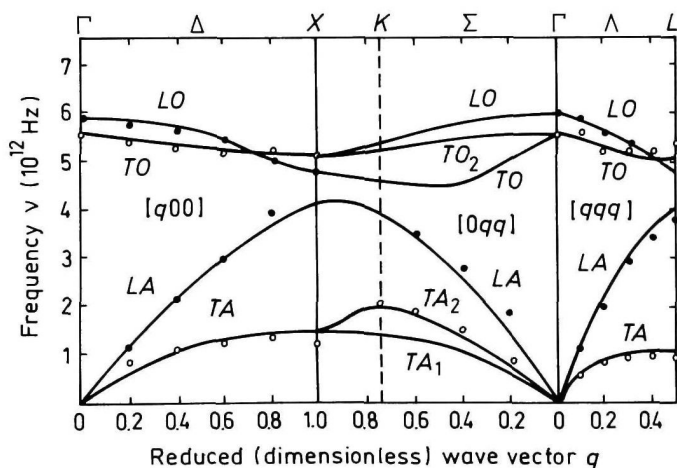


Fig. 9.6.2. Room temperature dispersion curves for acoustics and optical branch phonons. Solid lines are calculated according to the dynamic model (Ram and Kushwaha [1985]).

Phonon frequencies (in unit of 10^{12} Hz) (Price *et al.* [1971])

$\nu_{LO}(\Gamma)$	5.90
$\nu_{TO}(\Gamma)$	5.54
$\nu_{TA}(X_5)$	1.12
$\nu_{LA}(X_3)$	4.30
$\nu_{LO}(X_1)$	4.75
$\nu_{TO}(X_5)$	5.38
$\nu_{TA}(L_3)$	0.98
$\nu_{LA}(L_1)$	3.81
$\nu_{LO}(L_1)$	4.82
$\nu_{TO}(L_3)$	5.31

Piezoelectric constant e_{14}	$-7 \times 10^{-2} \text{ C m}^{-2}$
Electron g -factor:	-50.6

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APPENDICES

Appendix 1. Basic Physical Constants

Quantity	Symbol	Value
Avogadro number	N_{AV}	$6.0221 \times 10^{23} \text{ mol}^{-1}$
Bohr energy	E_B	13.606 eV
Bohr magneton	μ_B	$5.788 \times 10^{-5} \text{ eV T}^{-1}$
Bohr radius	a_B	0.5292 Å
Boltzmann constant	k_B	$1.381 \times 10^{-23} \text{ J K}^{-1}$
Boltzmann constant / q	$k_B q^{-1}$	$8.617 \times 10^{-5} \text{ eV K}^{-1}$
Electronic charge	q	$1.602 \times 10^{-19} \text{ C}$
Electronvolt	eV	$1.602 \times 10^{-19} \text{ J}$
Fine structure constant	α_0	0.007297
Gas constant	R	$8.315 \text{ J mol}^{-1} \text{ K}^{-1}$
Gravitational constant	γ	$6.673 \times 10^{-11} \text{ m}^3 \text{ kg}^{-1} \times \text{s}^{-2}$
Impedance of free space	$1/c\varepsilon_0 = \mu_0 c$	376.7 Ω
Mass of electron at rest	m_0	$0.9109 \times 10^{-30} \text{ kg}$
Mass of proton at rest	M_p	$1.672 \times 10^{-27} \text{ kg}$
Permeability in vacuum	μ_0	$1.256 \times 10^{-8} \text{ H cm}^{-1} (4\pi \times 10^{-9})^{-1}$
Permittivity in vacuum	ε_0	$8.854 \times 10^{-12} \text{ F m}^{-1}$
Planck constant	h	$6.626 \times 10^{-34} \text{ J} \times \text{s}$
Reduced Planck constant	$\hbar = h/(2\pi)$	$1.054 \times 10^{-34} \text{ J} \times \text{s}$
Speed of light in vacuum	c	$2.997 \times 10^8 \text{ m s}^{-1}$
Standard atmosphere		$1.013 \times 10^5 \text{ N m}^{-2}$
Thermal voltage at 300 K	$k_B T q^{-1}$	0.0258 V
Wavelength of visible light	λ	0.4 to 0.7 μm

Appendix 2. Periodic Table of the Elements

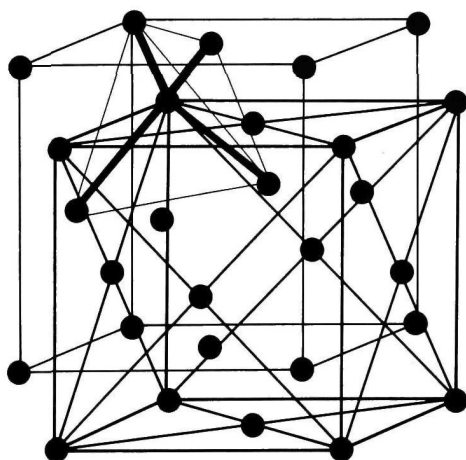
IA		IIA		IIIB		IVB	VB	VIB	VII B	VIII		IB	IIB	IIIA	IVA	VA	VIA	VIIA	He
1	H	2	He	3	Li	4	Be	5	B	6	C	7	N	8	O	9	F	10	Ne
11	Na	12	Mg	13	Al	14	Si	15	P	16	S	17	Cl	18	Ar	19	K	20	Ca
21	Sc	22	Ti	23	V	24	Cr	25	Mn	26	Fe	27	Co	28	Ni	29	Cu	30	Zn
31	Ga	32	Ge	33	As	34	Se	35	Br	36	Kr	37	Rb	38	Sr	39	Y	40	Zr
41	Nb	42	Mo	43	Tc	44	Ru	45	Rh	46	Pd	47	Ag	48	Cd	49	In	50	Sn
51	Sb	52	Te	53	I	54	Xe	55	Cs	56	Ba	57	La	58	Ce	59	Pr	60	Nd
61	Pm	62	Sm	63	Eu	64	Gd	65	Tb	66	Dy	67	Ho	68	Er	69	Tm	70	Yb
71	Lu	72	Hf	73	Ta	74	W	75	Re	76	Os	77	Ir	78	Pt	79	Au	80	Hg
81	Tl	82	Pb	83	Bi	84	Po	85	At	86	Rn	87	Fr	88	Ra	89	Ac	90	Th
91	Pa	92	U	93	Np	94	Pu	95	Am	96	Cm	97	Bk	98	Cf	99	Es	100	Fm
101	Lr	102	No	103	Lr	104	Rf	105	Db	106	Sg	107	Bh	108	Hs	109	Mt	110	Ds
111	Cu	112	Hg	113	At	114	Po	115	Ma	116	Lv	117	Ts	118	Og	119	Uu	120	Uub

138.906	La	Lanthanoid series	140.12	Ce	58	Pr	59	Nd	60	Pm	(145)	150.36	Sm	61	Eu	62	Gd	63	Tb	64	Dy	65	Ho	66	Er	67	Tm	68	Yb	70	Lu	71	Lu	72	La	73	La	74	La	75	La	76	La	77	La	78	La	79	La	80	La	81	La	82	La	83	La	84	La	85	La	86	La	87	La	88	La	89	La	90	La	91	La	92	La	93	La	94	La	95	La	96	La	97	La	98	La	99	La	100	La	101	La	102	La	103	La	104	La	105	La	106	La	107	La	108	La	109	La	110	La	111	La	112	La	113	La	114	La	115	La	116	La	117	La	118	La	119	La	120	La	121	La	122	La	123	La	124	La	125	La	126	La	127	La	128	La	129	La	130	La	131	La	132	La	133	La	134	La	135	La	136	La	137	La	138	La	139	La	140	La	141	La	142	La	143	La	144	La	145	La	146	La	147	La	148	La	149	La	150	La	151	La	152	La	153	La	154	La	155	La	156	La	157	La	158	La	159	La	160	La	161	La	162	La	163	La	164	La	165	La	166	La	167	La	168	La	169	La	170	La	171	La	172	La	173	La	174	La	175	La	176	La	177	La	178	La	179	La	180	La	181	La	182	La	183	La	184	La	185	La	186	La	187	La	188	La	189	La	190	La	191	La	192	La	193	La	194	La	195	La	196	La	197	La	198	La	199	La	200	La	201	La	202	La	203	La	204	La	205	La	206	La	207	La	208	La	209	La	210	La	211	La	212	La	213	La	214	La	215	La	216	La	217	La	218	La	219	La	220	La	221	La	222	La	223	La	224	La	225	La	226	La	227	La	228	La	229	La	230	La	231	La	232	La	233	La	234	La	235	La	236	La	237	La	238	La	239	La	240	La	241	La	242	La	243	La	244	La	245	La	246	La	247	La	248	La	249	La	250	La	251	La	252	La	253	La	254	La	255	La	256	La	257	La	258	La	259	La	260	La	261	La	262	La	263	La	264	La	265	La	266	La	267	La	268	La	269	La	270	La	271	La	272	La	273	La	274	La	275	La	276	La	277	La	278	La	279	La	280	La	281	La	282	La	283	La	284	La	285	La	286	La	287	La	288	La	289	La	290	La	291	La	292	La	293	La	294	La	295	La	296	La	297	La	298	La	299	La	300	La	301	La	302	La	303	La	304	La	305	La	306	La	307	La	308	La	309	La	310	La	311	La	312	La	313	La	314	La	315	La	316	La	317	La	318	La	319	La	320	La	321	La	322	La	323	La	324	La	325	La	326	La	327	La	328	La	329	La	330	La	331	La	332	La	333	La	334	La	335	La	336	La	337	La	338	La	339	La	340	La	341	La	342	La	343	La	344	La	345	La	346	La	347	La	348	La	349	La	350	La	351	La	352	La	353	La	354	La	355	La	356	La	357	La	358	La	359	La	360	La	361	La	362	La	363	La	364	La	365	La	366	La	367	La	368	La	369	La	370	La	371	La	372	La	373	La	374	La	375	La	376	La	377	La	378	La	379	La	380	La	381	La	382	La	383	La	384	La	385	La	386	La	387	La	388	La	389	La	390	La	391	La	392	La	393	La	394	La	395	La	396	La	397	La	398	La	399	La	400	La	401	La	402	La	403	La	404	La	405	La	406	La	407	La	408	La	409	La	410	La	411	La	412	La	413	La	414	La	415	La	416	La	417	La	418	La	419	La	420	La	421	La	422	La	423	La	424	La	425	La	426	La	427	La	428	La	429	La	430	La	431	La	432	La	433	La	434	La	435	La	436	La	437	La	438	La	439	La	440	La	441	La	442	La	443	La	444	La	445	La	446	La	447	La	448	La	449	La	450	La	451	La	452	La	453	La	454	La	455	La	456	La	457	La	458	La	459	La	460	La	461	La	462	La	463	La	464	La	465	La	466	La	467	La	468	La	469	La	470	La	471	La	472	La	473	La	474	La	475	La	476	La	477	La	478	La	479	La	480	La	481	La	482	La	483	La	484	La	485	La	486	La	487	La	488	La	489	La	490	La	491	La	492	La	493	La	494	La	495	La	496	La	497	La	498	La	499	La	500	La	501	La	502	La	503	La	504	La	505	La	506	La	507	La	508	La	509	La	510	La	511	La	512	La	513	La	514	La	515	La	516	La	517	La	518	La	519	La	520	La	521	La	522	La	523	La	524	La	525	La	526	La	527	La	528	La	529	La	530	La	531	La	532	La	533	La	534	La	535	La	536	La	537	La	538	La	539	La	540	La	541	La	542	La	543	La	544	La	545	La	546	La	547	La	548	La	549	La	550	La	551	La	552	La	553	La	554	La	555	La	556	La	557	La	558	La	559	La	560	La	561	La	562	La	563	La	564	La	565	La	566	La	567	La	568	La	569	La	570	La	571	La	572	La	573	La	574	La	575	La	576	La	577	La	578	La	579	La	580	La	581	La	582	La	583	La	584	La	585	La	586	La	587	La	588	La	589	La	590	La	591	La	592	La	593	La	594	La	595	La	596	La	597	La	598	La	599	La	600	La	601	La	602	La	603	La	604	La	605	La	606	La	607	La	608	La	609	La	610	La	611	La	612	La	613	La	614	La	615	La	616	La	617	La	618	La	619	La	620	La	621	La	622	La	623	La	624	La	625	La	626	La	627	La	628	La	629	La	630	La	631	La	632	La	633	La	634	La	635	La	636	La	637	La	638	La	639	La	640	La	641	La	642	La	643	La	644	La	645	La	646	La	647	La	648	La	649	La	650	La	651	La	652	La	653	La	654	La	655	La	656	La	657	La	658	La	659	La	660	La	661	La	662	La	663	La	664	La	665	La	666	La	667	La	668	La	669	La	670	La	671	La	672	La	673	La	674	La	675	La	676	La	677	La	678	La	679	La	680	La	681	La	682	La	683	La	684	La	685	La	686	La	687	La	688	La	689	La	690	La	691	La	692	La	693	La	694	La	695	La	696	La	697	La	698	La	699	La	700	La	701	La	702	La	703	La	704	La	705	La	706	La	707	La	708	La	709	La	710	La	711	La	712	La	713	La	714	La	715	La	716	La	717	La	718	La	719	La	720	La	721	La	722	La	723	La	724	La	725	La	726	La	727	La	728	La	729	La	730	La	731	La	732	La	733	La	734	La	735	La	736	La	737	La	738	La	739	La	740	La	741	La	742	La	743	La	744	La	745	La	746	La	747	La	748	La	749	La	750	La	751	La	752	La	753	La	754	La	755	La	756	La	757	La	758	La	759	La	760	La	761	La	762	La	763	La	764	La	765	La	766	La	767	La	768	La	769	La	770	La	771	La	772	La	773	La	774	La	775	La	776	La	777	La	778	La	779	La	780	La	781	La	782	La	783	La	784	La	785	La	786	La	787	La	788	La	789	La	790	La	791	La	792	La	793	La	794	La	795	La	796	La	797	La	798	La	799	La	800	La	801	La	802	La	803	La	804	La	805	La	806	La	807	La	808	La	809	La	810	La	811	La	812	La	813	La	814	La	815	La	816	La	817	La	818	La	819	La	820	La	821	La	822	La	823	La	824	La	825	La	826	La	827	La	828	La	829	La	830	La	831	La	832	La	833	La	834	La	835	La	836	La	837	La	838	La	839	La	840	La	841	La	842	La	843	La	844	La	845	La	846	La	847	La	848	La	849	La	850	La	851	La	852	La	853	La	854	La	855	La	856	La	857	La	858	La	859	La	860	La	861	La	862	La	863	La	864	La	865	La	866	La	867	La	868	La	869	La	870	La	871	La	872	La	873	La	874	La	875	La	876	La	877	La	878	La	879	La	880	La	881	La	882	La	883	La	884	La	885	La	886	La	887	La	888	La	889	La	890	La	891	La	892	La	893	La	894	La	895	La	896	La	897	La	898	La	899	La	900	La	901	La	902	La	903	La	904	La	905	La	906	La	907	La	908	La	909	La	910	La	911	La	912	La	913	La	914	La	915	La	916	La	917	La	918	La	919	La	920	La	921	La	922	La	923	La	924	La	925	La	926	La	927	La	928	La	929	La	930	La	931	La	932	La	933	La	934	La	935	La	936	La	937	La	938	La	939	La	940	La	9
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Appendix 3. Greek Symbols

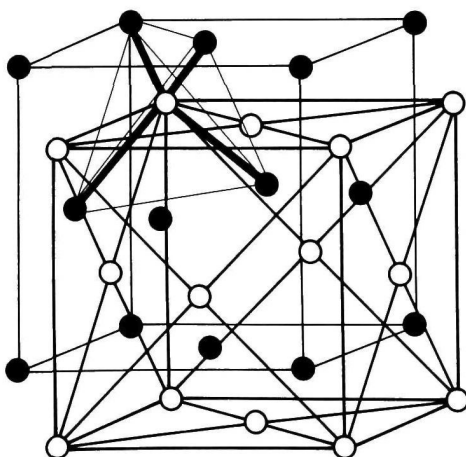
Letter	Lowercase	Capital
Alpha	α	A
Beta	β	B
Gamma	γ	Γ
Delta	δ	Δ
Epsilon	ε	E
Zeta	ζ	Z
Eta	η	H
Theta	θ	Θ
Iota	ι	I
Kappa	κ	K
Lambda	λ	Λ
Mu	μ	M
Nu	ν	N
Xi	ξ	Ξ
Omicron	o	O
Pi	π	Π
Rho	ρ	P
Sigma	σ	Σ
Tau	τ	T
Upsilon	υ	Y
Phi	ϕ	Φ
Chi	χ	X
Psi	ψ	Ψ
Omega	ω	Ω

Appendix 4. Diamond Crystal Structure



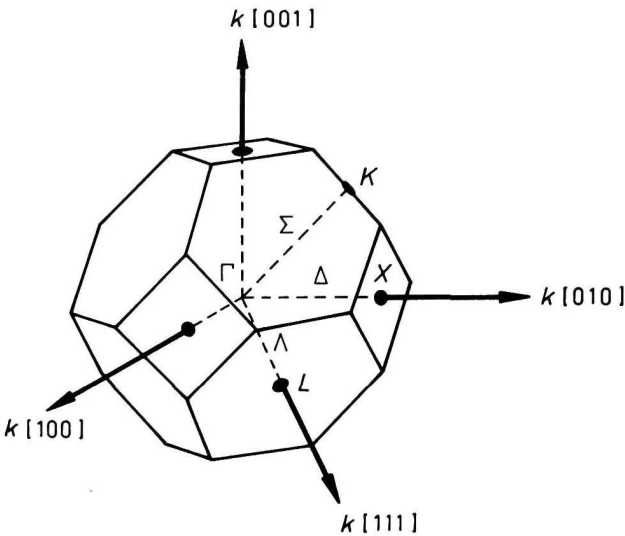
Thin lines show the tetrahedral atomic configuration.

Appendix 5. Zinc Blende Structure



Thin lines show the tetrahedral atomic configuration.

Appendix 6. The First Brillouin Zone for the Face Centered Cubic (fcc) Lattice



Symmetry points of the first Brillouin zone for the face centered cubic lattice

Notation	Location	Number of equivalent k -vectors	Symmetry operations	Point group of symmetry
Γ	(000)	1	$E, 8C_3, 3C_2, 6S_4, 6C_s$	T_d
X	$\frac{2\pi}{a}(101)$	3	$E, 3C_2, 2S_4, 2\sigma$	D_{2d}
L	$\frac{2\pi}{a}\begin{pmatrix} 1 & 1 & 1 \\ 2 & 2 & 2 \end{pmatrix}$	4	$E, 2C_3, 3\sigma$	C_{3v}
W	$\frac{2\pi}{a}\begin{pmatrix} 10 & 1 \\ 2 & 2 \end{pmatrix}$	6	$E, 2S_4, C_2$	S_4
Δ	($k00$)	6	$E, 2\sigma, C_2$	C_{2v}
Λ	(kkk)	4	$E, 2C_3, 3\sigma$	C_{3v}
Σ	($k0k$)	12	E, σ	C_s
K	$\frac{2\pi}{a}\begin{pmatrix} 3 & 3 \\ 4 & 4 \end{pmatrix}$	12	E, C_2	C_s